

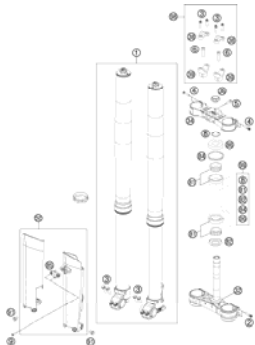
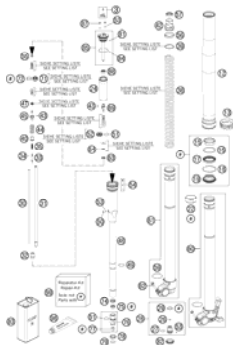
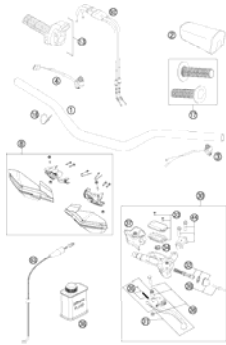
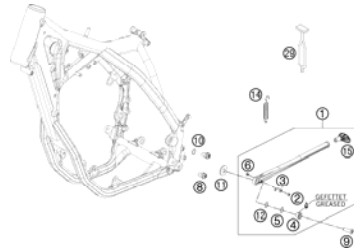
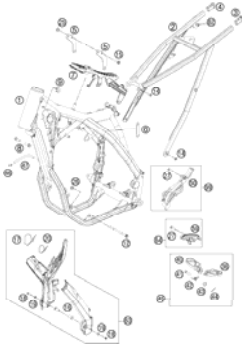
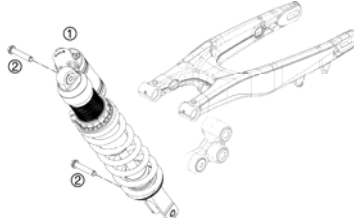
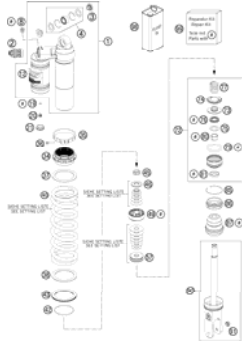
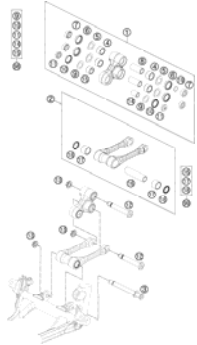
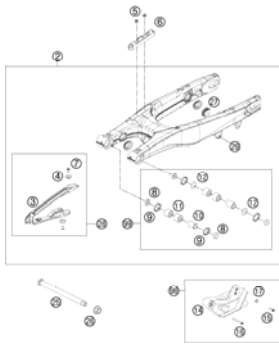
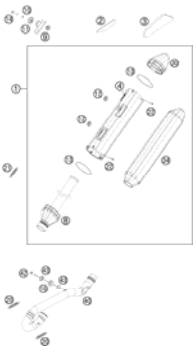
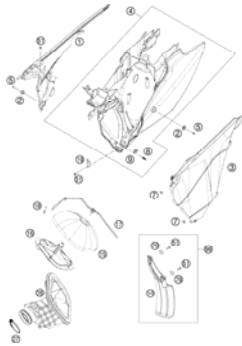
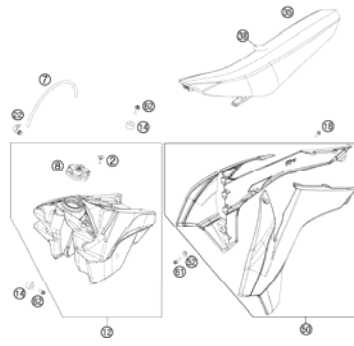
450 XC- F USA 2013

