

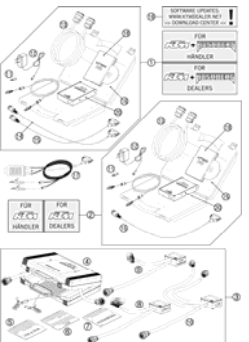
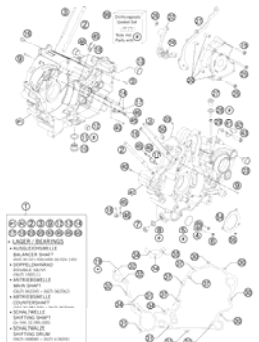
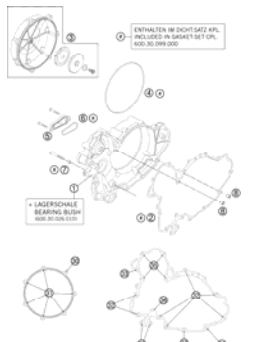
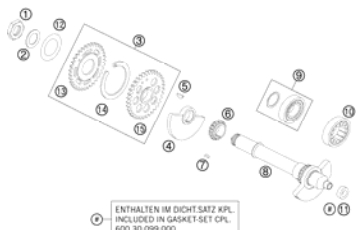
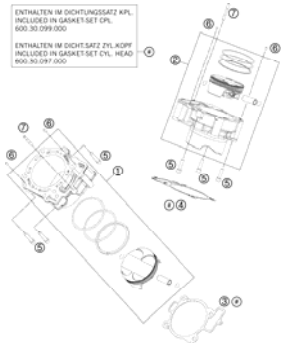
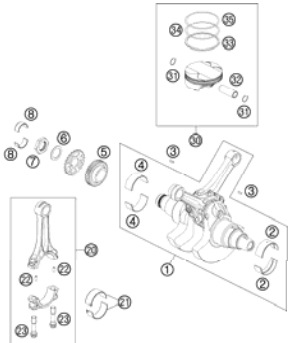
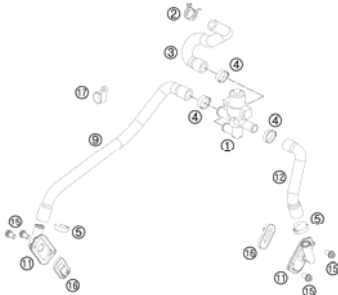
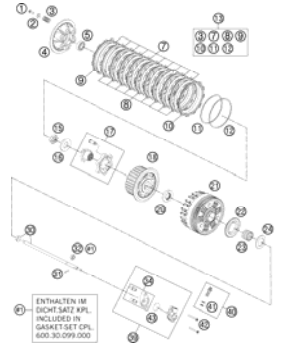
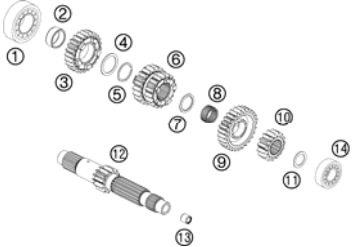
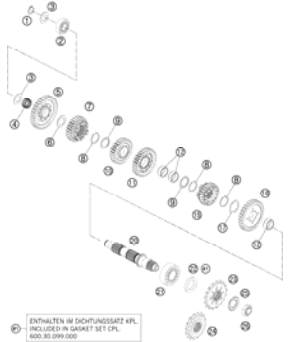
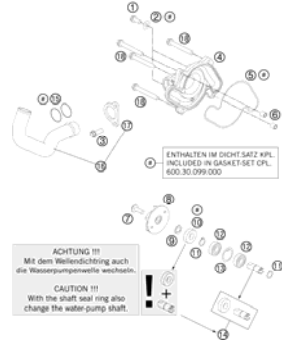
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SPARE PARTS MANUAL: ENGINE

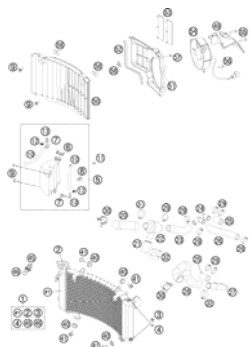
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ENGLISH



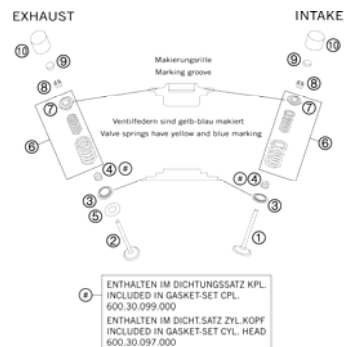
DIAGNOSTIC TOOL  3	ENGINE CASE  4	CLUTCH COVER  6	BALANCER SHAFT  7
CYLINDER  8	CRANKSHAFT, PISTON  9	SECONDARY AIR SYSTEM SLS  10	CLUTCH  11
TRANSMISSION I - MAIN SHAFT  12	TRANSMISSION II - COUNTERSHAFT  13	SHIFTING MECHANISM  14	WATER PUMP  15

COOLING SYSTEM



16

VALVE DRIVE



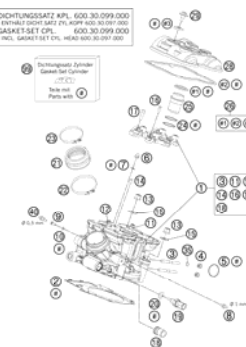
18

TIMING DRIVE



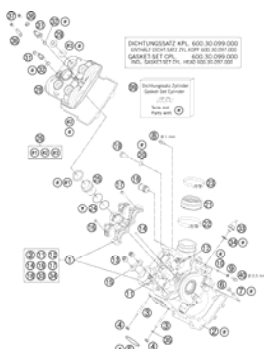
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CYLINDER HEAD REAR



20

CYLINDER HEAD FRONT



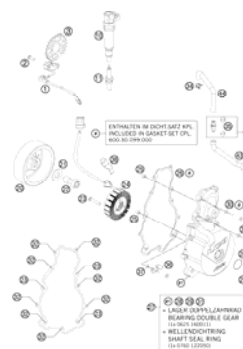
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LUBRICATING SYSTEM



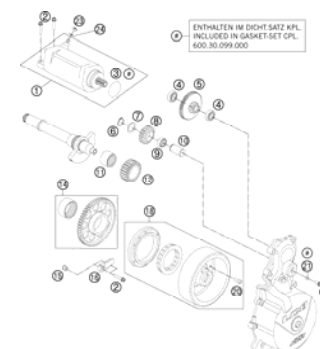
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IGNITION SYSTEM



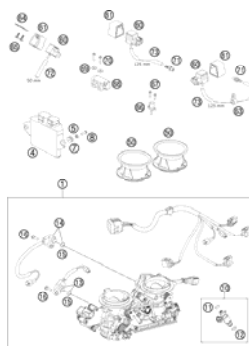
25

ELECTRIC STARTER



26

THROTTLE BODY



27



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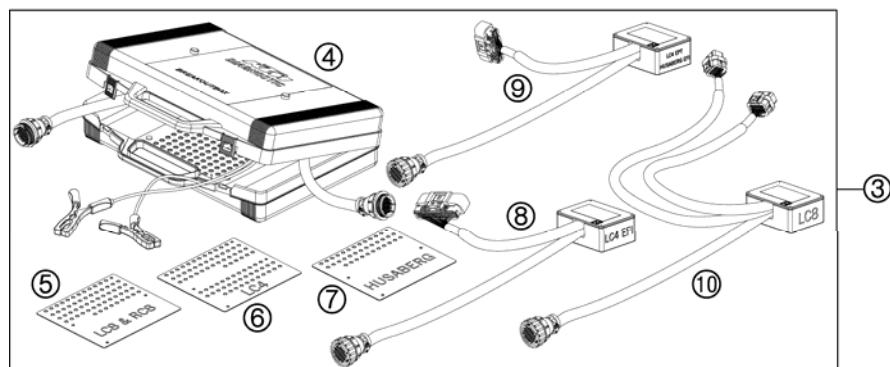
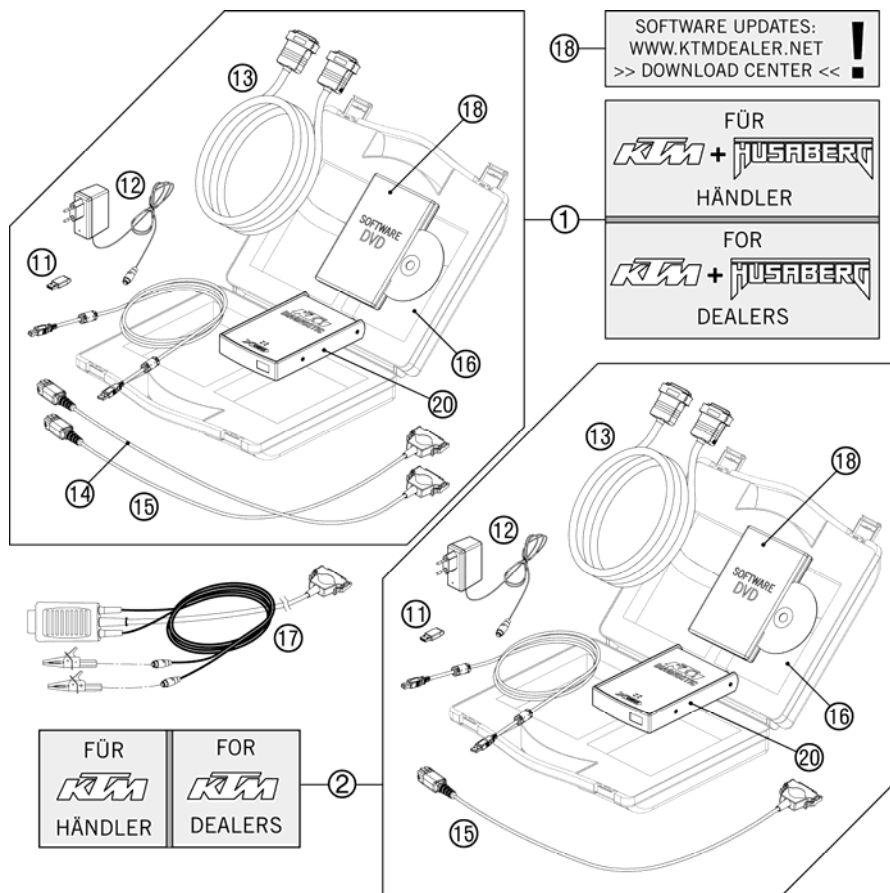


FIG	PART NUMBER	DESCRIPTION	QTY
1	00029096200	DIAGNOSTIC TOOL HUSABERG/KTM	1
2	00029096100	DIAGNOSTIC TOOL KTM	1
3	00029095000	BREAKOUT-BOX KPL.	1
4	00029095001	BREAKOUT-BOX	1
5	00029095005	TEMPLATE LC8 / RC8	1
6	00029095006	TEMPLATE LC4	1
7	00029095007	TEMPLATE HUSABERG	1
8	00029095003	ADAPTER LC4 EFI	1
9	00029095004	ADAPTER LC4 EPT/HUSABERG EFI	1
10	00029095002	ADAPTER LC8	1
11	00029096006	DIAGNOSTIC HASP DONGLE XC1	2
12	00029096003	POWERSUPPLY 220V/12V FOR AVL	2
13	00029096002	EXTENSION CABLE	2
14	00029096001	DIAGNOSTIC CABLE HUSABERG	1
15	00029096009	DIAGNOSTIC CABLE KTM	2
16	00029096004	CASE FOR DIAGNOSTIC-TOOL	1
17	00029096010	DIAGN. CABLE EXT. POWER SUPPLY	1
18	00029096007	DVD KTM XC-1 UPDATE V2.0	2
20	00029096011	FRAME XC_1 SCANBOX KTM	1

100002921 / C100002921

* NEW PART

X AS REQUIRED

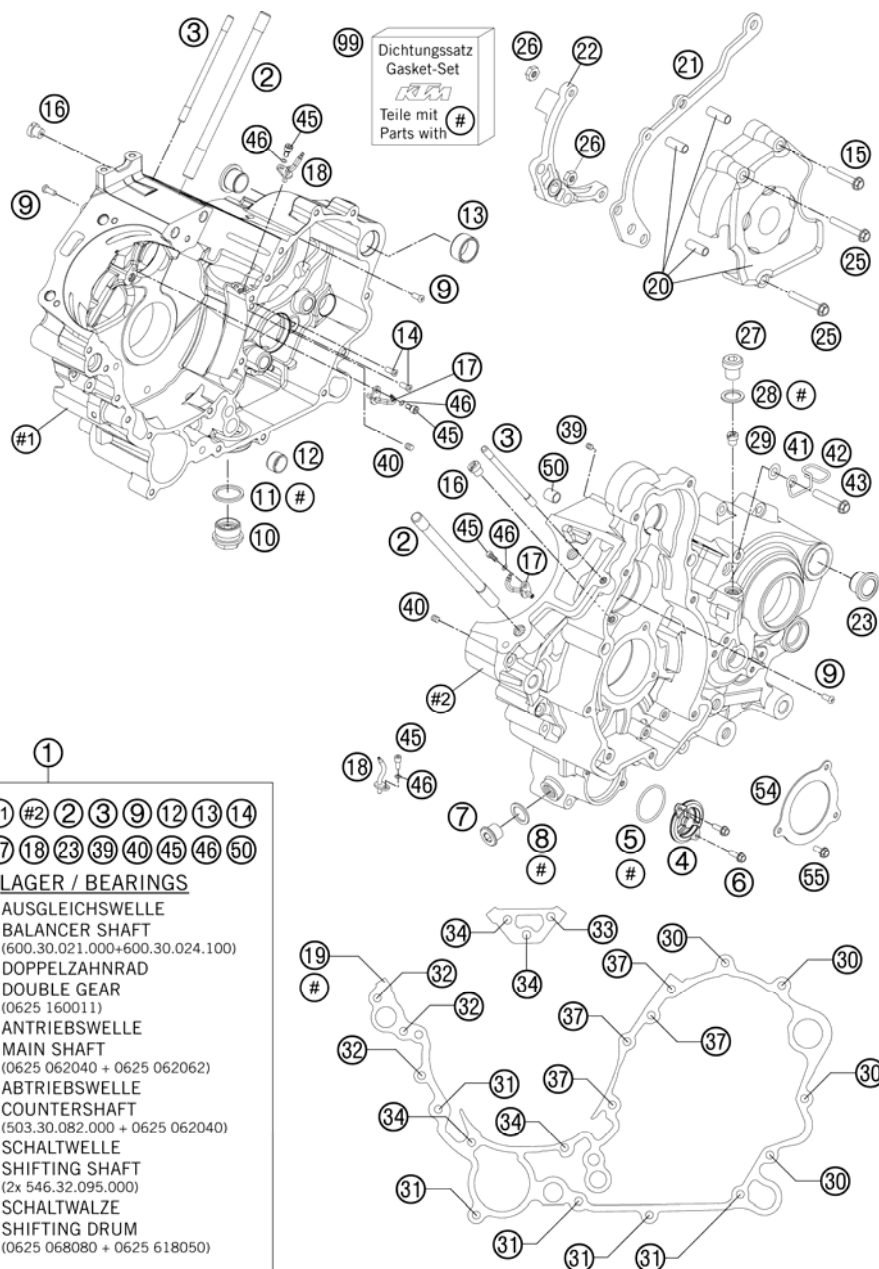


FIG	PART NUMBER	DESCRIPTION	QTY
1	6113000004423	ENGINE CASE CPL. WITH BEARINGS	1
2	60030043100	STUD M10X161 06	8
3	60030043010	STUD M 6X101 10.9 03	2
4	75038041200	OILFILTER CAP	1
5	07700390261	O-RING 39,34X2,62	1
6	0025050166	HH COLLAR SCREW M5X16 TX30	2
7	60038033050	PLUG SCREW M14X1,5 ALU AH	1
8	0603142016	CU-SEAL RING 14X20X1,5 LC8 02	1
9	0018050103	INT. TORX OVAL HEAD M 5X10 8.8	3
10	58038019050	DRAIN PLUG W. MAGNET	1
11	58038017100	CU-SEAL RING DIN7603-22X27X2	1
12	58330023000	DOWEL 17 X 14 X 9,5	1
13	60030023000	DOWEL 20,1X24X12 03	1
14	0019050106	INT. TORX FLAT HEAD M5X10 10.9	2
15	0025060306	HH COLLAR SCREW M6X30 TX30	1
16	59030054000	JET 60 DELLORTO M6X0,75	2
17	60030066000	OIL JET CURVED "70" BLUE	2
18	60030064100	OIL JET CURVED "70" GREEN	2
19	60030039100	ENGINE CASE GASKET 0,5MM 05	1
20	60030060044	CHAIN SPROCKET COVER CPL. 03	1
21	60030047000	CHAIN FAIL. PROTECTION LC8 03	1
22	60032063000	ADAPTER F. HYDR. CLUTCH 03	1
23	60030010000	SWING BEARING OUTSIDE LC8 03	2
25	0025060356	HH COLLAR SCREW M6X35 TX30	2
26	0985060003	SELF LOCK. NUT DIN0985-M 6	2
27	49030029000	OIL DRAIN PLUG M10X1,5 AH-WS=6	1
28	0603100141	COPPER GASKET DIN7603-10X14X1	1
29	60038029200	REDUCING JET "30" M6X0,75	1
30	0025060406	HH COLLAR SCREW M6X40 TX30	4
31	0025060606	HH COLLAR SCREW M6X60 TX30	5
32	0025060656	HH COLLAR SCREW M6X65 TX30	3
33	0025060706	HH COLLAR SCREW M6X70 TX30	1
34	0025060756	HH COLLAR SCREW M6X75 TX30	4
37	0025060906	HH COLLAR SCREW M6X90 TX30	4
39	0916050042	THREAD PIN DIN916 M5X4-45H	2