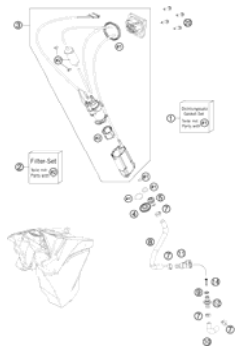
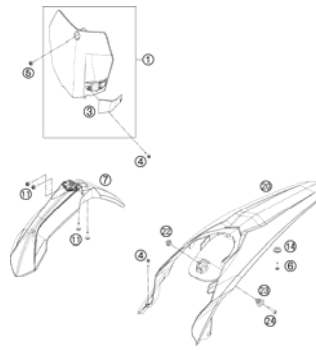
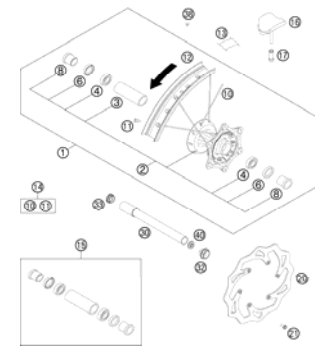
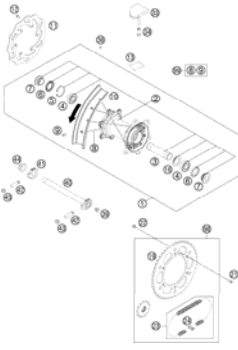
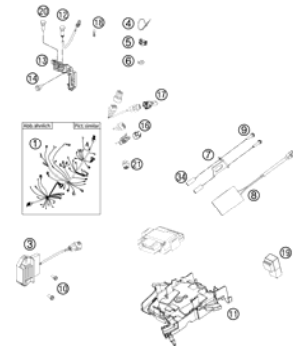
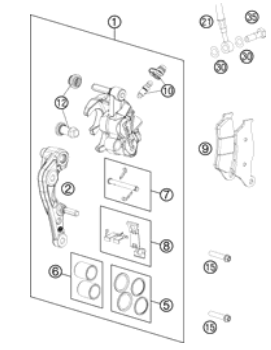
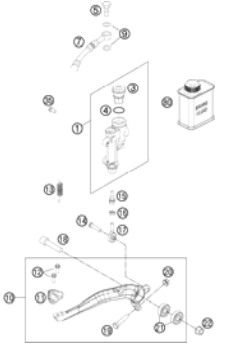
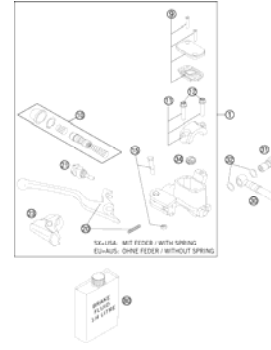
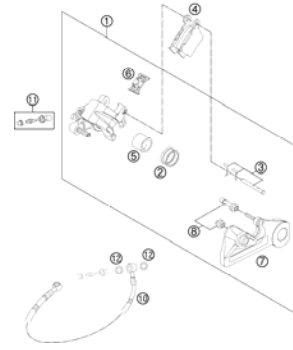
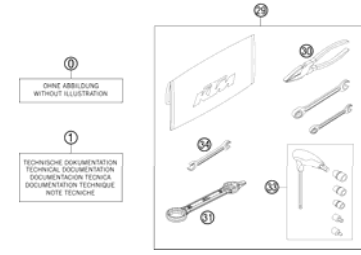
SPARE PARTS MANUAL: CHASSIS

ART.NO.: 3CFF8475M0EN

ENGLISH



FRONT FORK, TRIPLE CLAMP  4	FRONT FORK DISASSEMBLED  5	HANDLEBAR, CONTROLS  7	SIDE / CENTER STAND  8
FRAME  9	SHOCK ABSORBER  10	SHOCK ABSORBER DISASSEMBLED  11	PRO LEVER LINKING  13
SWING ARM  14	EXHAUST SYSTEM  15	AIR FILTER  16	TANK, SEAT, COVER  17

FUEL PUMP  18	MASK, FENDERS  19	DECAL  20	FRONT WHEEL  21
REAR WHEEL  22	BATTERY  24	WIRING HARNESS  25	BRAKE CALIPER FRONT  26
REAR BRAKE CONTROL  27	HAND BRAKE CYLINDER  28	BRAKE CALIPER REAR  29	ACCESSORIES KIT  30

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FRONT FORK, TRIPLE CLAMP

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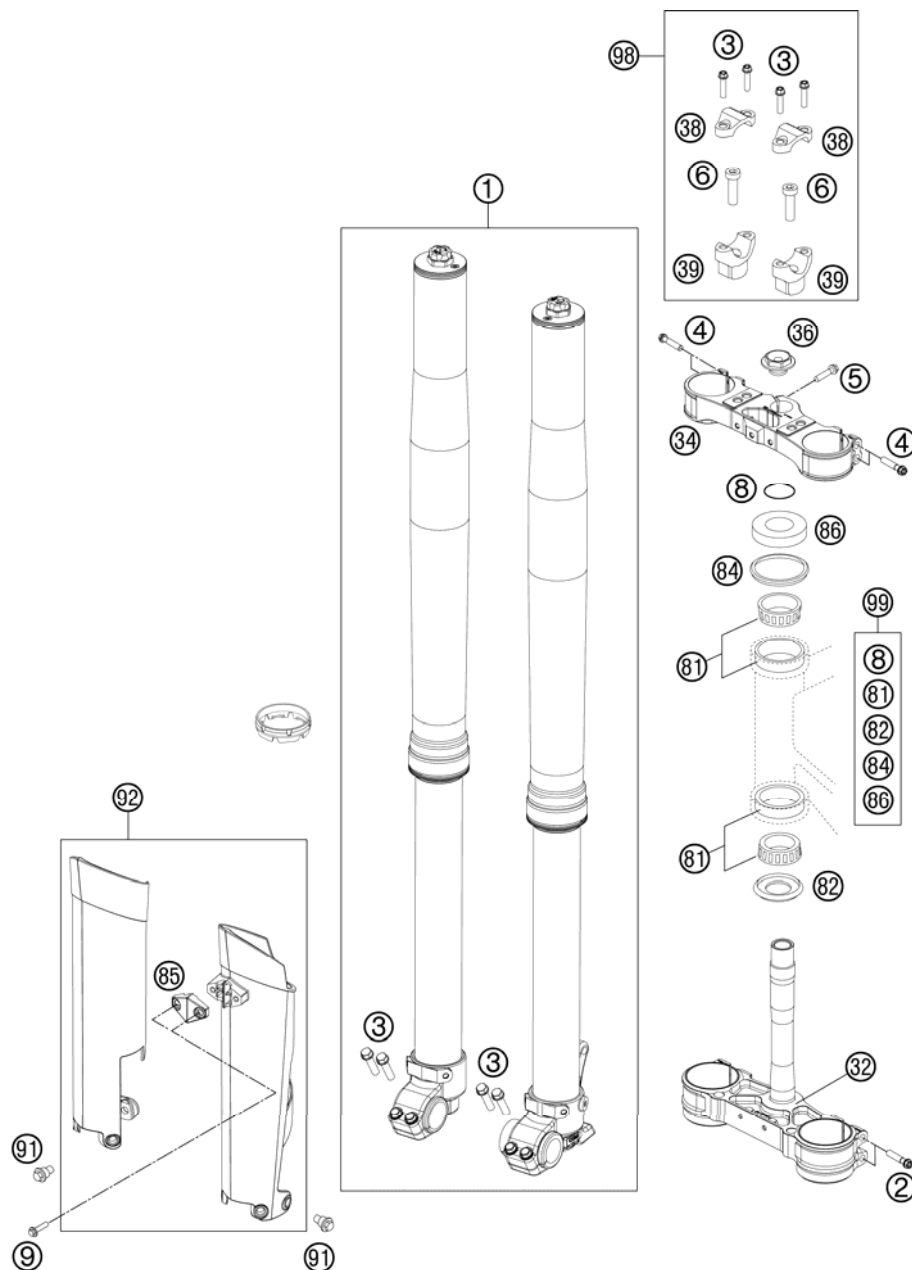


FIG	PART NUMBER	DESCRIPTION	QTY
1	14187M7701	FORK WP 350 XC-F 13	1
2	0025080506	HH COLLAR SCREW M8X50 TX40	4
3	0025080256	HH COLLAR SCREW M8X25 TX40	8
4	0025080406	HH COLLAR SCREW M8X40 TX40	4
5	0015080256S	HH COLLAR SCREW M8X25 WS=10 06	1
6	0032100356S	AH-COLLAR SCREW M10X35 ISA45	2
8	0770025035	O-RING 25X3,55 NBR70 05	1
9	0017060204	EJOT PT SCREW K60X20 ALU WS=6	2
32	7770103202230	TRIPLE CL. BOT. CPL. X=22 BL.	1
34	7770103402230	TRIPLE CLAMP TOP X=22 BLACK	1
36	54801036000	STEER.HEAD SCREW M20X1,5 WS=27	1
38	77201038100	HANDLEBAR CLAMP 28MM XC	2
39	59401039032	HANDLEB.SUPP. D=28MM H=32MM 05	x
39	59401039037	HANDLEB.SUPP. D=28MM H=37MM 05	2
39	59401039042	HANDLEB.SUPP. D=28MM H=42MM 05	x
81	54201081100	TAPERED ROLLER BEARING CPL. 06	2
82	54601084100	O-RING SUPPORT W. SEALING LIP	1
84	54601184000	STEERING HEAD GASKET TOP	1
85	7800108500028	CLAMP F. SPEED. CABLE D=6MM 08	1
86	78101086000	STEERING HEAD COVER	1
91	59001092050	SPECIAL SCREW M6X12,5 WS=8	6
92	7800109410028	FORK PROTECT. L/S+R/S WHITE 09	1
98	00050000921	HANDLEBAR SUPPORT KIT D28/H37	x
99	00050000930	STEERING HEAD REP. KIT	x