116013010 / C126013010

* NEW PART

X AS REQUIRED

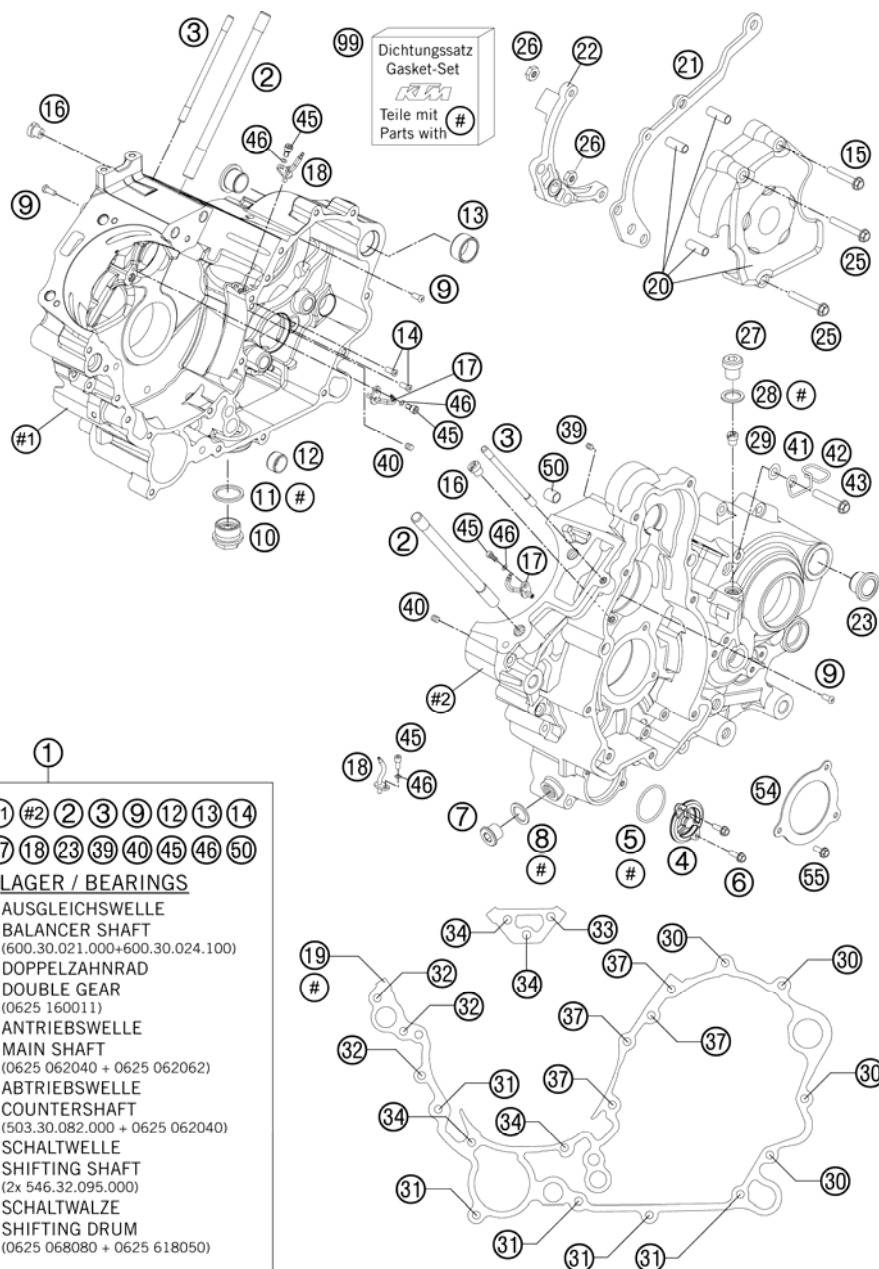


FIG	PART NUMBER	DESCRIPTION	QTY
40	0551060050	THREAD PIN DIN0551-M 6X 5	2
41	0125060003	WASHER DIN0125-A 6,4	1
42	60011094000	CABLE SUPPORT 03	1
43	0024060156	HH COLLAR SCREW M6X15 TX30	1
45	0912040103	AH.SCREW DIN0912-M 4X10	2
46	0770035020	O-RING 3,5X2,00 NBR	2
50	49030090000	DOWEL 9,8 X 7 X 10	2
54	60030084000	BRACKET FOR BEARING INSERT 05	2
55	0025050126	HH COLLAR SCREW M5X12 TX30	6
99	60030099000	GASKET SET CPL. 03	1

116013010 / C126013010

* NEW PART

X AS REQUIRED

CLUTCH COVER

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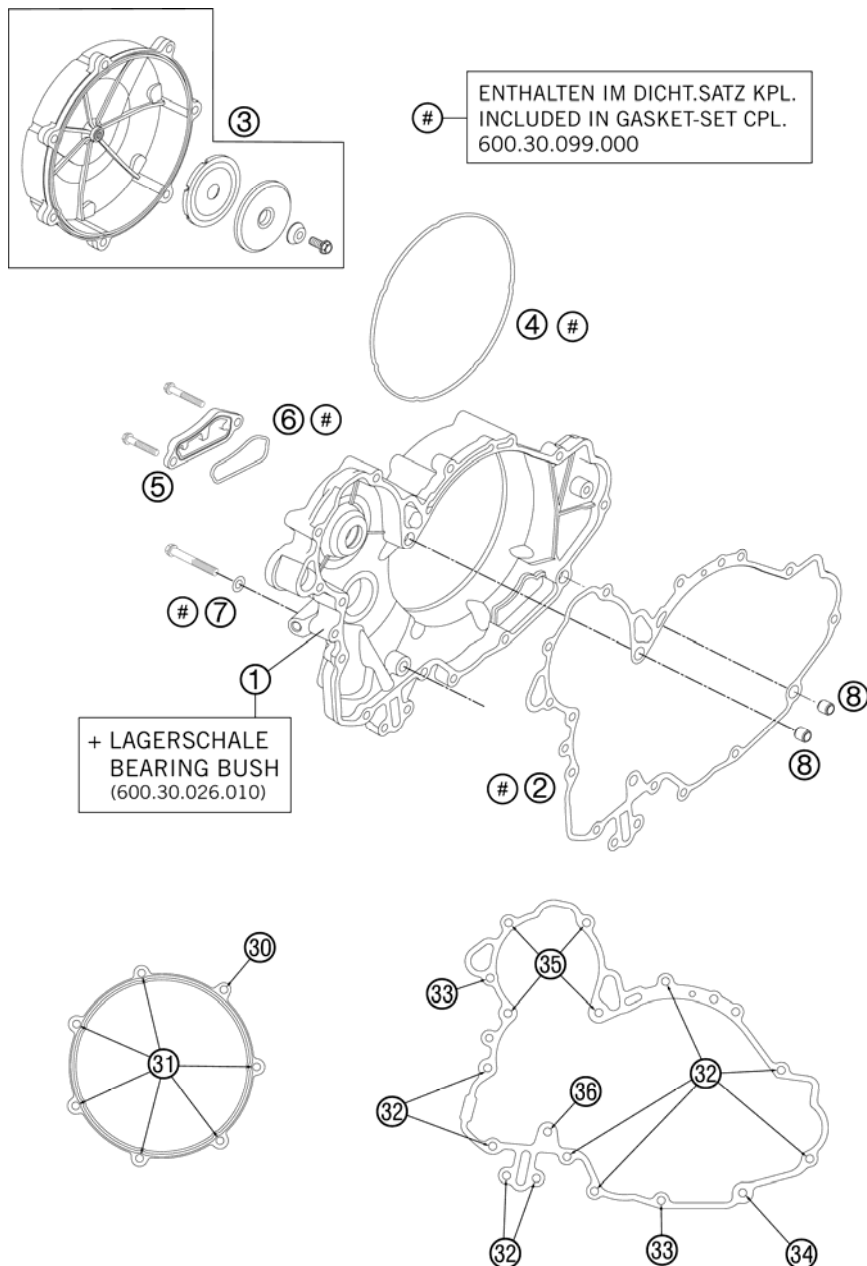


FIG	PART NUMBER	DESCRIPTION	QTY
1	6003000114423	CLUTCH COVER LC8 CPL.08	1
2	60030025000	CLUT.COV. GASK. INSIDE KLI.SIL	1
3	6003012614423	CLUTCH OUTSIDE COVER CPL. 06	1
4	60030027000	GASKET RING CLUTCH 2X3,1 VAMAC	1
5	60030012100	CLOS. COVER OIL SCR. MILLED 03	1
6	60030012050	MOLDED RING 1,8X2,5 VAMAC 03	1
7	0603082131	COPPER GASK.DIN7603- 8,2X13X1	1
8	49030090000	DOWEL 9,8 X 7 X 10	2
30	0025060856	HH COLLAR SCREW M6X85 TX30	1
31	0025060256	HH COLLAR SCREW M6X25 TX30	6
32	0025060306	HH COLLAR SCREW M6X30 TX30	9
33	0025060356	HH COLLAR SCREW M6X35 TX30	2
34	0025060406	HH COLLAR SCREW M6X40 TX30	1
35	0025060606	HH COLLAR SCREW M6X60 TX30	4
36	0025080606	HH COLLAR SCREW M8x60 TX40	1

116113020 / C126013020

* NEW PART

X AS REQUIRED

BALANCER SHAFT

990 ADVENTURE USA 2012

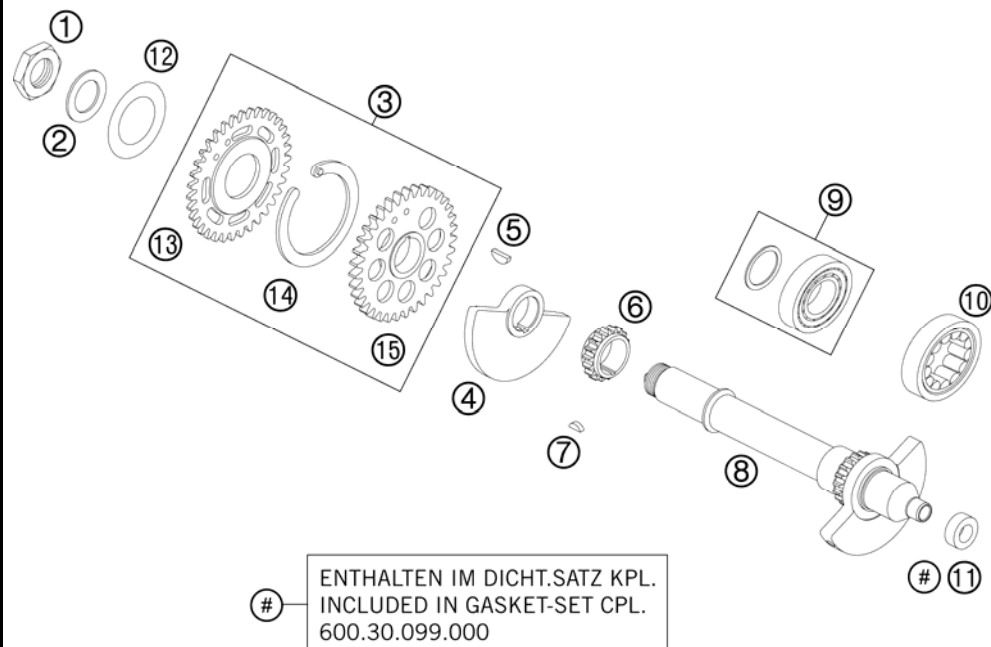


FIG	PART NUMBER	DESCRIPTION	QTY
1	60036073150	HEXAGON NUT M20X1,5 H=6MM 05	1
2	60033043000	STOP DISK 20,2 X 34 X 1	1
3	60036081000	SPREAD TRANSMISSION 05	1
4	61136074150	BALANCER WEIGHT R/S	1
5	0888040050	WOODRUFF KEY DIN6888 4X5X13	1
6	60036014018	TIMING GEAR 18-T 03	1
7	0888030037	WOODRUFF KEY DIN6888-3X3,7	1
8	61136073000	TIMING VALVE JACKSHAFT CPL.	1
9	60030024100	CYL. ROLLER BEAR. NUP 204E	1
10	60030021000	CYL.ROLLER BEARING 26,5X47X14	1
11	0760122050	SHAFT SEAL RING 12X20X5 B	1
12	0093463006	SPRING WASH. 30,5X46,5X0,6-1,5	1
13	60036083035	CLAMPING WHEEL 35-Z 05	1
14	60036081050	TENSION SPRING 05	1
15	60036082035	DRIVE WHEEL 35-T 05	1

116013030 / C126013030

* NEW PART

X AS REQUIRED

ENTHALTEN IM DICHTUNGSSATZ KPL.
INCLUDED IN GASKET-SET CPL.
600.30.099.000

ENTHALTEN IM DICH.T.SATZ ZYL.KOPF
INCLUDED IN GASKET-SET CYL. HEAD
600.30.097.000

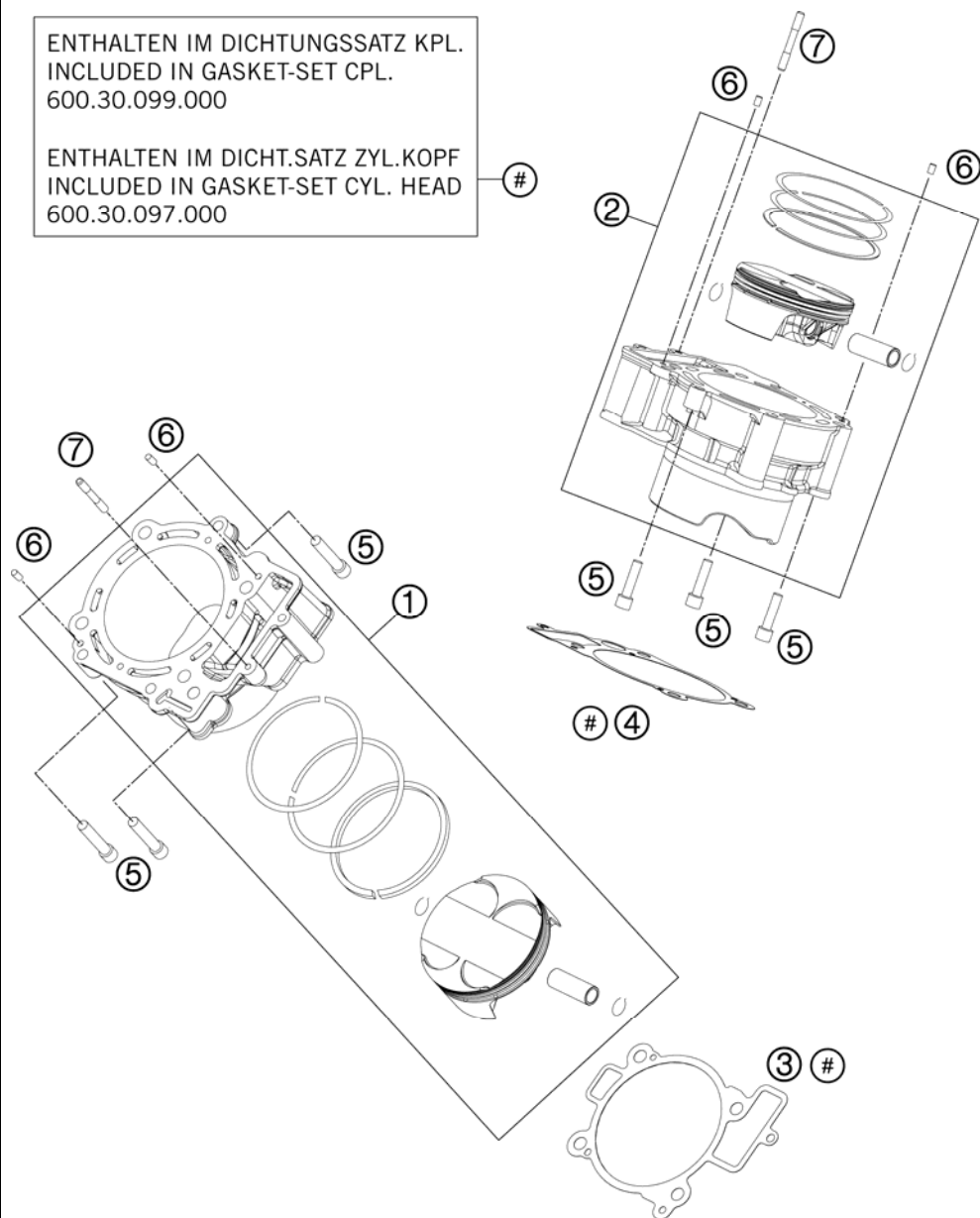


FIG	PART NUMBER	DESCRIPTION	QTY
1	6113003810023	ZYLINDER & PISTON FRONT	1
2	6113013810023	ZYLINDER & PISTON REAR	1
3	60030035000	CYLINDER-BASE GASKET FR 0,35MM	1
4	60030135000	CYLINDER-BASE GASKET RR 0,35MM	1
5	0912080353	AH SCREW DIN0912-M 8X35	6
6	0474050100	GROOVED PIN DIN1474 5X10	4
7	60030043020	STUD M6X47 03	2