137780110 / C137890112

* NEW PART

X AS REQUIRED

FRONT FORK DISASSEMBLED

450 XC- F USA 2013

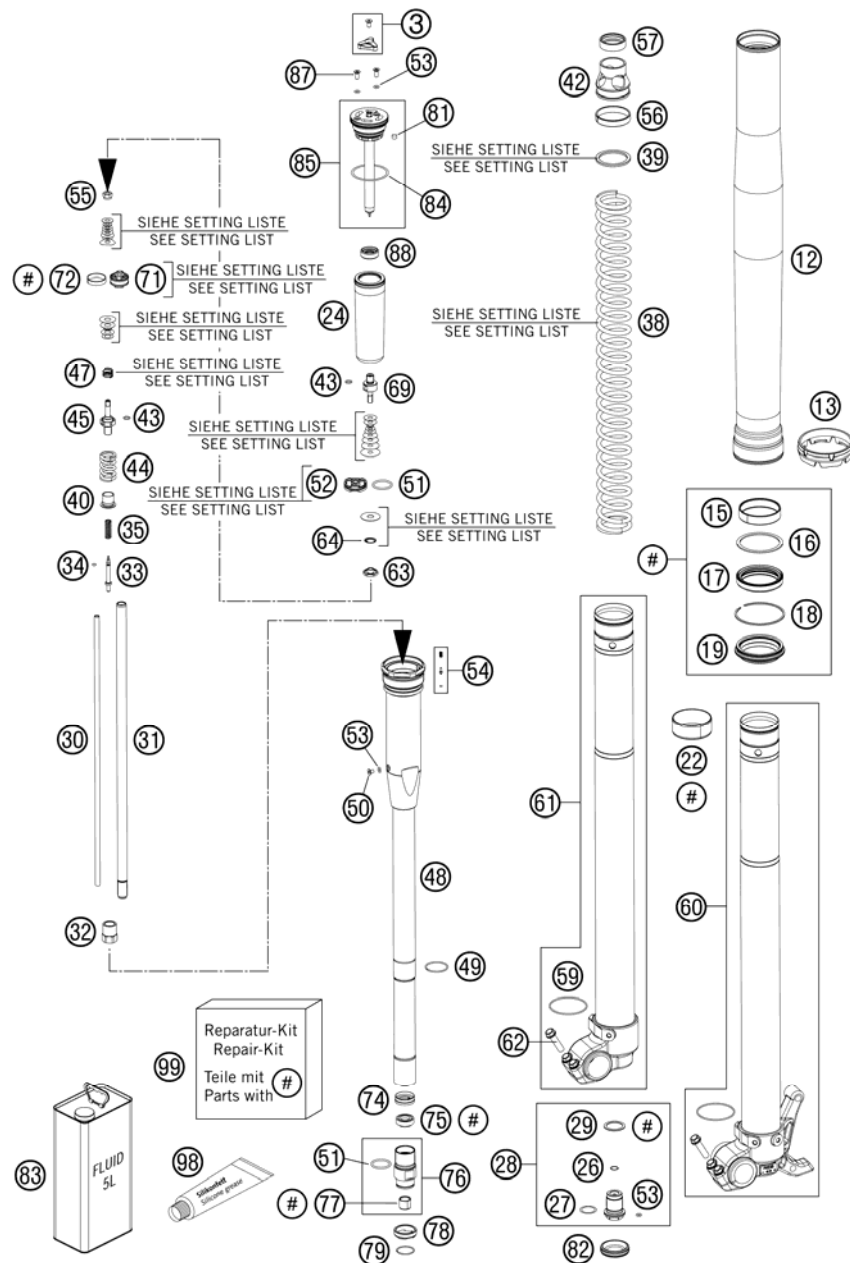


FIG	PART NUMBER	DESCRIPTION	QTY
3	48600811S	ADJUSTING KNOB + SCREW	2
12	48600736	OUTER TUBE L577 D54/60MM 2L	2
13	48600698	FORK PROTECTION RING 08	2
15	48601009	GUIDING BUSH 48X52X12 R11	2
16	48600013	SUPPORT RING 50 X 57,6 X 1,5	2
17	48600969	OIL SEAL RING D48 SKF	2
18	48600070	LOCK WASHER SB58	2
19	48600968	DUST SEAL DL D48 SKF	2
22	48601008	GUIDING BUSH 47X49X20 R11	2
24	48600281	MEMBRANE	2
26	48600301	O-RING NBR 9,5X1,5	2
27	46810811	O-RING NBR 17X2 PA	2
28	48600280S	SCREW BUSH M20X1 L=33 CPL.	2
29	48600275	COPPER WASHER 20,5X26X1	2
30	48600269	ADJUSTING TUBE L=371	2
31	48600464	PISTON ROD SXS 2005	2
32	48600459	COUNTERNUT M12X1 WS17	2
33	48600887	REBOUND NEEDLE SX	2
34	48600298	O-RING 2X1,5 NBR	2
35	48600444	REBOUND SPRING C=4N/MM	2
38	91410010S	SPRING D43.2 L485 5.2N/MM	x
38	91410027S	SPRING 4,4 N/MM SET D=5,1MM	x
38	91410028S	SPRING 4,6 N/MM SET D=5,1MM	1
38	91410029S	%POLISHED SPRING 4,8 N/MM	x
38	91410030S	SPRING 5,0 N/MM	x
38	91410059S	SPRING 4,0 N/MM SET	x
38	91410060S	SPRING 4,2 N/MM SET D=5,0MM	x
39	48600456	SPACER 43X35X2,5	x
39	48600457	SPACER 43X35X5	x
39	48600458	SPACER 43X35X1,5	x
40	48600525	GUIDING BUSH REBOUND SPRING	2
42	48600520	SPRING SUPPORT	2
43	48600299	O-RING 6X1,2 NBR	4
44	48600578	SPRING REB. L=32 C=37 DI=13,9	2
45	48600576	PISTON ROD REBOUND	2

125030130 / C137890130

* NEW PART

X AS REQUIRED

FRONT FORK DISASSEMBLED

450 XC- F USA 2013

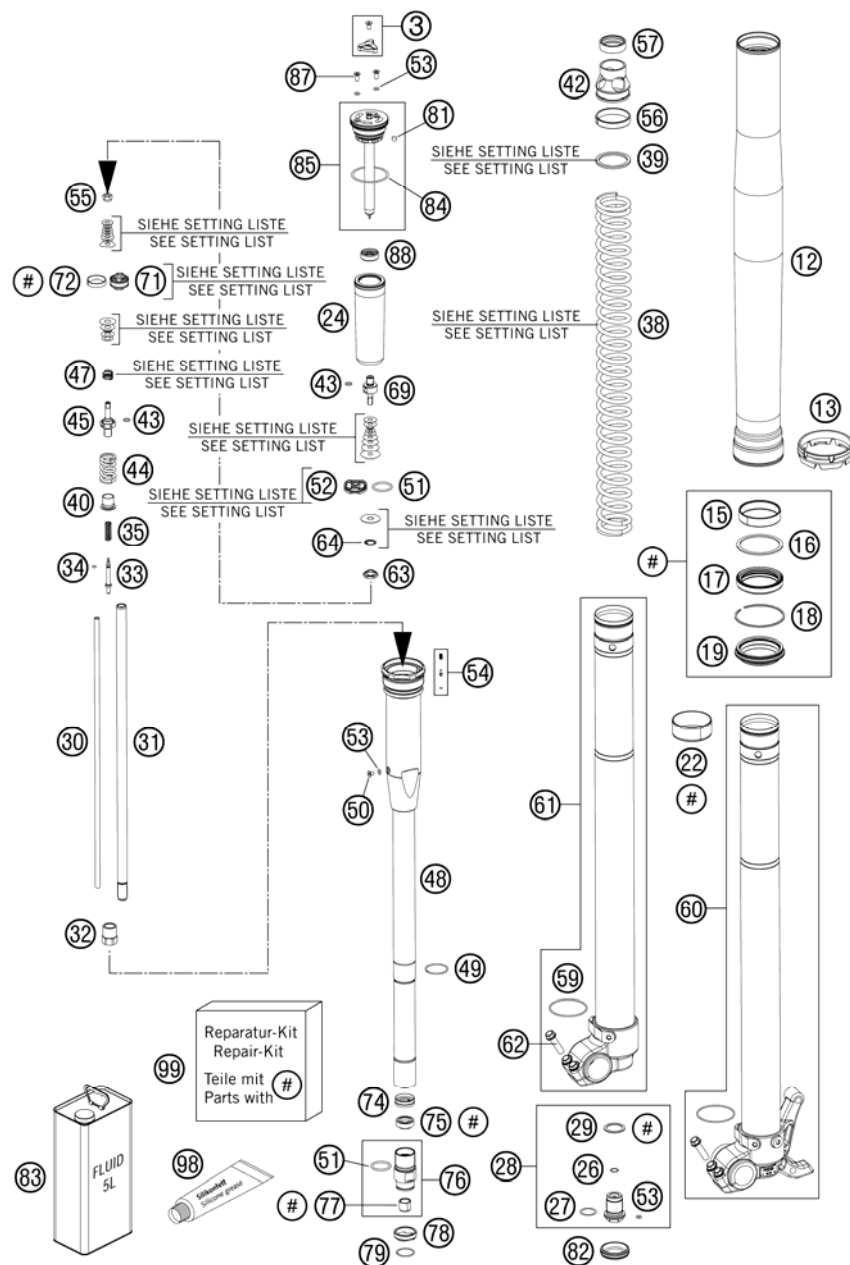


FIG	PART NUMBER	DESCRIPTION	QTY
47	48600382	SHUTTLE VALVE SPRING C=0,4	2
48	48600519S3	MEMBRANE HOLDER INKL. PIN SET	2
49	48600512	LOCK WASHER D=25,5	2
50	48600542	AH SCREW M4X6	2
51	46811499	O-RING NBR 21X2	4
52	48600047	PISTON COMPRESSION D=27,9	2
53	50180222	O-RING NBR 4X1,5	8
54	48600977S	PIN KIT	2
55	40540486	NUT M6X0,5 REBOUND	2
56	48600744	GUIDE RING 44 X39	2
57	48600577	RING SPRING-SUPPORT	2
59	48600113	WASHER 32X42X2,5	2
60	48600863SA	AXLE CLAMP LEFT + TUBE CPL.	1
61	48600864SA	AXLE CLAMP RIGHT + TUBE CPL.	1
62	0025080256	HH COLLAR SCREW M8X25 TX40	4
63	48601169	NUT VALVE M6X0,5	2
64	48600202	SPRING CHECK VALVE D=0,7	2
69	48600509	PISTON ROD COMPRESSION	2
71	48600575	PISTON REBOUND SX 2007	2
72	48600455	PISTON RING 5X1X68	2
74	48601056	RING 23,45X8,9	2
75	48600829	SHAFT SEAL RING 12MM	2
76	48601055S	SCREW SLEEVE M24,5X1 CPL.	2
77	48600430	DU BUSH FOR PISTON ROD	2
78	48600709	CHECK VALVE STOP	2
79	48600446	LOCK WASHER D=20	2
81	15080017	SILICON CAP	2
82	48600692	RUBBER CAP D=26,4	2
83	48601166S1	FORK OIL SAE4 5L	1
84	40140024	O-RING NBR 43X2	2
85	48600516S1	SCREW CAP CPL. L=125	2
87	48600526	SCREW M4X10	4
88	48600514	MEMBRANE SLEEVE	2
98	T511	SILICONE GREASE F. DUST STRI	1
99	R14020	SXS SERVICE KIT	1