116113040 / C126013040

* NEW PART

X AS REQUIRED

CRANKSHAFT, PISTON

990 ADVENTURE USA 2012

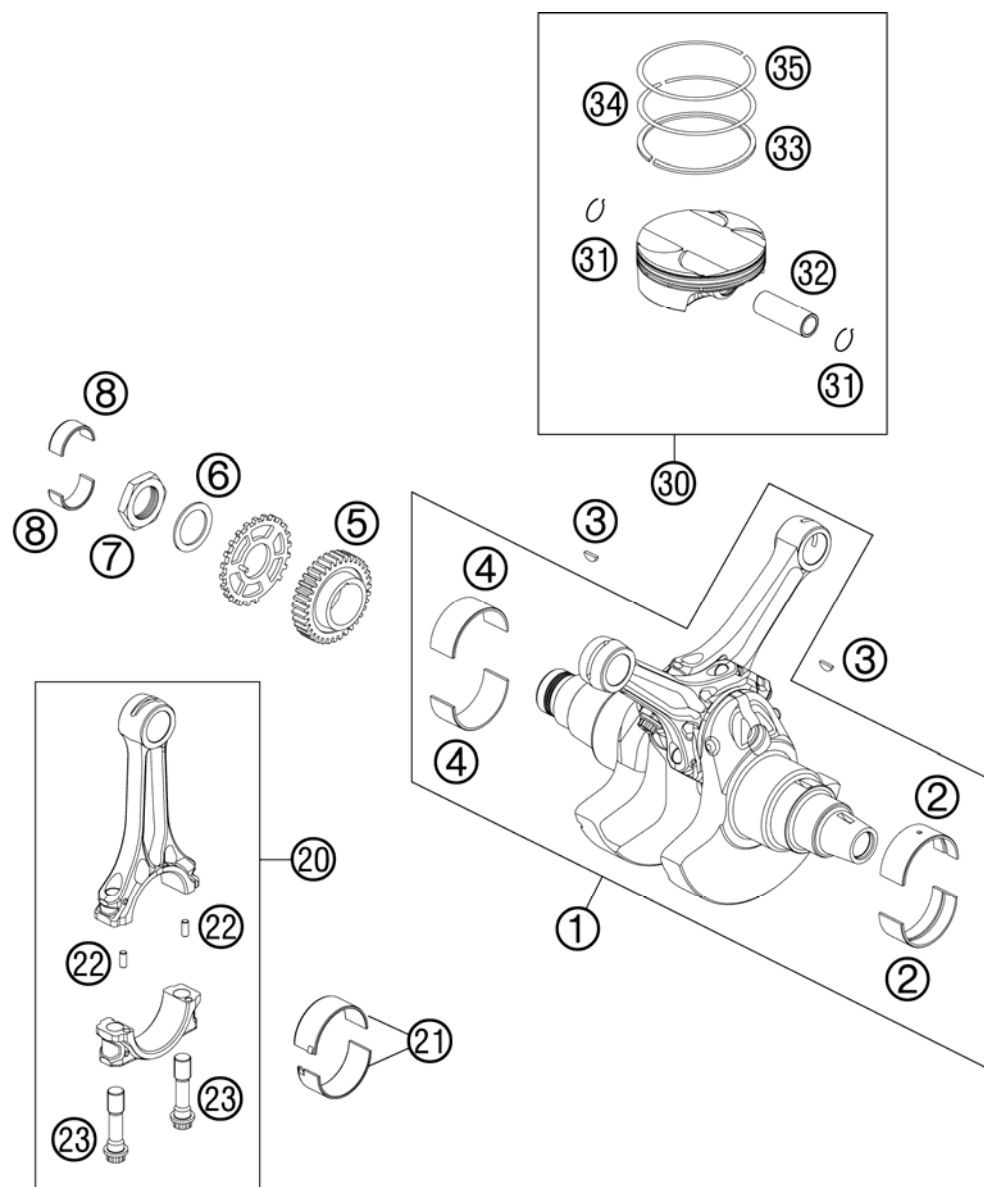


FIG	PART NUMBER	DESCRIPTION	QTY
1	61130018100	CRANKSHAFT CPL. M611	1
2	60030082000 1	SPLIT BEAR.BUSH SIZE 1 RED 03	x
2	60030082000 2	SPLIT BEAR.BUSH SIZE 2 BLUE 03	x
2	60030082000 3	SPLIT BEAR.BUSH SIZE 3 YELL.03	x
3	0888040050	WOODRUFF KEY DIN6888 4X5X13	2
4	60030182000 1	SPLIT BEAR.BUSH SIZE 1 RED 03	x
4	60030182000 2	SPLIT BEAR.BUSH SIZE 2 BLUE 03	x
4	60030182000 3	SPLIT BEAR.BUSH SIZE 3 YELL.03	x
5	60032023035	PRIMARY PINION 35 T 03	1
6	60032009040	WASHER 33,2X46X2 03	1
7	60032009050	HH-NUT M33X1,5 L/S WS46 03	1
8	60030026010	BUSHING BOWL 28X32X13 03	2
20	61130013000	CONNECTING ROD CPL.	2
21	612300151101	SPLIT BEAR. BUSH RED	x
21	612300151102	SPLIT BEAR. BUSH BLUE	x
21	612300151103	SPLIT BEAR. BUSH YELLOW	x
22	60030015061	CYLINDER PIN 03	4
23	61230015100	CONNECTING ROD SCREW MJ10X1	4
30	61130007100 I	PISTON CPL. D=101 08	x
30	61130007100 II	PISTON CPL. D=101 08	x
31	77630074000	CIRCLIP	4
32	61230033000	PISTON PIN D=20 08	2
33	61030032000	OIL SCRAPER RING D=101MM	2
34	58330932100	TAP.COMPR.PISTON RING 101X1,25	2
35	61030030000	PISTON RING "L" D=101 H=1,25	2

116013060 / C126013060

* NEW PART

X AS REQUIRED

SECONDARY AIR SYSTEM SLS

990 ADVENTURE USA 2012

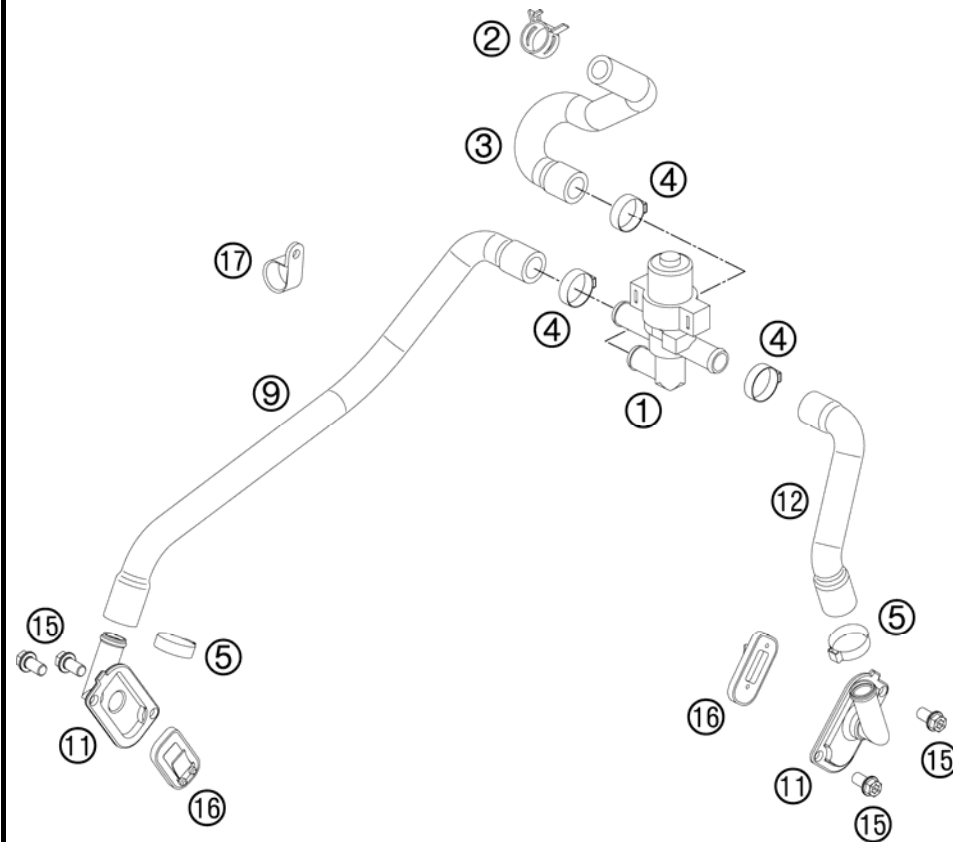


FIG	PART NUMBER	DESCRIPTION	QTY
1	61005026000	CONTROL VALVE SAS 05	1
2	00049190121	CLAMP STD DN19	1
3	61005035023	SAS HOSE AIRBOX 05	1
4	00050226706	VARIABLE ONE-EAR CLAMP 22,6MM	3
5	00050210706	VARIABLE ONE-EAR CLAMP 21,0MM	2
9	61005035021	SAS HOSE CYLINDER FRONT 05	1
11	60005022000	SAS FLANGE 03	2
12	61005035022	SAS HOSE CYLINDER REAR 05	1
15	0025060126	HH COLLAR SCREW M6X12 TX30	4
16	60005026000	SLS-VALVE 03	2
17	57013070400	PVC CLAMP 17,4MM HEYCO 3381	1

116013130 / C126013130

* NEW PART

X AS REQUIRED

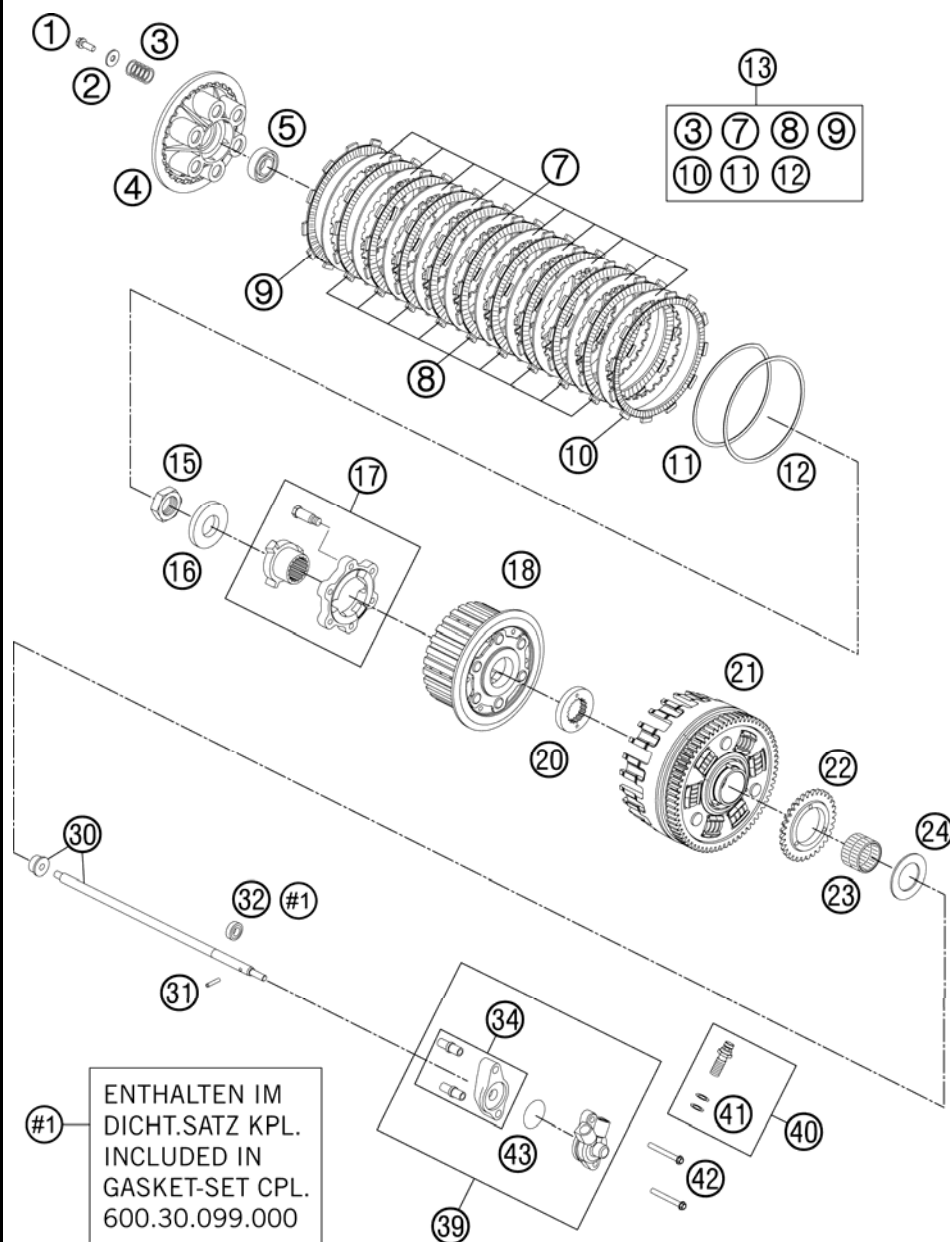


FIG	PART NUMBER	DESCRIPTION	QTY
1	0025060166	HH COLLAR SCREW M6X16 TX30	6
2	0021060003	WASHER DIN9021-A 6,4	6
3	60032005000	CLUTCH SPRING LC8 2003	6
4	60032003000	PRESSURE CAP LC8 2003	1
5	0625060032	BALL BEARING 6003 JR2 C4	1
7	60032010000	STEEL DISC 2MM 03	10
8	60032011000	LINING DISK 2,8MM 03	9
9	60032111000	LINING DISK OUTSIDE 2,8MM 03	1
10	60032012000	LINING DISK TURN OUT 2,8MM 03	1
11	60032034000	BELLEVILLE SPRING 2003	1
12	60032035000	THRUST WASHER 2003	1
13	60032011010	CLUTCH KIT LC8 03-11	1
15	0936220155	HEXAGON NUT DIN0936-M22X1,5 R.	1
16	0125220393	PULLEY 22X39X3MM	1
17	60032080000	CLUTCH BOOSTER UNIT CPL. 03	1
18	60032002000	INNER CLUTCH HUB CPL. 03	1
20	60032021000	SECTION WASHER 03	1
21	60032001144	OUT.CLUTCH HUB CPL. 67-T 2004	1
22	60038001132	OIL PUMP GEAR WHEEL 32-T 07	1
23	0618303526	NEEDLE BUSH HK 30X35X26	1
24	60032020000	STOP DISK 30,2/50/2	1
30	60032054400	PUSH ROD CPL.	1
31	0402031780	NEEDLE ROL.DIN5402 NRB 3X17,8	1
32	0760091862	SHAFT SEAL RING 9X18X06 B-NBR	1
34	60032061050	DISTANCE CLUTCH CONTR. CPL.	1
39	60032061244	CYLINDER CPL. LC8 08	1
40	50332062000	HOLLOW SCREW CPL. M 10X1 '98	1
41	0603100141	COPPER GASKET DIN7603-10X14X1	2
42	0025060506	HH COLLAR SCREW M6X50 TX30	2
43	60032065000	O-RING GASKET 03	1