125030130 / C137890130

* NEW PART

X AS REQUIRED

HANDLEBAR, CONTROLS

450 XC- F USA 2013

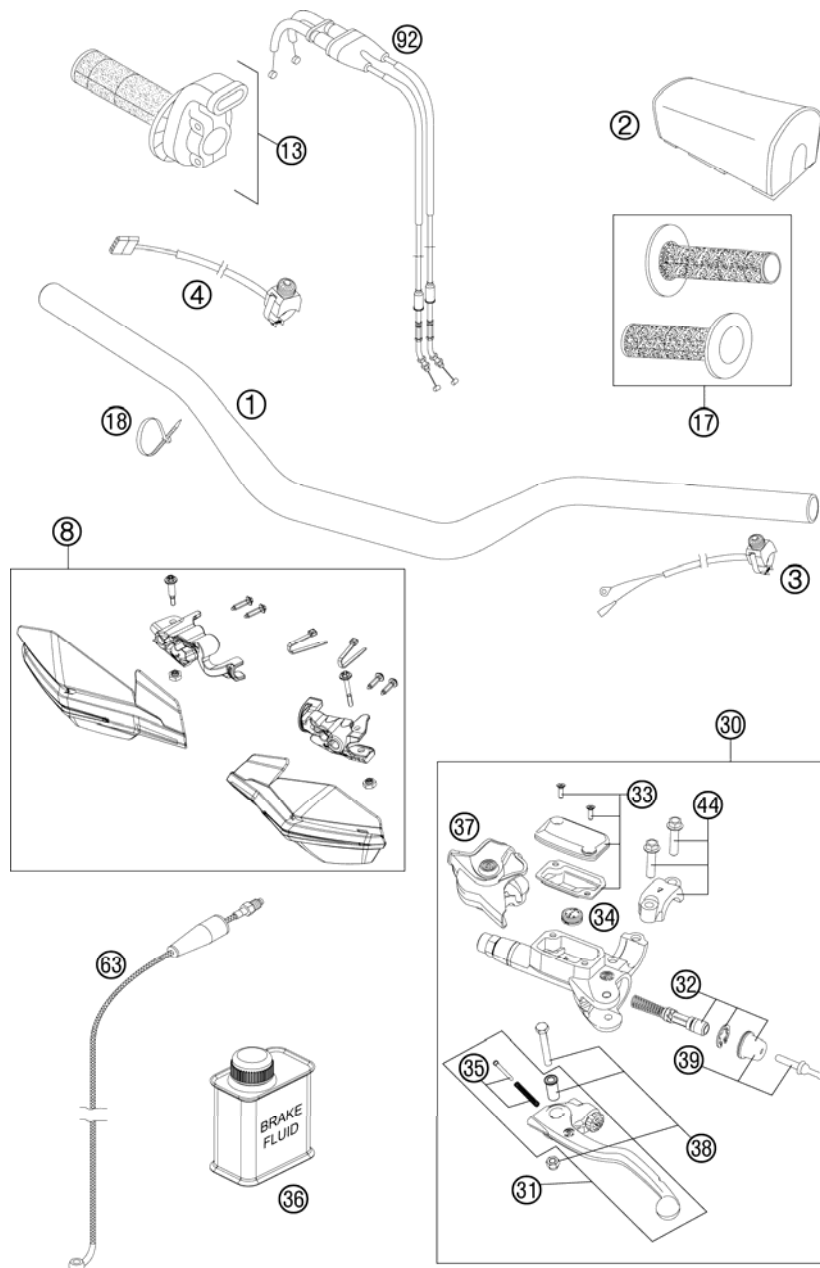


FIG	PART NUMBER	DESCRIPTION	QTY
1	7770200100030	HANDLEBAR RENTHAL BLACK 13	1
2	77302002000	BAR PAD	1
3	50311089200	SHORT CIRCUIT BUTTON 02	1
4	78111074000	STARTER BUTTON GREY 13	1
8	7810297900004	HANDGUARDS CPL.LE+RI ORANGE 12	1
13	78102010000	THROTTLE GRIP CPL.	1
17	78102021000	GRIP SET	1
18	44011076140	CABLE TIE 140/2,5MM BLACK	x
18	44011076200	CABLE TIE 200/3,6MM BLACK	x
30	54802030044	MASTER CYLINDER CPL. 06	1
31	54802031000	CLUTCH LEVER CPL. BREMBO 06	1
32	54802032000	REP. KIT PISTON 06	1
33	54802003000	COVER HYD. CLUTCH CPL.	1
34	54802051000	VALVE	1
35	54802052000	BOLT KPL.	1
36	00062030000	BRAKE FLUID DOT5.1 0,25L	1
37	54802037000	PROTECTION CAP 06	1
38	54802038100	LEVER SCREW CPL. 06	1
39	54802046000	PUSH ROD CPL.	1
44	54802005100	CLAMP CPL. 06	1
63	54832063000	CLUTCH PIPE 06	1
92	78102091000	THROTTLE CABLE 4T. 13	1

127740210 / C137890211

* NEW PART

X AS REQUIRED

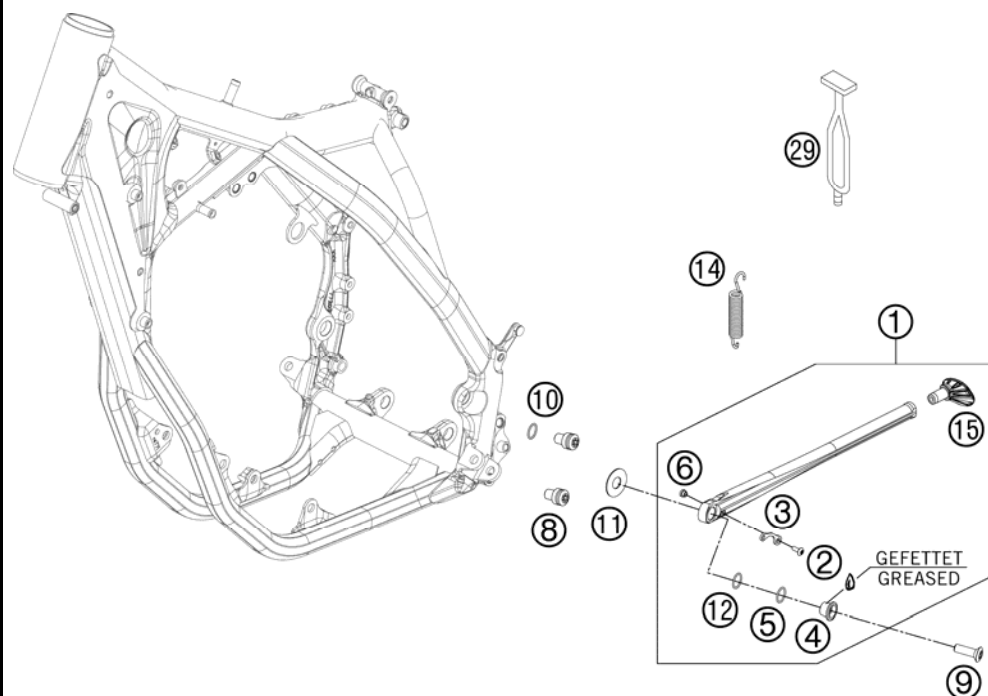


FIG	PART NUMBER	DESCRIPTION	QTY
1	78003023044	SIDE STAND CPL. 08	1
2	58605083014	SCREW M5X14 TORX 25 07	1
3	78003023090	SPRING BRACKET F. SIDE ST. 08	1
4	78003023080	SIDE STAND BUSHING EXC USA 08	1
5	0770180020	O-RING 18,00X2,00 NBR 70	1
6	78003023070	SPACER BUSH. SPRING BRACKET	1
8	78003023182	SIDE STAND STOP SCREW M10X12	2
9	0019080206S	FLAT HEAD SCREW M. ISA45 M8X20	1
10	0770120020	O-RING 12,00X2,00 NBR 70	1
11	78003023083	WASHER F. SIDE STAND 12,2X29,5	1
12	0770125015	O-RING 12,5X1,5 NBR	1
14	78003024100	SIDE STAND SPRING 08	1
15	78003023055	STAND BASE	1
29	50303018000	RUBBER L=145MM	1