116013210 / C126013210

* NEW PART

X AS REQUIRED

TRANSMISSION I - MAIN SHAFT

990 ADVENTURE USA 2012

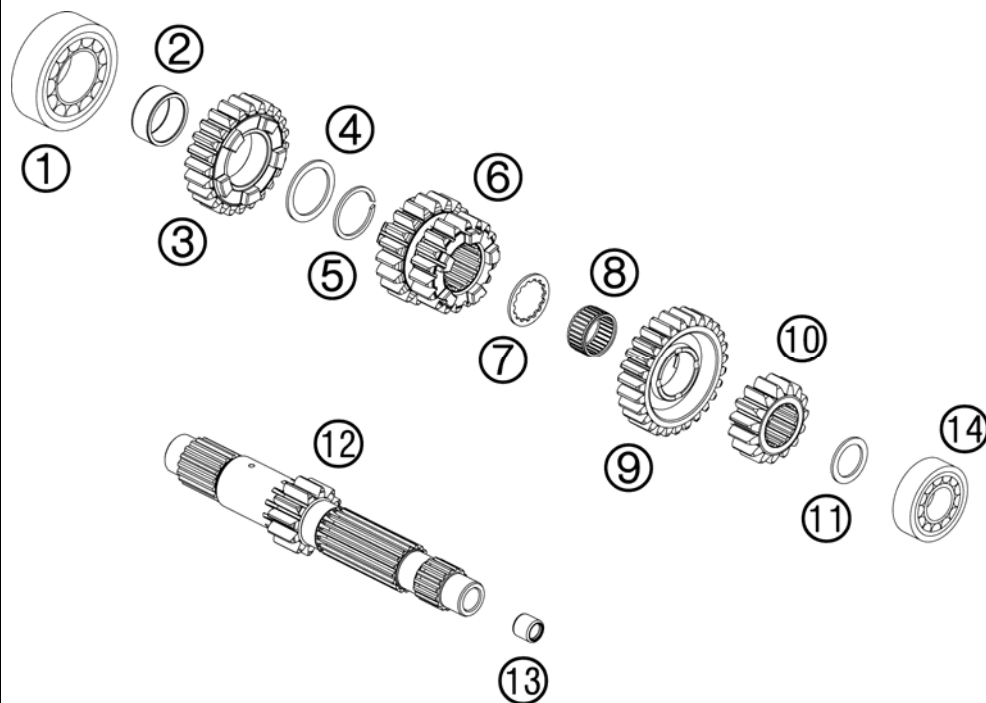


FIG	PART NUMBER	DESCRIPTION	QTY
1	0625062062	BALL BEARING 6206 C3 J1 NSK	1
2	0405263113	NEEDLE BEAR. K 26-31-13	1
3	60233005000	IDLER GEAR 5.G	1
4	61233042000	STOP DISK 27,9/35,75/1,5	1
5	60233050000	COPPER WASHER 25,5	1
6	60233003000	SLIDING GEAR 3/4 TH G.	1
7	61233041000	STOP DISK 22,2/30,2/1,5	1
8	0405222613	NEEDLE BEAR. K 22X26X13 TN	1
9	60233006000	IDLER GEAR 6.G	1
10	60233002000	SOLID GEAR 2.G	1
11	60033040015	STOP DISK 20,2X28X1,5	x
11	60033040016	STOP DISK 20,2/28/1,6	x
11	60033040017	STOP DISK 20,2/28/1,7	x
11	60033040018	STOP DISK 20,2/28/1,8	x
11	60033040019	STOP DISK 20,2/28/1,9	x
11	60033040020	STOP DISK 20,2/28/2,0	x
11	60033040021	STOP DISK 20,2/28/2,1	x
11	60033040022	STOP DISK 20,2/28/2,2	x
12	60233001000	MAIN SHAFT 12-T.	1
13	0618091312	NEEDLE BUSH HK0912 9/13/12 03	1
14	0625062040	BALL BEARING 6204 DU J1 C3	1

116013330 / C126013330

* NEW PART

X AS REQUIRED

TRANSMISSION II - COUNTERSHAFT

990 ADVENTURE USA 2012

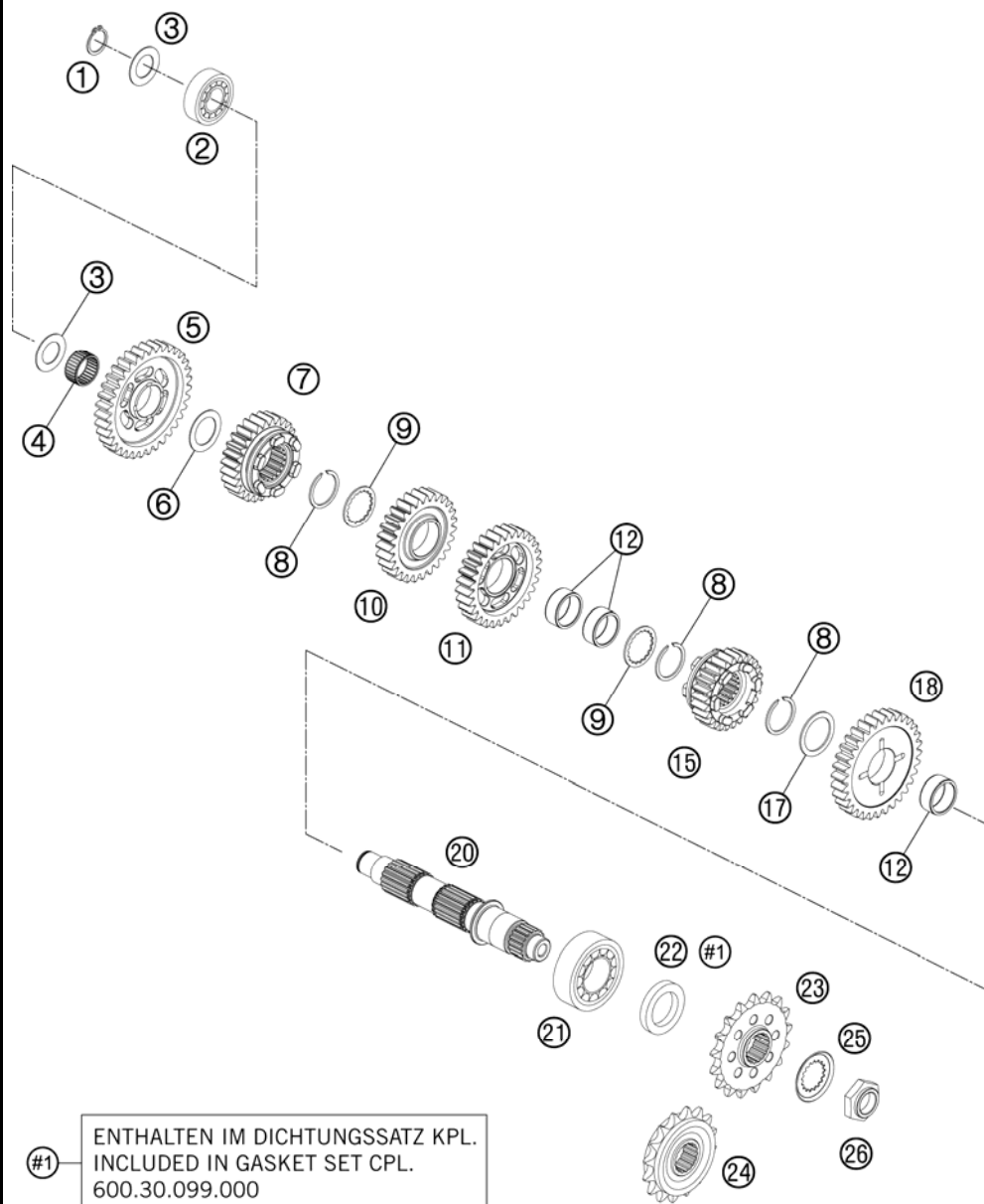


FIG	PART NUMBER	DESCRIPTION	QTY
1	0471200120	CIRCLIP DIN471 20X1,2	1
2	0625062040	BALL BEARING 6204 DU J1 C3	1
3	60033043000	STOP DISK 20,2 X 34 X 1	2
4	0405242813	NEEDLE BEAR. K 24X28X13 TN	1
5	60233011000	IDLER GEAR 1.G	1
6	60033044000	STOP DISK 24,3/35,75/1	1
7	60233015000	SLIDING GEAR 5.G.	1
8	60233051000	COPPER WASHER 27,5	3
9	61233045000	STOP DISK 27/36/1,5	2
10	60233014000	IDLER GEAR 4.G	1
11	60233013000	IDLER GEAR 3.G	1
12	0405263113	NEEDLE BEAR. K 26-31-13	3
15	60233016000	SLIDING GEAR 6.G	1
17	61233046000	STOP DISK 29,9/39/1,5	1
18	60233012000	IDLER GEAR 2.G	1
20	60033110000	COUNTER SHAFT	1
21	50330082000	CYL.ROLLER BEAR.NJ206 ET2XCS46	1
22	0760304772	SH.SEAL RING 30X47X7 BSL VITON	1
23	60033029017	CHAIN SPROCKET 17-T 03	x
23	60033129016	CHAIN SPROCKET 16-T DAMP 03	x
24	60033129017	CHAIN SPROCKET 17-T DAMPED 03	x
25	60033034000	SECURING PLATE TOOTHED 03	1
26	60033035000	HEXAGON NUT M20X1,5 03	1

116013360 / C126013360

* NEW PART

X AS REQUIRED

SHIFTING MECHANISM

990 ADVENTURE USA 2012

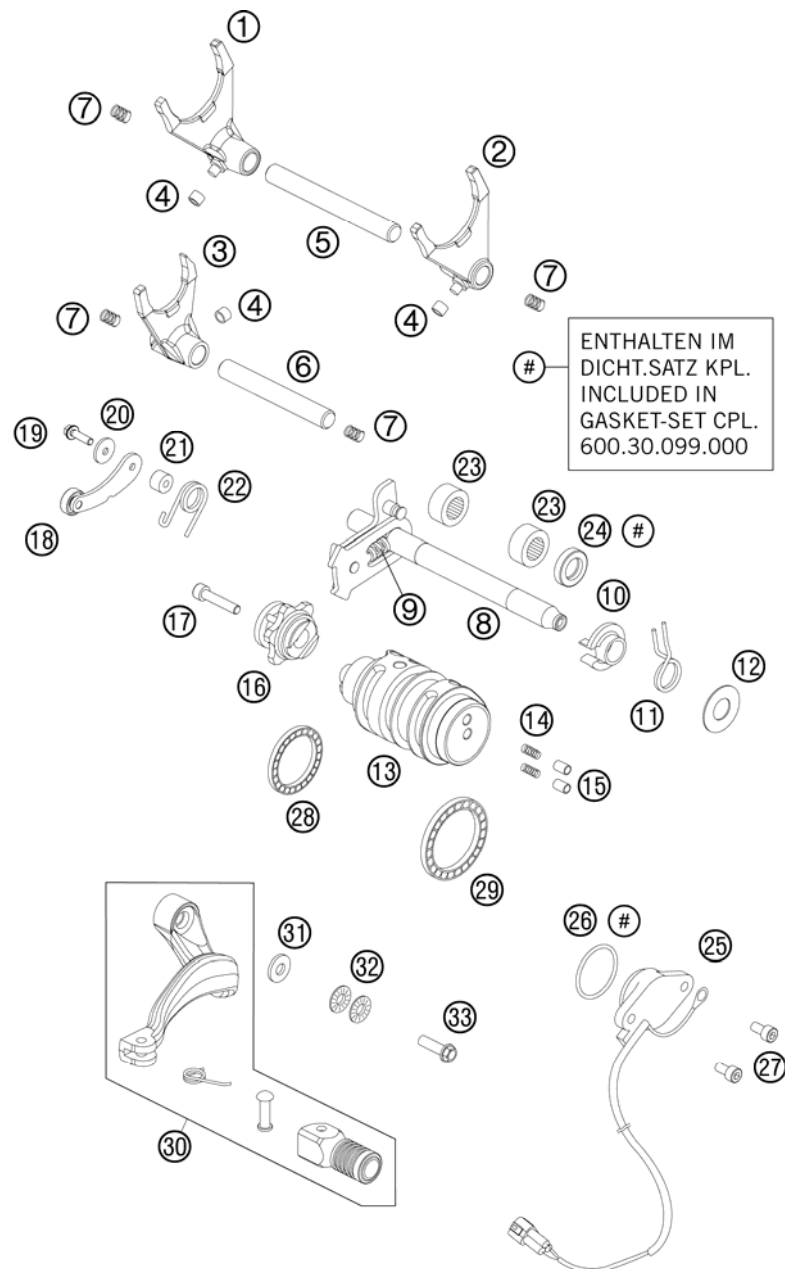
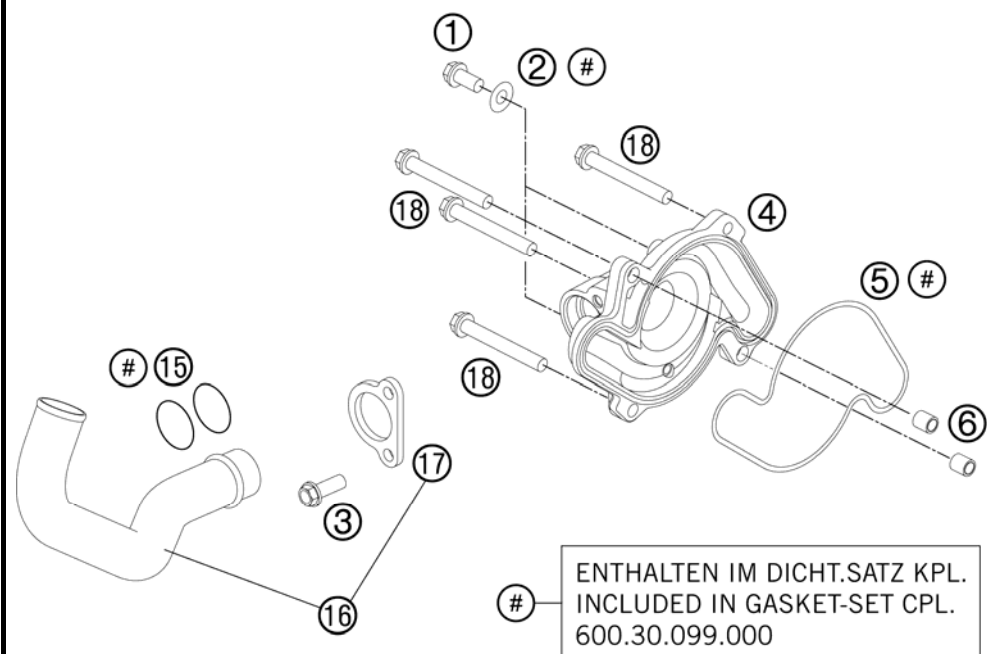


FIG	PART NUMBER	DESCRIPTION	QTY
1	60034001100	SHIFT FORK 1-4 GEAR	1
2	60034002100	SHIFT FORK 2-3 GEAR	1
3	60034003100	SHIFT FORK 5-6 GEAR	1
4	50334018100	SHIFTING ROLLER 6X8X5,2	3
5	59034020000	SHIFT RAIL 11,8X105MM	1
6	59034019000	SHIFT RAIL 11,8X89MM	1
7	58038023200	PRESSURE SPRING 0,9MM	4
8	60034005044	SHIFT SHAFT CPL. 03	1
9	56534013100	TENSIONING SPRING 0,8MM	1
10	54634020000	SPRING GUIDE	1
11	54634014100	RETURN SPRING 2,2MM '95	1
12	54634050000	STOP DISK 14X30X1	1
13	60034012300	SHIFT ROLLER CPL. 06	1
14	60034014000	CONTACT SPRING 03	2
15	60034037000	CONTACT BOLT 03	2
16	60034015044	SHIFT ARRESTING CPL. 03	1
17	0912060303	AH SCREW DIN0912-M 6X30	1
18	60034024044	ARRESTING LEVER CPL. 03	1
19	0025050206	HH COLLAR SCREW M5X20 TX30	1
20	0349000050	WASHER DIN7349-5X15X2	1
21	54634052300	SLEEVE FOR LOCKING LEVER	1
22	60034023000	ARRESTING LEVER SPRING 03	1
23	54632095000	NEEDLE BEAR.HK 1412 14X20X12	2
24	0760142460	SHAFT SEAL RING 14X24X6 B	1
25	60011023100	GEAR-POSITION SENSOR 06	1
26	0770275025	O-RING 27,5X2,5 NBR	1
27	0912050123	AH SCREW DIN0912-M 5X12	2
28	0625618050	BALL BEARING 61805 C3	1
29	0625068080	GROOVED BALL BEARING 6808 JRC3	1
30	6003403104401S	SHIFT LEVER CPL. 07	1
31	50232050001	STEEL WASHER 6,4X17X3	1
32	50233041000	PAIR OF WASHERS M 6 NORDLOCK	1
33	59009062019	SPECIAL SCREW M6X19 WS=8 10.9	1

116013410 / C126013410

* NEW PART

X AS REQUIRED



ACHTUNG !!!
Mit dem Wellendichtring auch
die Wasserpumpenwelle wechseln.

CAUTION !!!
With the shaft seal ring also
change the water-pump shaft.

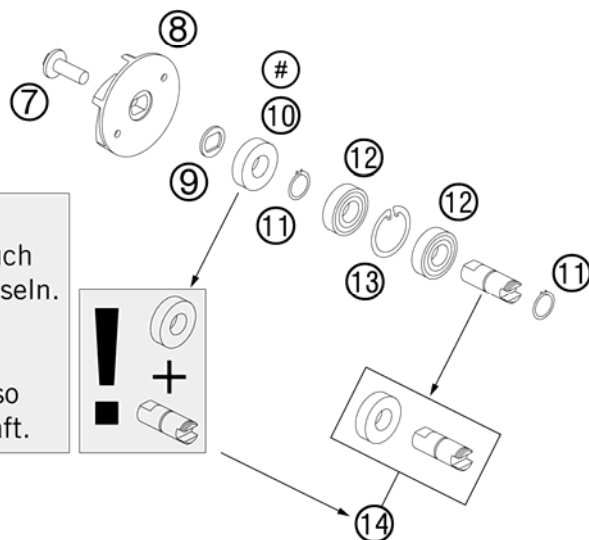


FIG	PART NUMBER	DESCRIPTION	QTY
1	0025060106	HH COLLAR SCREW M6X10 TX30	2
2	0603061001	CU-SEAL RING DIN7603-6X10X1	2
3	0025060166	HH COLLAR SCREW M6X16 TX30	2
4	6003515210023	MOLDED RING WATER PUMP COV. 09	1
5	60035053000	WATER-PUMP GASKET 03	1
6	59030023000	DOWEL 6X8X11,5	2
7	0024060156	HH COLLAR SCREW M6X15 TX30	1
8	61235055000	WATER PUMP ROTOR 08	1
9	60035055150	FORM WASHER 16X1 NIRO 03	1
10	0760123073	SHAFT SEAL RING 12X30X7 PTFE	1
11	0471120010	CIRCLIP DIN0471-12X1	2
12	0625069010	GROOVED BALL BEARING 6901V C3	2
13	0472240120	CIRCLIP DIN472 D=24X1,2	1
14	61135054044	WATER PUMP SHAFT W. SEAL RING	1
15	0770250030	O-RING 25,00X3,00 NBR 70	2
16	60035021000	ALUMINUM TUBE WATER-PUMP+CLAMP	1
17	60035021050	FIXING CLAMP WATER-P. TUBE 03	1
18	0025060606	HH COLLAR SCREW M6X60 TX30	4

116013510 / C126013510

* NEW PART

X AS REQUIRED

COOLING SYSTEM

990 ADVENTURE USA 2012

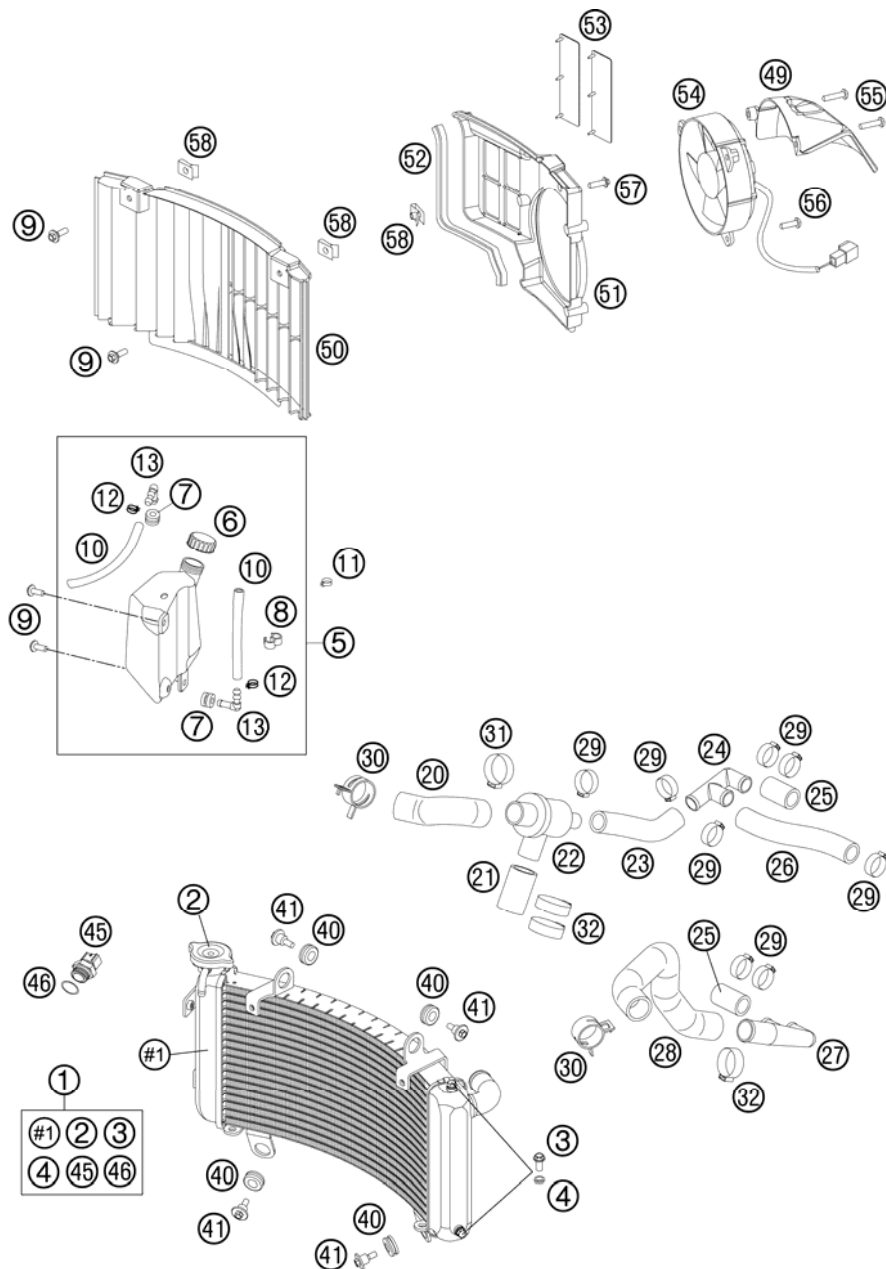


FIG	PART NUMBER	DESCRIPTION	QTY
1	60035010000	RADIATOR LC8 03	1
2	58035016000	RADIATOR CAP SMALL 20,3 PSI	1
3	0025060106	HH COLLAR SCREW M6X10 TX30	2
4	60035048000	ALU-GASKET 6X10X1.5	2
5	60035065000	WATER EXPANSION TANK 03	1
6	60035066000	PLUG F. EXPANSION TANK	1
7	60035069000	RUBBER GROMMET 6X9X13MM 04	2
8	60038039000	DISTANCE HOLDER 10/10 BLACK	1
9	0024060156	HH COLLAR SCREW M6X15 TX30	4
10	60035067001	HOSE 6X10 EPDM 03	x
11	50231005000	HOSE CLAMP YDNAC 10119 11MM	1
12	58007017000	YDNAC CLAMP 10101 (9MM)	2
13	60035068000	ANGLE CONNECTION EXPANS. TANK	2
20	60035031000	RADIATOR HOSE THERM./RAD.	1
21	60035030000	RADIATOR HOSE THERM./PUMP 03	1
22	60035017000	THERMOSTAT 75° CPL. W. CASE 03	1
23	60035025000	RADIATOR HOSE THERM./DISTR. 03	1
24	60035019000	DISTRIBUTOR R/S 18/18/18MM 03	1
25	60035026000	RADIATOR HOSE CYL./DISTR. 03	2
26	60035027000	RADIATOR HOSE DISTR./DISTR. 03	1
27	60035028000	DISTRIBUTOR L/S 18/18/25MM 03	1
28	60035024000	RADIATOR HOSE RADIATOR L/S 03	1
29	00050271708	VARIABLE ONE-EAR CLAMP 27,1MM	8
30	00049320121	CLAMP STD DN32	2
31	00050346706	VARIABLE ONE-EAR CLAMP 34,6MM	1
32	00050331706	VARIABLE ONE-EAR CLAMP 33,1MM	3
40	41001052000	RUBBER SLEEVE D=12MM	4
41	60035001000	SPECIAL SCREW M6X21 WS=8	4
45	60035045000	THERMOSWITCH LC8 102DG '03	1
46	0770017015	O-RING 17X1,5 NB75	1
49	60035044050	FAN CAP 05	1
50	60035040000	RADIATOR PROTECTOR 03	1
51	60035044000	FAN COWL L/S 03	1
52	58312085100	EDGE PROTECTOR PER METER	x
53	62635044050	FAN CLACK RUBBER 08	2

116013530 / C126013530

* NEW PART

X AS REQUIRED

COOLING SYSTEM

990 ADVENTURE USA 2012

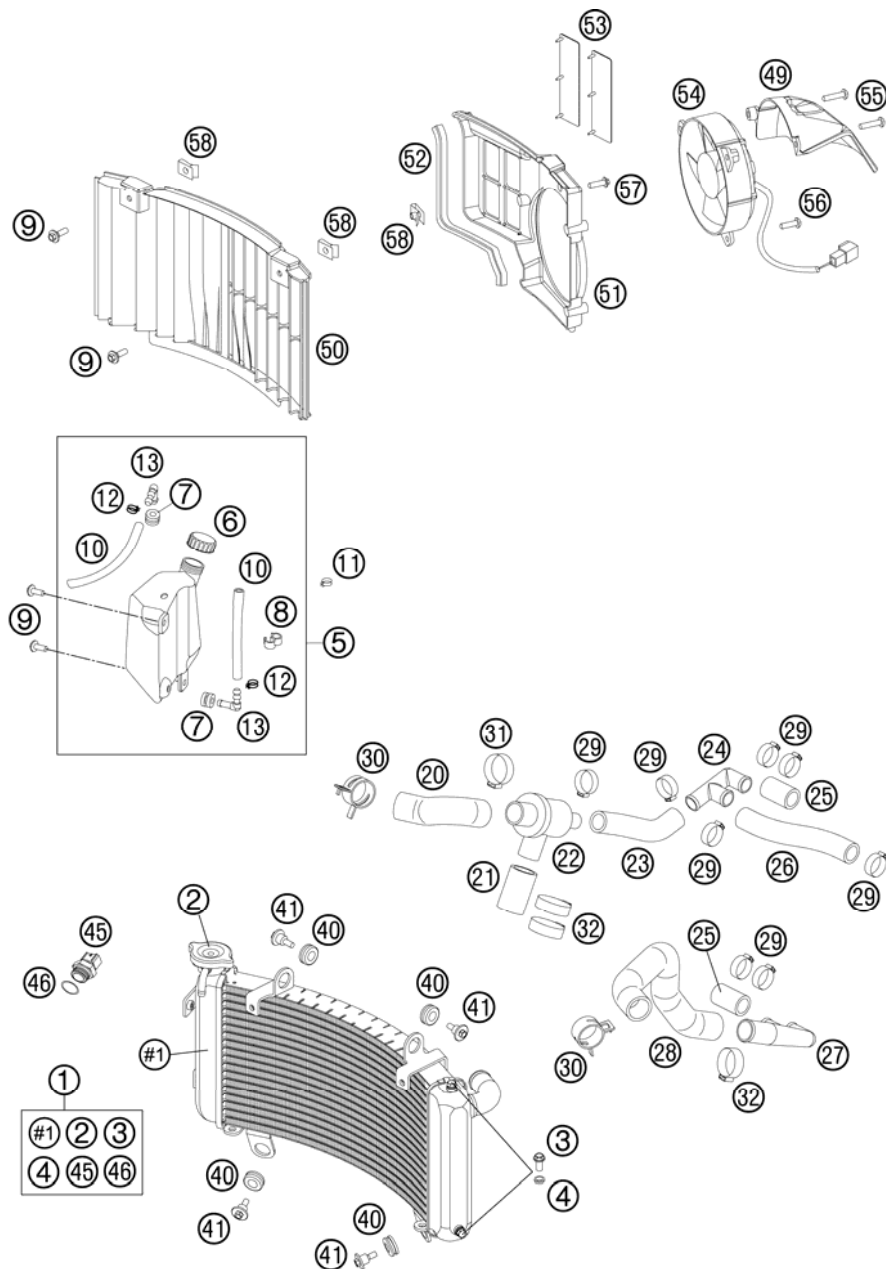


FIG	PART NUMBER	DESCRIPTION	QTY
54	60035041000	FAN L/S 03	1
55	0017060303	SPECIAL SCREW T60 6X30 WS=6	2
56	0017060203	EJOT PT SCREW K60X20 WS=6	1
57	0024060206	HH COLLAR SCREW M6X20 TX30	1
58	54603048100	RANGE CHANGE METAL NUT M6	3

116013530 / C126013530

* NEW PART

X AS REQUIRED

EXHAUST

INTAKE

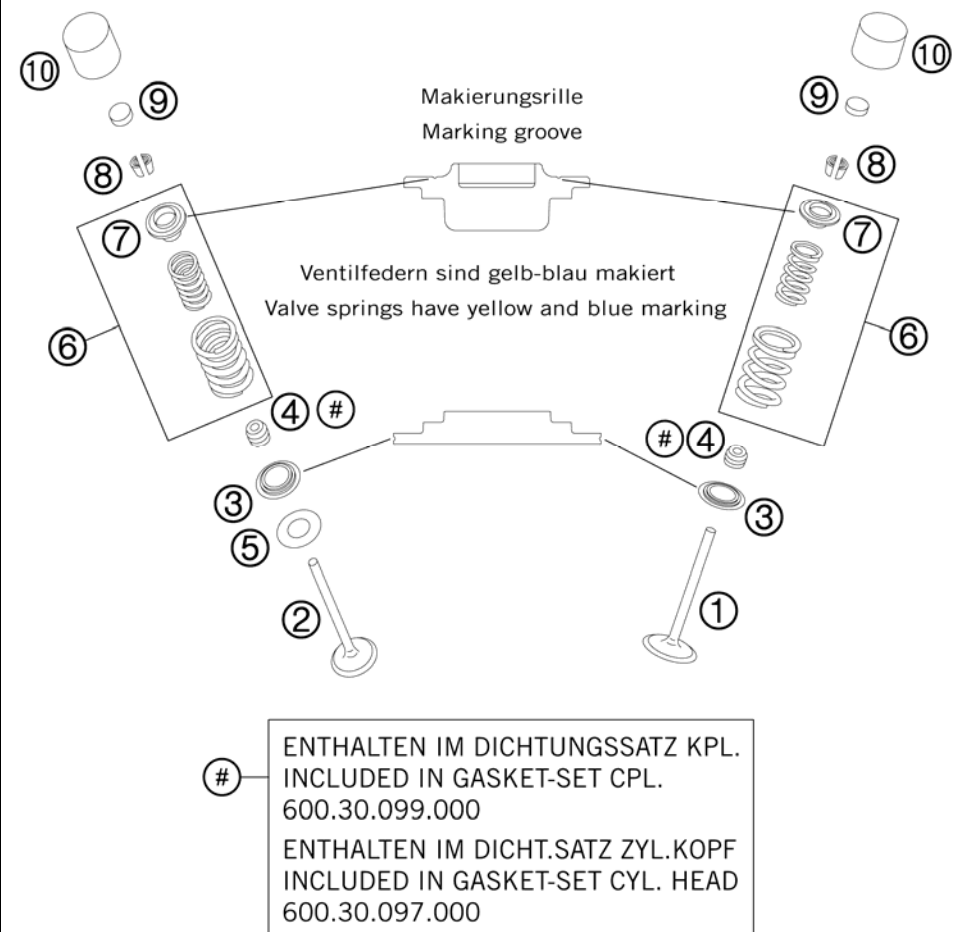


FIG	PART NUMBER	DESCRIPTION	QTY
1	60036030000	INTAKE VALVE 03	4
2	60036031100	EXHAUST VALVE 05	4
3	61036036000	VALVE SPRING HOLDER 05	8
4	59036027000	VALVE-STEM SEALING RACING	8
5	54634050000	STOP DISK 14X30X1 EXHAUST	4
6	61036029044	VALVE SPRING SET CPL. 05	8
7	61036032000	VALVE SPRING RETAINER STEEL 05	8
8	60036033000	VALVE COLLET MK6 03	16
9	60036035200	SHIM D=10/2,00 03	x
9	60036035205	SHIM D=10/2,05 03	x
9	60036035210	SHIM D=10/2,10 03	x
9	60036035215	SHIM D=10/2,15 03	x
9	60036035220	SHIM D=10/2,20 03	x
9	60036035225	SHIM D=10/2,25 03	x
9	60036035230	SHIM D=10/2,30 03	x
9	60036035235	SHIM D=10/2,35 03	x
9	60036035240	SHIM D=10/2,40 03	x
9	60036035245	SHIM D=10/2,45 03	x
9	60036035250	SHIM D=10/2,50 03	x
9	60036035255	SHIM D=10/2,55 03	x
9	60036035260	SHIM D=10/2,60 03	x
9	60036035265	SHIM D=10/2,65 03	x
9	60036035270	SHIM D=10/2,70 03	x
9	60036035275	SHIM D=10/2,75 03	x
9	60036035280	SHIM D=10/2,80 03	x
9	60036035285	SHIM D=10/2,85 03	x
9	60036035290	SHIM D=10/2,90 03	x
9	60036035295	SHIM D=10/2,95 03	x
9	60036035300	SHIM D=10/3,00 03	x
9	60036035305	SHIM D=10/3,05 03	x
9	60036035310	SHIM D=10/3,10 03	x
9	60036035315	SHIM D=10/3,15 03	x
9	60036035320	SHIM D=10/3,20 03	x
10	61036034000	BUCKET TAPPET 05	8

116013610 / C126013610

* NEW PART

X AS REQUIRED

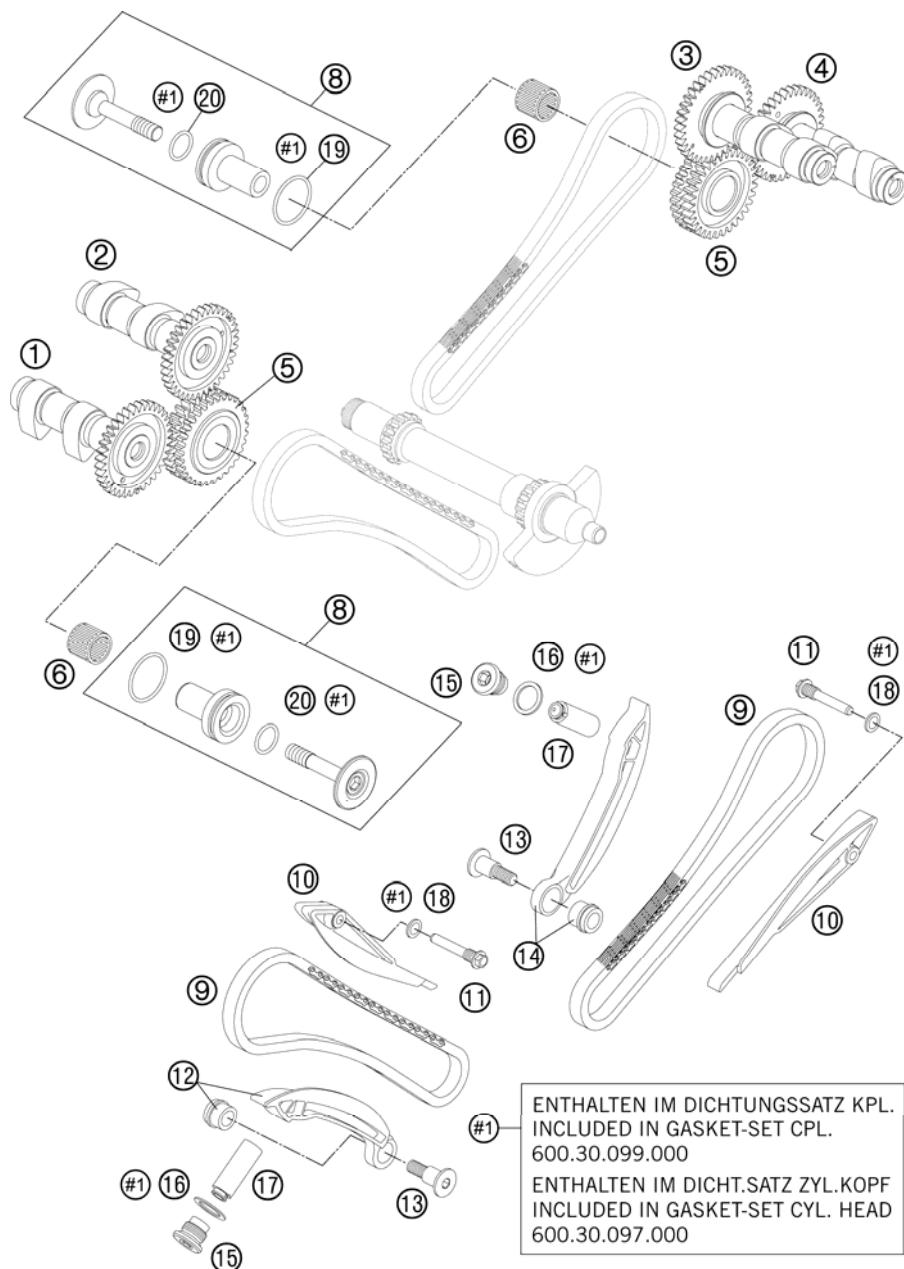


FIG	PART NUMBER	DESCRIPTION	QTY
1	61136010000	CAMSHAFT OUTLET FRONT	1
2	61136009000	CAMSHAFT INTAKE FRONT	1
3	61136109000	CAMSHAFT INTAKE REAR	1
4	61136110000	CAMSHAFT OUTLET REAR	1
5	60036070000	TIMING GEARS 32-T CPL. 03	2
6	0405182420	NEEDLE BEARING K18/24/20	2
8	60036071100	BEARING BOLT	2
9	60036013000	TOOTH CHAIN 88 LINK 6,35PITCH	2
10	60036001000	GUIDE RAIL 03	2
11	60036002160	SPECIAL SCREW M8X29 WS=8	2
12	60036002000	TENSIONER RAIL CPL. FRONT 03	1
13	60036002150	SPECIAL SCREW M8X29 WS=6	2
14	60036102000	TENSIONER RAIL CPL. REAR 03	1
15	60036008000	SCREW PLUG M16X1,5 03	2
16	0603162013	CU SEAL-RING DIN7603 16X20X1,3	2
17	60036003000	TIMING-CH.TENS. HYDR.(75YM) 03	2
18	0603082121	SEAL RING CU DIN7603- 8X12X1	2
19	0770290020	O-RING 29X2 VITON	2
20	0770160021	O-RING 16,00X2,00 VITON	2

116013620 / C126013620

* NEW PART

X AS REQUIRED

CYLINDER HEAD REAR

990 ADVENTURE USA 2012

DICHTUNGSSATZ KPL. 600.30.099.000
ENTHÄLT DICH.T.SATZ ZYL.KOPF 600.30.097.000
GASKET-SET CPL. 600.30.099.000
INCL. GASKET-SET CYL. HEAD 600.30.097.000

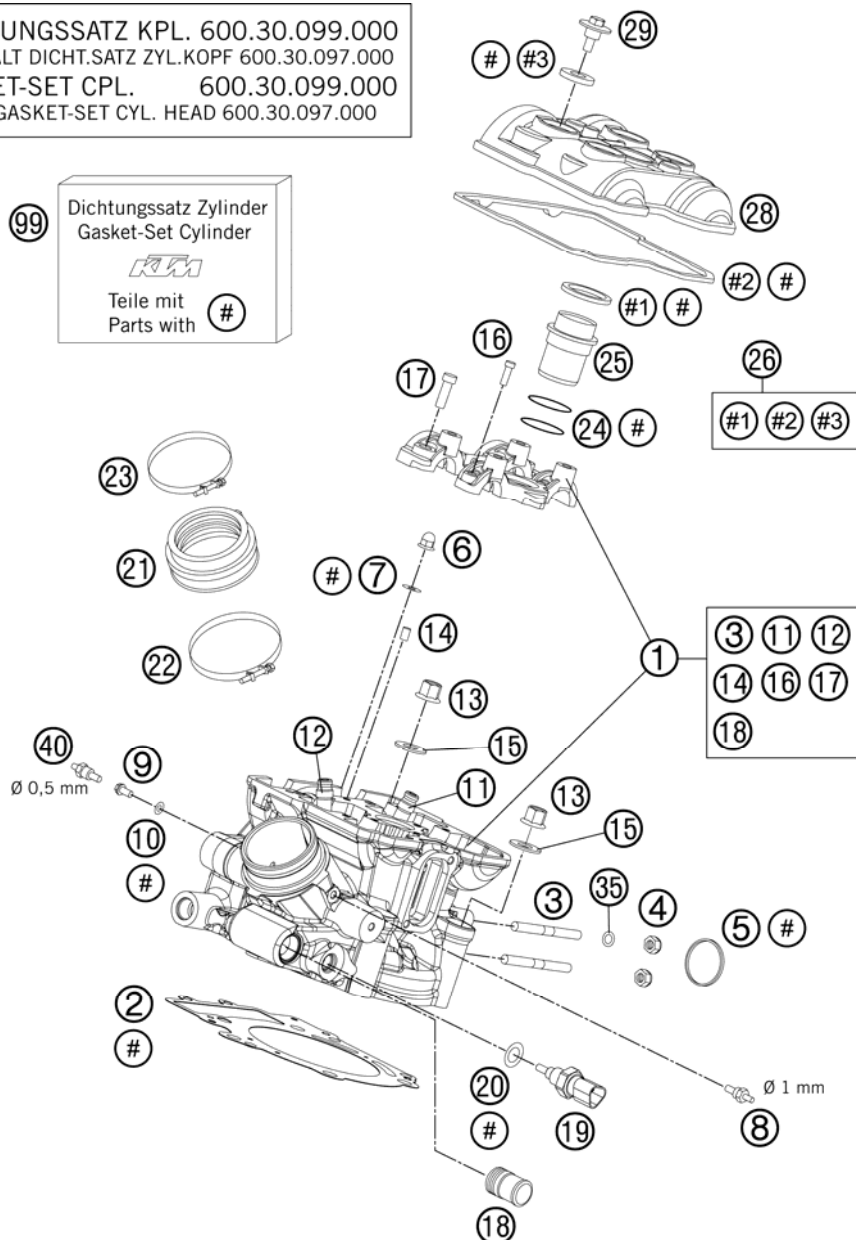


FIG	PART NUMBER	DESCRIPTION	QTY
1	6013612014423	CYLINDER HEAD REAR CPL.	1
2	60030036000	CYLINDER HEAD GASKET 0,5 101MM	1
3	0835080165	STUD M 8X16 10.9	2
4	51010086100	SELF LOCKING NUT M 8 CU	2
5	61005005000	EXHAUST GASKET 05	1
6	61230045000	CAP NUT M6 STAINLESS STEEL	2
7	0125060003	WASHER DIN0125-A 6,4	2
8	61036023100	VACUUM CONECTION 2006	1
9	0025060106	HH COLLAR SCREW M6X10 TX30	1
10	0603061001	CU-SEAL RING DIN7603-6X10X1	1
11	60036026101	VALVE GIUDE EXHAUST	2
12	60036025101	VALVE GIUDE INTAKE	2
13	60036078200	COLLAR NUT M 10 WS=13 05	4
14	0402050980	NEEDLE ROLLER DIN5402 5X9,8	2
15	60036078050	SHIM 10,2X19X1,5MM 05	4
16	0912060255	AH SCREW DIN0912-M 6X25 10.9	4
17	0984080305	AH SCREW DIN7984-M 8X30 10.9	4
18	58030010200	SCREW IN NOZZLE M20X1,5	1
19	75035047000	TEMPERATURE SENSOR WATER 07	1
20	0770100020	O-RING 10,00X2,00 SILCONE	1
21	61036044000	RUBBERSLEEVE INTAKE FLANGE 05	1
22	61036048000	HOSE CLAMP GEMI 66MM 05	1
23	61036047000	HOSE CLAMP GEMI 63MM 05	1
24	0770298178	O-RING 29,87X1,78 VITON	2
25	60136075100	INSERT SPARK-PLUG SHAFT	1
26	60036099000	VALVE COVER GASKET SET FR+RR	1
28	6003615210023	VALVE COVER REAR	1
29	60036052020	COLLAR SCREW M 6 WS=10 03	4
35	0125080003	WASHER DIN0125-A 8,4	1
40	60036023100	VACUUM CONECTION M6/0,5MM ONLY USA	1
99	60030097000	GASKET SET CYL. HEAD KPL. 03 CYLINDER FRONT + REAR	1

116013640 / C126013640

* NEW PART

X AS REQUIRED

CYLINDER HEAD FRONT

990 ADVENTURE USA 2012

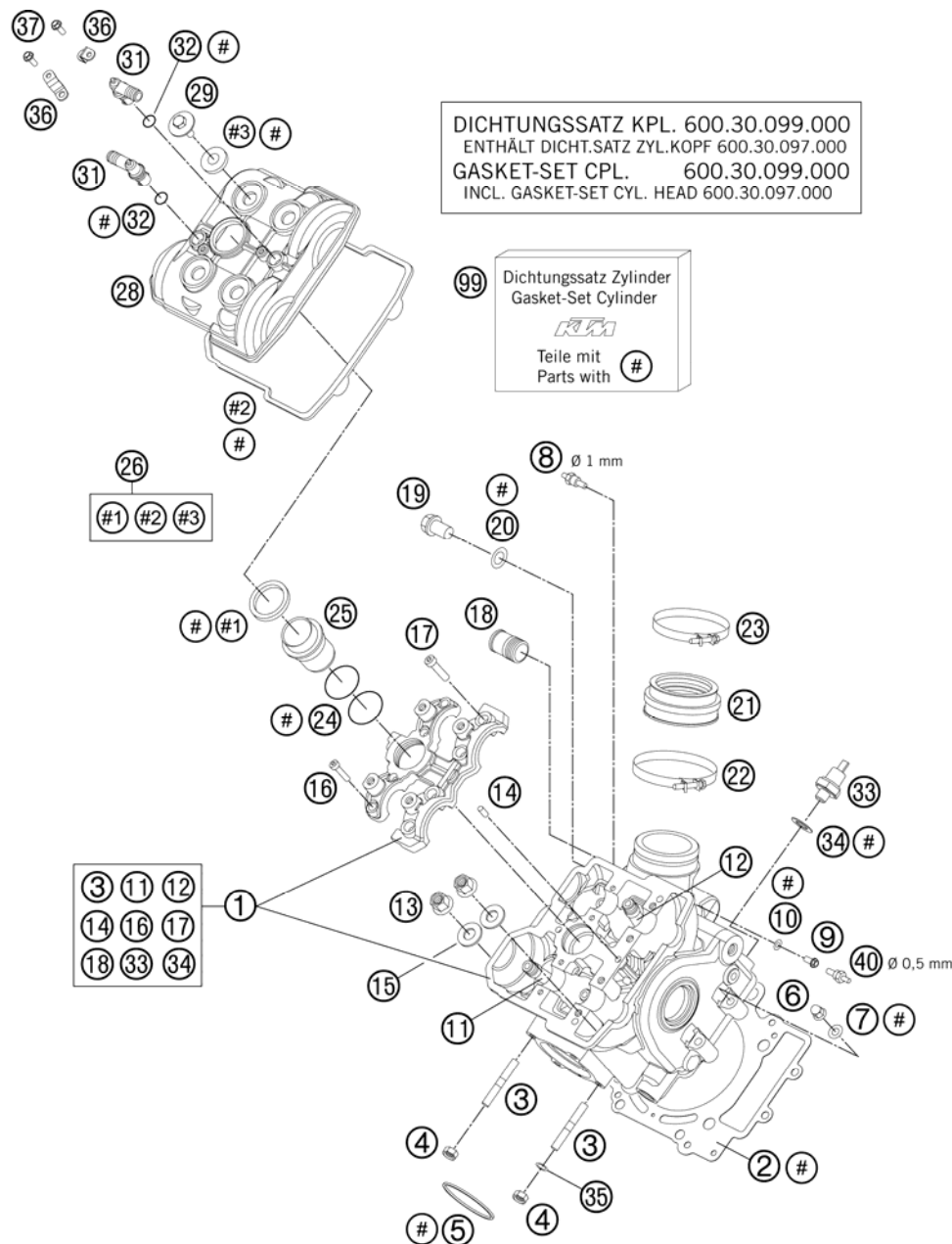


FIG	PART NUMBER	DESCRIPTION	QTY
1	6013602014423	CYLINDER HEAD FRONT CPL. 09	1
2	60030036000	CYLINDER HEAD GASKET 0,5 101MM	1
3	0835080165	STUD M 8X16 10.9	2
4	51010086100	SELF LOCKING NUT M 8 CU	2
5	61005005000	EXHAUST GASKET 05	1
6	61230045000	CAP NUT M6 STAINLESS STEEL	2
7	0125060003	WASHER DIN0125-A 6,4	2
8	61036023100	VACUUM CONECTION 2006	1
9	0025060106	HH COLLAR SCREW M6X10 TX30	1
10	0603061001	CU-SEAL RING DIN7603-6X10X1	1
11	60036026101	VALVE GIUDE EXHAUST	2
12	60036025101	VALVE GIUDE INTAKE	2
13	60036078200	COLLAR NUT M 10 WS=13 05	4
14	0402050980	NEEDLE ROLLER DIN5402 5X9,8	2
15	60036078050	SHIM 10,2X19X1,5MM 05	4
16	0912060255	AH SCREW DIN0912-M 6X25 10.9	4
17	0984080305	AH SCREW DIN7984-M 8X30 10.9	4
18	58030010200	SCREW IN NOZZLE M20X1,5	1
19	0908120153	PLUG DIN0908-M12X1,5	1
20	58038022000	CU-SEAL RING DIN7603-12X18X1,5	1
21	61036044000	RUBBERSLEEVE INTAKE FLANGE 05	1
22	61036048000	HOSE CLAMP GEMI 66MM 05	1
23	61036047000	HOSE CLAMP GEMI 63MM 05	1
24	0770298178	O-RING 29,87X1,78 VITON	2
25	60136075100	INSERT SPARK-PLUG SHAFT	1
26	60036099000	VALVE COVER GASKET SET FR+RR	1
28	6003605210023	VALVE COVER FRONT	1
29	60036052020	COLLAR SCREW M 6 WS=10 03	4
31	60038082000	ANGLE CONNECTOR LC8 03	2
32	0770080020	O-RING 8X2 SILICONE	2
33	60038091100	OIL-PRESSURE SWITCH LC8 04	1
34	0603100141	COPPER GASKET DIN7603-10X14X1	1
35	0125080003	WASHER DIN0125-A 8,4	1
36	60038082050	%ANGLE CONNECTOR BRACKET PANEL	2
37	0009050106	EJOT SPIRAL SCREW SF M5X10-K	2

116013650 / C126013650

* NEW PART

X AS REQUIRED

CYLINDER HEAD FRONT

990 ADVENTURE USA 2012

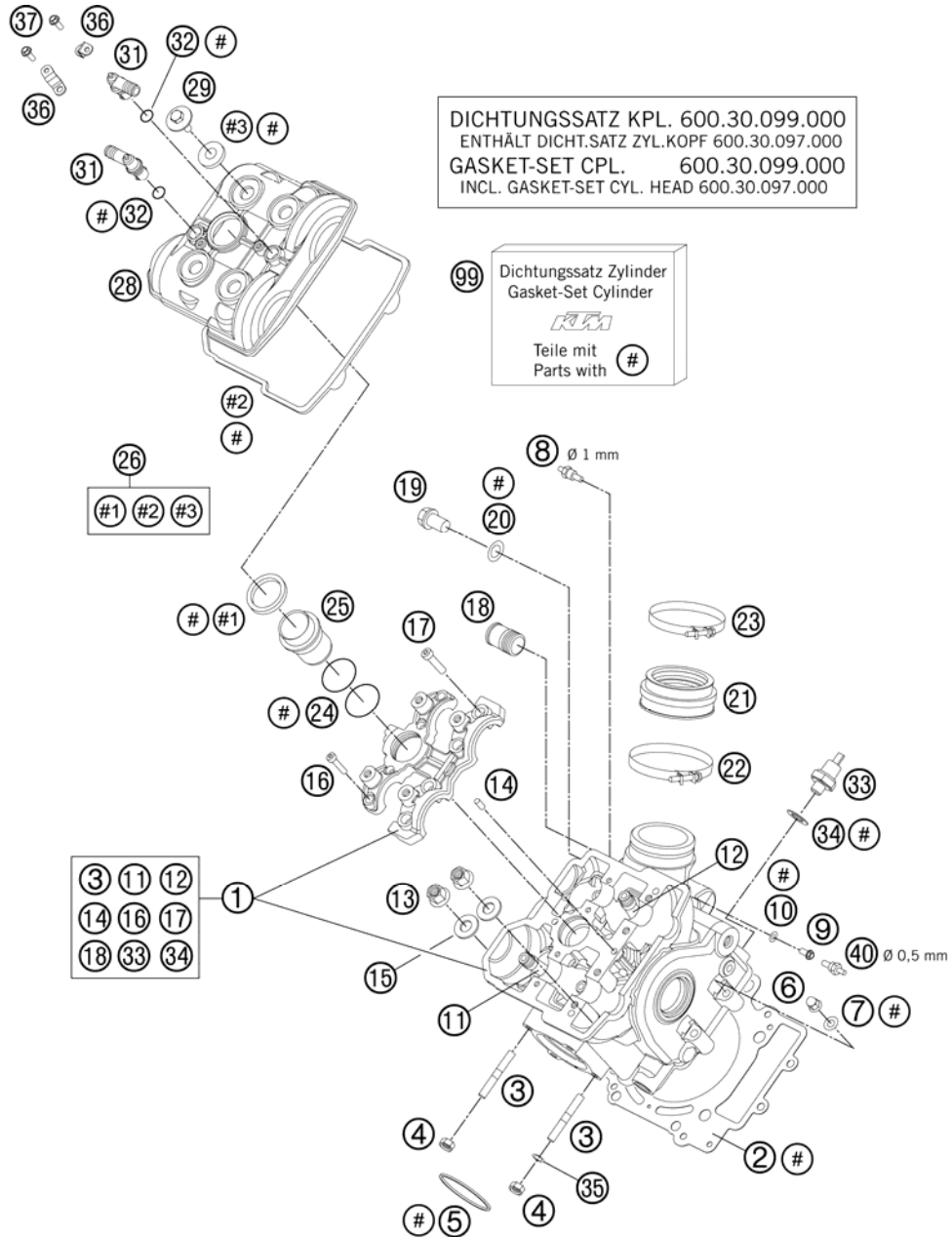


FIG	PART NUMBER	DESCRIPTION	QTY
40	60036023100	VACUUM CONECTION M6/0,5MM ONLY USA	1
99	60030097000	GASKET SET CYL. HEAD KPL. 03 CYLINDER FRONT + REAR	1

116013650 / C126013650

* NEW PART

X AS REQUIRED

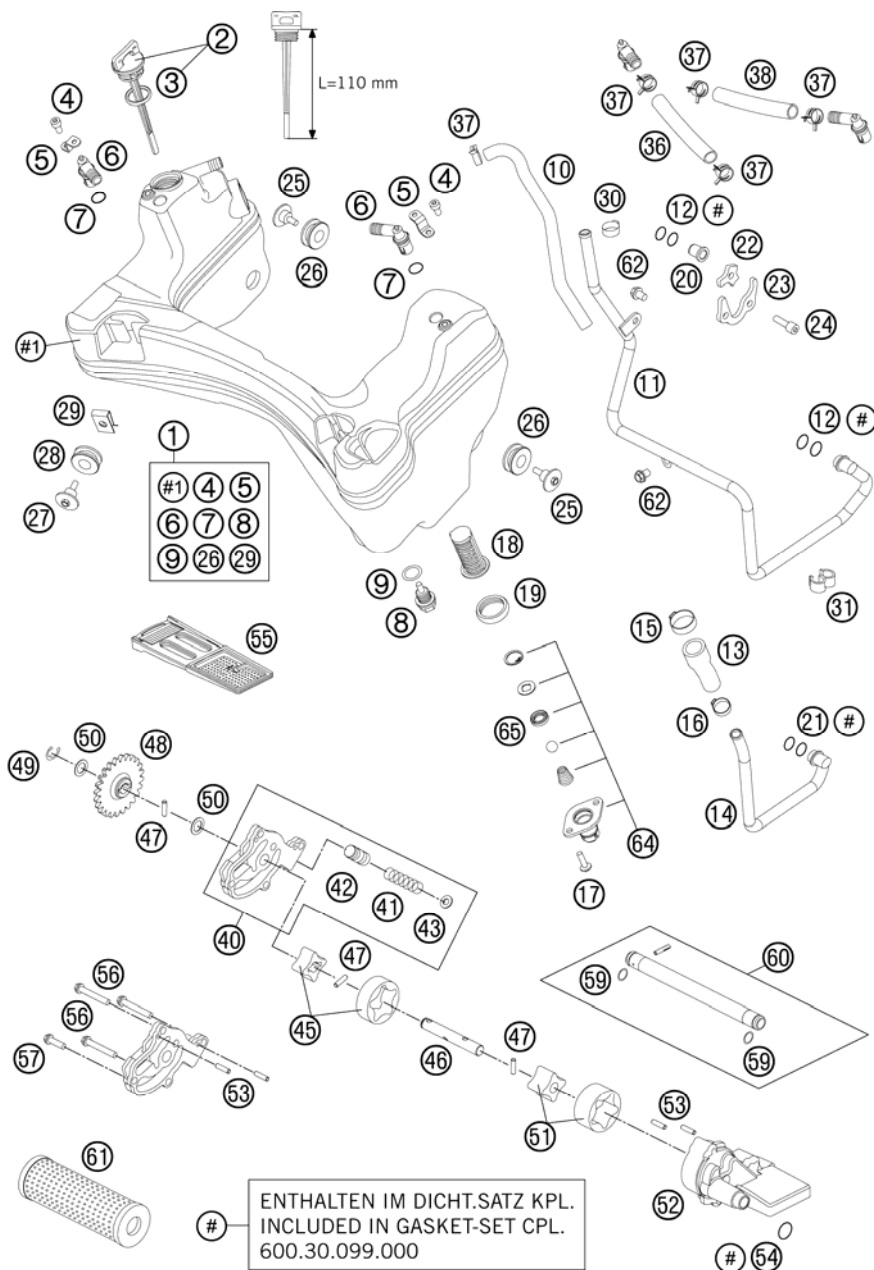


FIG	PART NUMBER	DESCRIPTION	QTY
1	60038081133	OIL TANK CPL.	1
2	60030020100	OIL DIPSTICK CPL. W. O-RING 05	1
3	0770191015	O-RING 19,00X3,00 NBR	1
4	0912050103	AH SCREW DIN0912-M 5X10	2
5	60038082050	%ANGLE CONNECTOR BRACKET PANEL	2
6	60038082000	ANGLE CONNECTOR LC8 03	2
7	0770080020	O-RING 8X2 SILICONE	2
8	58030021000	OILDRAIN PLUG W.MAG. M 12X1,5	1
9	58038022000	CU-SEAL RING DIN7603-12X18X1,5	1
10	60038061203	PREFORMED HOSE D9X3,5	1
11	60038061044	OIL PIPE "B"	1
12	0770090021	O-RING 9X2 VITON	4
13	60038034100	PRE-FORMED HOSE 10X3,5	1
14	60038060044	OIL PIPE "A"	1
15	00050226706	VARIABLE ONE-EAR CLAMP 22,6MM	1
16	00050198706	VARIABLE ONE-EAR CLAMP 19,8MM	1
17	0025060166	HH COLLAR SCREW M6X16 TX30	2
18	60038017000	OIL SCREEN FINISHED 03	1
19	60038018000	GASKET FOR OIL FILTER HNBR 03	1
20	60038024000	PLUG 10MM LC8 03	1
21	0770110021	O-RING 11X2 VITON	2
22	60038037000	RETAINING PLATE 2 LC8 03	1
23	60038036000	RETAINING PLATE 1 LC8 03	1
24	0912060163	AH SCREW DIN0912-M 6X16	3
25	60038083000	SCREW OIL TANK FIXING 03	3
26	54605068000	EXHAUST BRACKET RUBBER BLACK	3
27	60035001000	SPECIAL SCREW M6X21 WS=8	2
28	41001052000	RUBBER SLEEVE D=12MM	2
29	54603048100	RANGE CHANGE METAL NUT M6	2
30	00050185706	VARIABLE ONE-EAR CLAMP 18,5MM	1
31	60038039000	DISTANCE HOLDER 10/10 BLACK	1
36	60038059130	OIL TANK BREATHING HOSE R/S	1
37	00049160121	CLAMP STD DN16	7
38	60038059083	OIL TANK BREATHING HOSE L/S	1
40	60038010133	PRESSURE PUMP HOUSING CPL. 10	1

116013810 / C126013810

* NEW PART

X AS REQUIRED

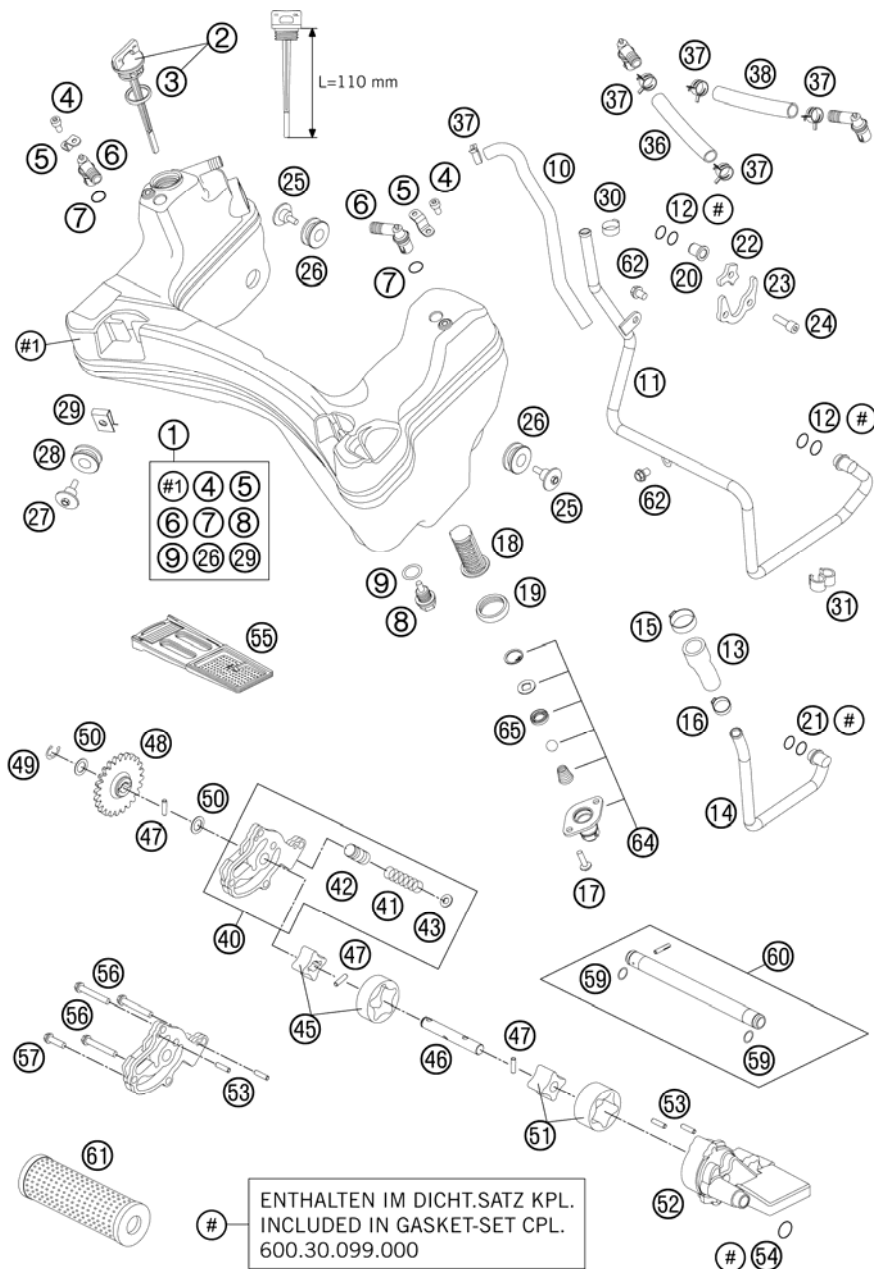


FIG	PART NUMBER	DESCRIPTION	QTY
41	60038026000	CONTROL SPRING LC8 3,5 BAR	1
42	60038028000	CONTROL PISTON LC8 03	1
43	50337073000	SHIM	1
45*	60038011100	OIL PUMP ROTOR SET 14MM	1
46*	60038002100	OIL PUMP SHAFT	1
47	0402041580	NEEDLE ROLLER NRB 4X15,8 G2	3
48	60038001124	OIL PUMP GEAR 24-T	1
49	0799080000	TAB WASHER DIN6799 RS8	1
50	60038007010	WASHER 10X16X0,5 03	2
51*	60038009100	OIL PUMP ROTOR COMPL. 19MM	1
52	60038008000	SUCTION PUMP CASE 03	1
53	0402040980	NEEDLE ROL.DIN5402 NRB 4X9,8	4
54	0770133024	O-RING 13,3X2,4 VITON	1
55	60038016000	OIL SCREEN 03	1
56	0025060406	HH COLLAR SCREW M6X40 TX30	3
57	0025060256	HH COLLAR SCREW M6X25 TX30	1
59	0770010010	O-RING 10,00X1,00 NBR 70 SH	2
60	60030065100	OIL INJECTION TUBE GEAR 05	1
61	60038015000	OIL FILTER 03	1
62	0025060106	HH COLLAR SCREW M6X10 TX30	2
64	60038060102	OIL TANK VALVE CPL.	1
65	0760101842	% SHAFT SEAL R.10X18X4 B-VITON	1

116013810 / C126013810

* NEW PART

X AS REQUIRED

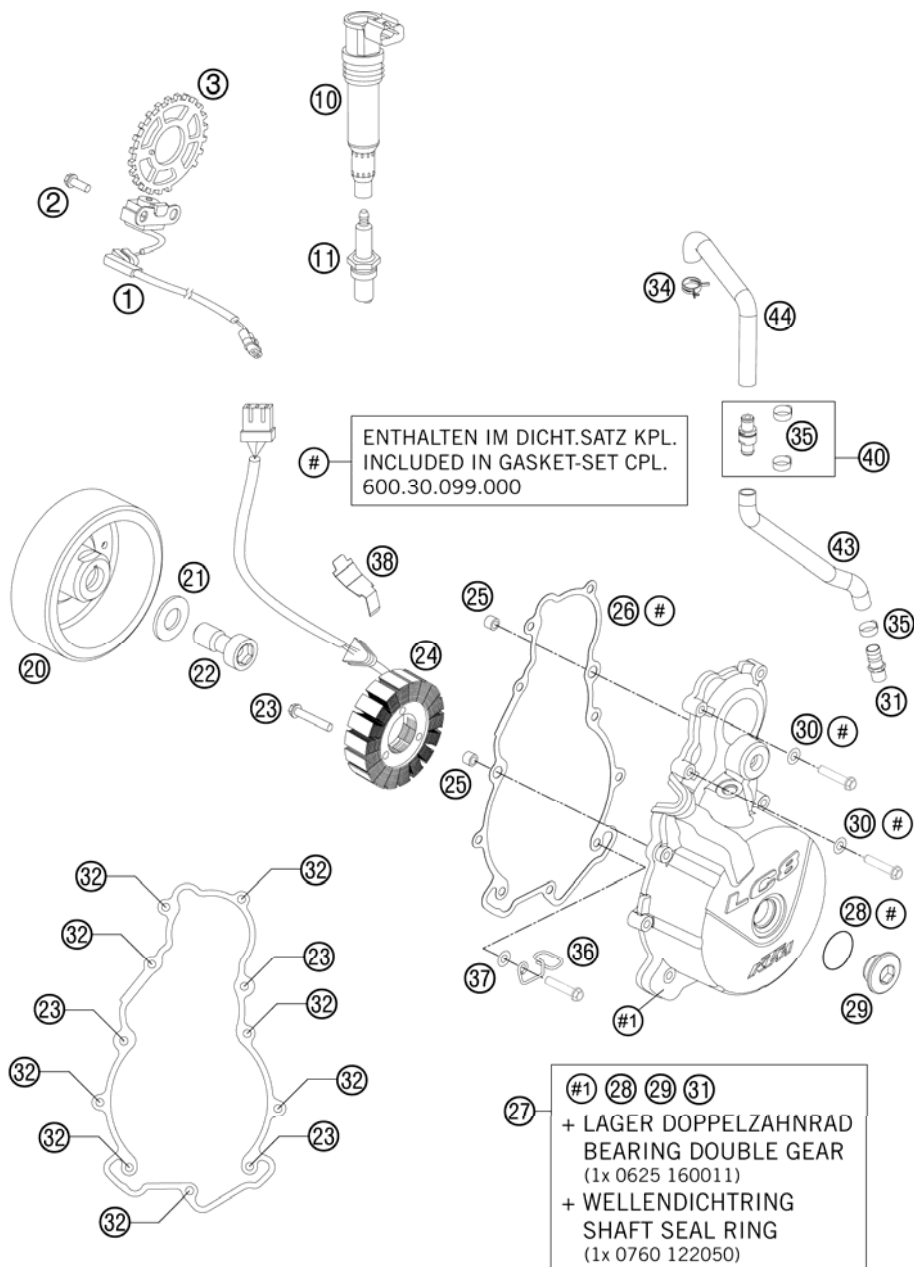


FIG	PART NUMBER	DESCRIPTION	QTY
1	60039034100	PULSE GENERATOR LC8 04	1
2	0025060166	HH COLLAR SCREW M6X16 TX30	2
3	61039020000	COIL SPROKET 22Z O. CYL. PIN	1
10	60039006000	STICK COIL 03	2
11	60139093000	SPARK PLUG M12X1,25 "8"	2
20	60039005100	IGNITION ROTOR 04	1
		INCL. FREEWHEEL	
21	60039040010	WASHER 17X32X4 03	1
22	60039003100	AH EXPAND. SCREW M16X1,5 05	1
23	0025060356	HH COLLAR SCREW M6X35 TX30	6
24	60039004000	STATOR 03	1
25	49030090000	DOWEL 9,8 X 7 X 10	2
26	60030040100	IGNIT. COVER GASK. MATRI. CS0,5MM	1
27	6003000214423	IGNITION COVER CPL. 06	1
28	07700240251	O-RING 24X2,5 VITON	1
29	6003009400023	SCREW PLUG M24X1,5 PA 6.6	1
30	0603061001	CU-SEAL RING DIN7603-6X10X1	2
31	60030022000	VENTILATION CONNECTOR M16X1,5	1
32	0025060306	HH COLLAR SCREW M6X30 TX30	8
34	00049220121	CLAMP STD DN22	1
35	00050226706	VARIABLE ONE-EAR CLAMP 22,6MM	3
36	60011094000	CABLE SUPPORT 03	1
37	0125060003	WASHER DIN0125-A 6,4	1
38	60039040020	CABLE SUPPORT GENERATOR 03	1
40	60030090344	BACK-PRESSURE VALVE CPL.	1
43	60030087101	ENGINE BREATHER HOSE BOTTOM	1
44	60030087102	ENGINE BREATHER HOSE TOP	1

116013910 / C126013910

* NEW PART

X AS REQUIRED

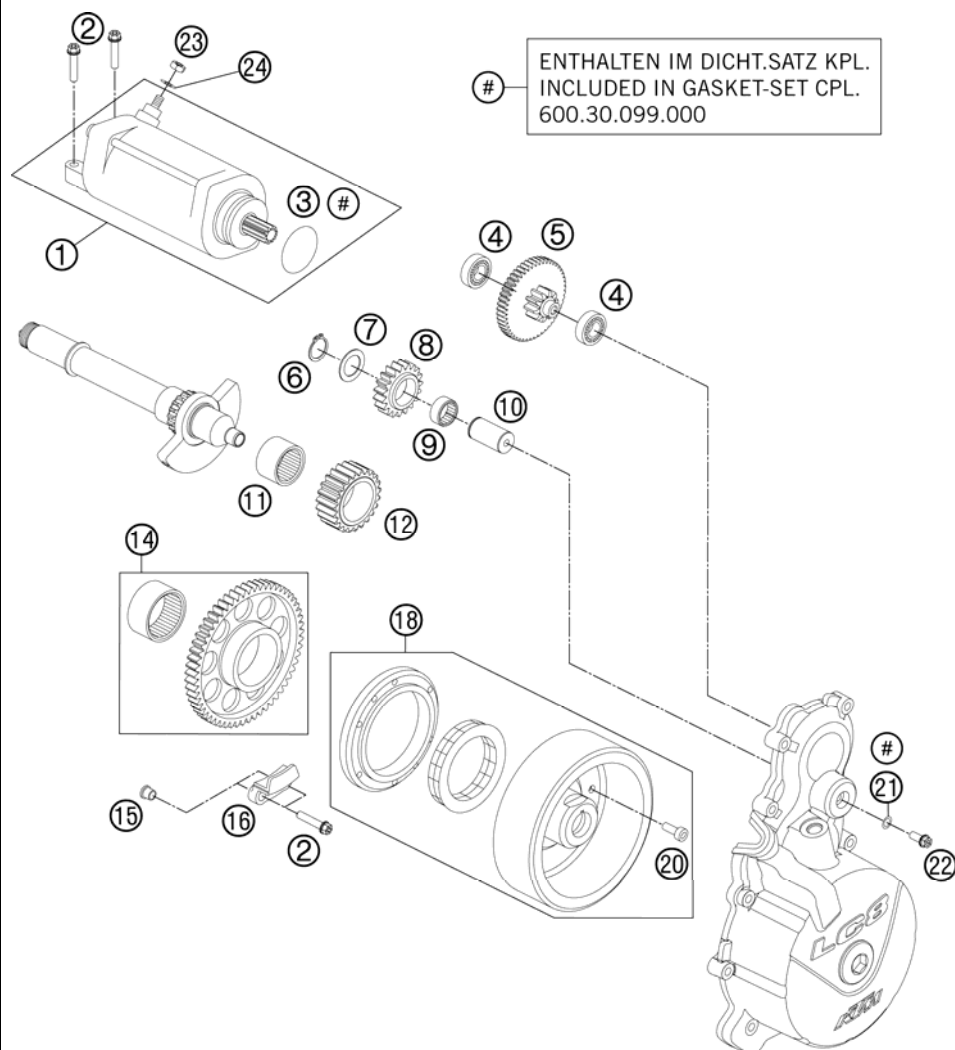


FIG	PART NUMBER	DESCRIPTION	QTY
1	60040001000	E-STARTER ENGINE CPL. LC8-E 03	1
2	0025060256	HH COLLAR SCREW M6X25 TX30	4
3	0770335030	O-RING 33,5X3 VITON	1
4	0625160011	GROOV.BALL BEAR. 16001 JRX C3	2
5	60040017000	TORQUE LIMITER	1
6	0471170010	CIRCLIP DIN0471-17X1	1
7	50333041000	STOP DISC 17,2X26X1 B	1
8	60040022219	IDLER GEAR 1 19Z	1
9	0405172110	NEEDLE BEARING K 17X21X10	1
10	60040023100	BEARING BOLT	1
11	0618253220	NEEDLE BUSH HK2520 25/32/20 02	1
12	60040022023	IDLER GEAR 2 23-T 03	1
14	60040020000	FREEWHEEL GEAR WH. 57-T CPL.03	1
15	60040027050	SUPPORTING SLEEVE 03	2
16	60040027000	FREEWHEEL HOLDER 03	1
18	60039005100	IGNITION ROTOR 04 INCL. FREEWHEEL	1
20	0984060166	AH SCREW DIN6912 M6X16 10.9	6
21	0603061001	CU-SEAL RING DIN7603-6X10X1	1
22	0025060166	HH COLLAR SCREW M6X16 TX30	1
23	0985060003	SELF LOCK. NUT DIN0985-M 6	1
24	0125060003	WASHER DIN0125-A 6,4	1

116014010 / C126014010

* NEW PART

X AS REQUIRED

THROTTLE BODY

990 ADVENTURE USA 2012

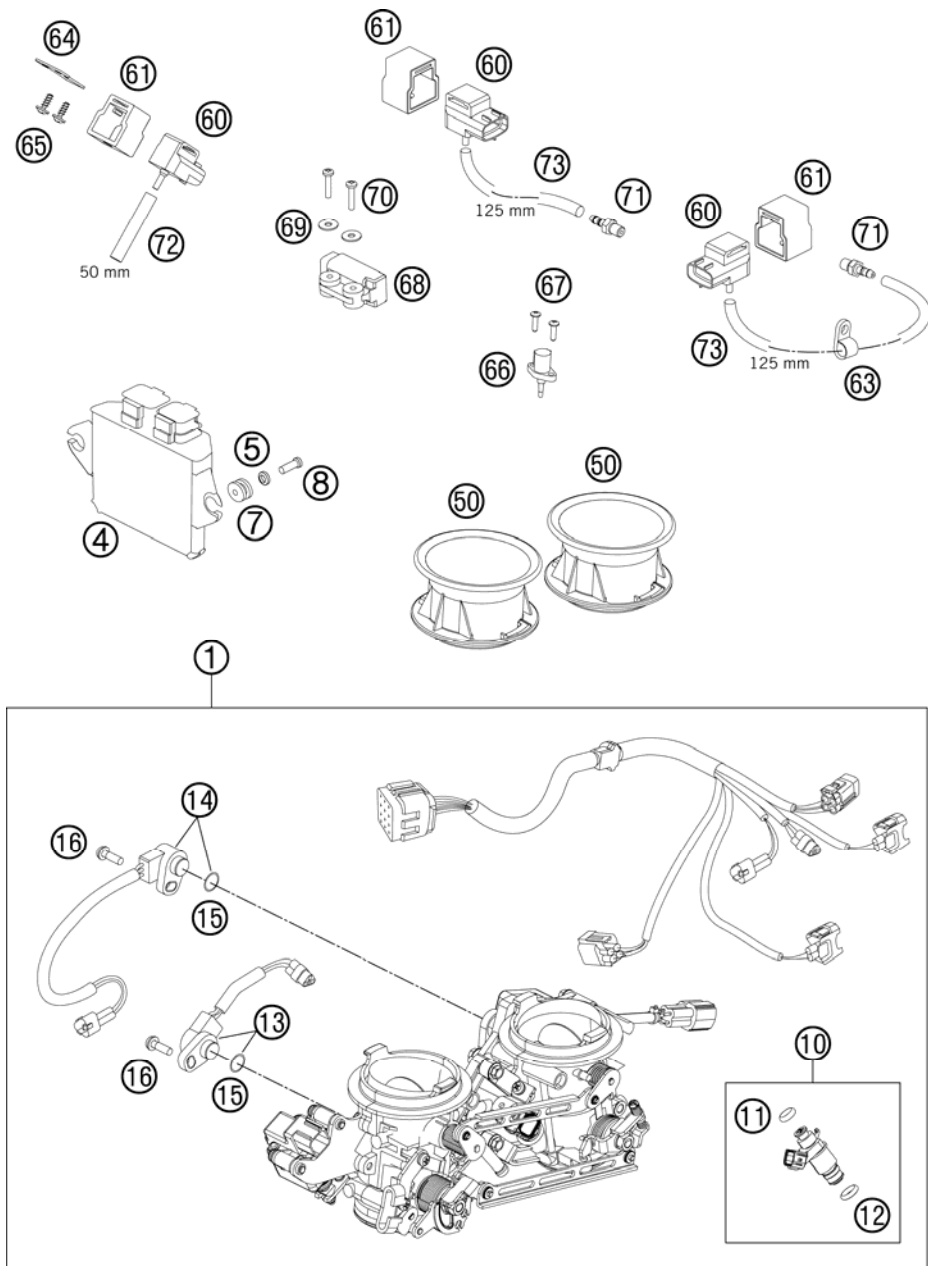


FIG	PART NUMBER	DESCRIPTION	QTY
1	61041001000	THROTTLE BODY CPL. 05	1
4	61041031200	TIMING CHARGER EFI 08	1
5	60008045000	SPECIAL WASHER D=16,5MM 03	2
7	60039030000	VIBRATION DAMPER DIGITALBOX 03	2
8	0012060123	AH SCREW DIN6912 M6X12	2
10	61041023044	INJECTOR CPL.	2
11	61041023010	O-RING INJECTOR	2
12	61041023020	O-RING INJECTOR	2
13	61041077000	THROTTLE POS. SENSOR CPL.	1
14	61041177000	THROTTLE POS. SENSOR CPL.	1
15	61041077010	O-RING THROTTLE POS. SENSOR	2
16	61041077020	SCREW THROTTLE POS. SENSOR	2
50	61041040000	INTAKE TRUMPET 05	2
60	61041085100	PRESSURE SENSOR 06	3
61	61041085150	RUBBER SUPP. PRESSURE SENS. 06	3
63	57013070100	PVC-CLAMP 7,9 MM HEYCO 3355	1
64	61041085060	SUPPORT PRESSURE SENSOR 05	1
65	0081050121	SCREW FOR PLASTIC K50X12 T20	2
66	61041080000	AMBIENT-AIR TEMPERATURE SENSOR	1
67	0081050181	SCREW FOR PLASTIC K50X18 T20	2
68	61041088000	ROLLOVER SENSOR 05	1
69	61041088050	SHIM 4,3X15X1,25MM GALVANIZED	2
70	0985040203	FLAT HEAD SCREW DIN7985-M 4X20	2
71	61036023100	VACUUM CONECTION 2006	2
72	61041095050	HOSE 3,2X8,5 L=50 MM 05	1
73	60141095125	HOSE 3,2x8,5 L=125 MM 06	2

116014110 / C126014110

* NEW PART

X AS REQUIRED



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