117740360 / C117740360

* NEW PART

X AS REQUIRED

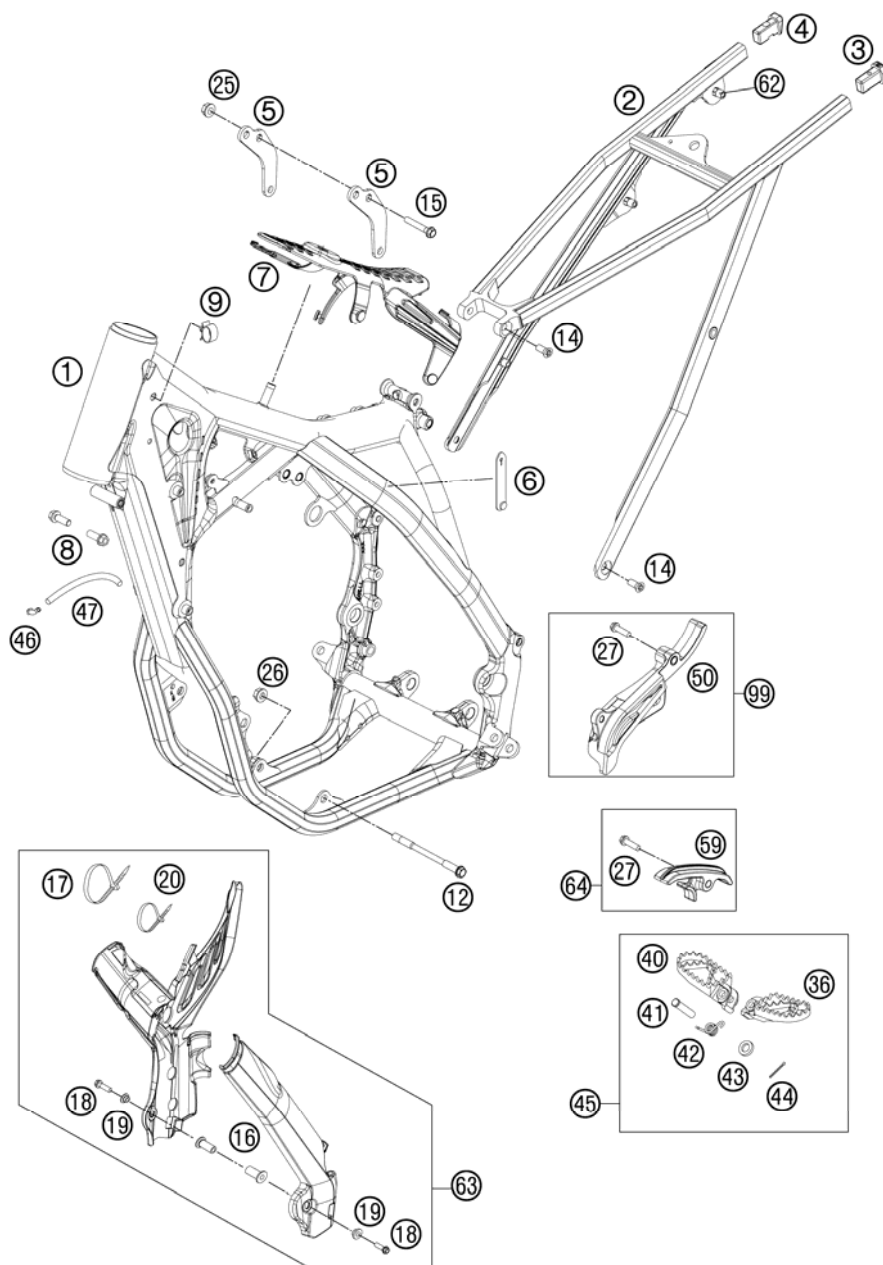


FIG	PART NUMBER	DESCRIPTION	QTY
1	78903001100BE	FRAME ANTRAZIT "789M4"	1
2	77203002000	SUB FRAME SX	1
3	78003002010	SUB FRAME APPLICATION LEFT 08	1
4	78003002020	SUB FRAME APPLICATION RIGHT 08	1
5	78903013000	REINFORCING	2
6	60011093075	RUBBER CABLE TIE 75MM 03	1
7	77207012000	TANK REST RUBBER	1
8	0025080166S	HH COLLAR SCREW M8X16 TX40	2
9	57013072100	WIRING HOLDER 16MM	1
12	59003013000	ENGINEBRAC.SCREW M10X123 WS=13	2
14	0019080206S	FLAT HEAD SCREW M. ISA45 M8X20	4
15	56530079000	HH COLLAR SCREW M 8X44 WS13	3
16	54803092050	BLIND PLUG-IN NUT M5 WN 22A 03	2
17	44011076305	CABLE TIE 300/4,8MM BLACK	3
18	0738050250	COU.SUNK SCR. AH ISO7380 M5X25	2
19	54803092060	BUSH F. FRAME PROTECTION 03	2
20	44011076140	CABLE TIE 140/2,5MM BLACK	x
25	54310086200	SELF LOCKING NUT M8 10.9	3
26	54310086100	SELF LOCKING NUT M10 CU WS=14	2
27	0025080306	HH COLLAR SCREW M8X30 TX40	2
36	59003040250	FOOT PEG L/S SILVER 02	1
40	59003041250	FOOT PEG R/S SILVER 02	1
41	54803044000	BOLT FOR FOOT PED 03	2
42	54603041000	FOOTREST SPRING L/S & R/S	2
43	0125100003	WASHER DIN0125-A10,5	2
44	0094032253	PIN DIN0094-3,2X25 STEEL	2
45	5030314013390	FOOTPEG L.+R. CPL. 03	1
46	50303089000	ANGLE PIECE '97	2
47	55007016001	PVC-HOSE 7X10 PER METER	x
50	78103096000	CHAIN GUARD 450/500 EXC 12	1
59	77203053000	CHAIN SLIDING PIECE BELOW	1
62	77303139000	BLIND RIVET NUT EM6-60LF/HX	x
63	77203094000	PLASTIC FRAME PROTECTION SET	1
64	77203053010	CHAIN SLIDING KIT BELOW CPL.11	1
99	78103096010	SPROCKET COVER KIT	x

137890310 / C137890311

* NEW PART

X AS REQUIRED

SHOCK ABSORBER

450 XC- F USA 2013

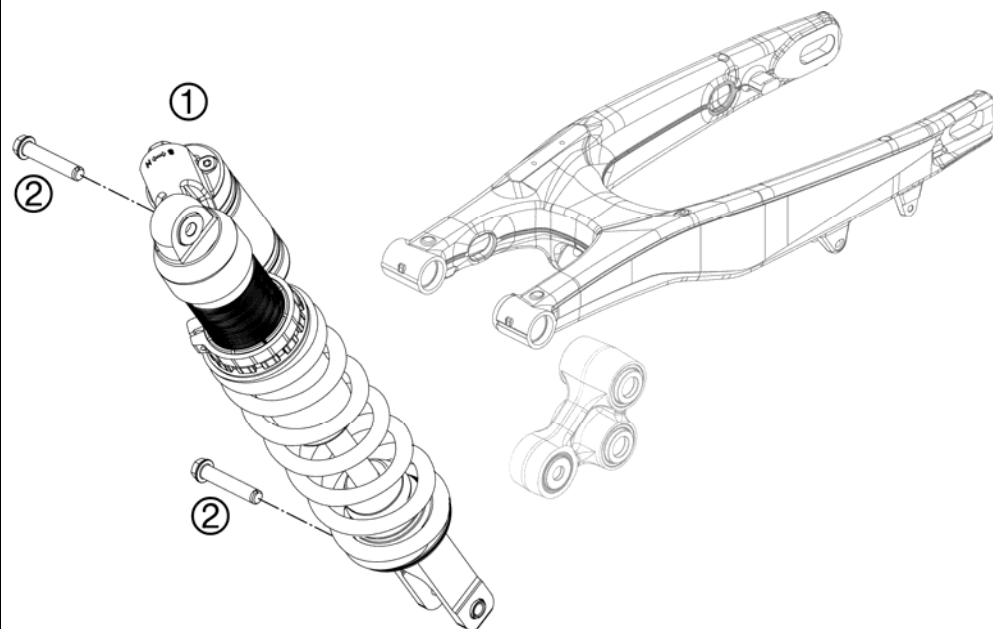


FIG	PART NUMBER	DESCRIPTION	QTY
1	18187M7701	MONOSHOCK LINK 350 XC-F 13	1
2	77204089000	HH COLLAR SCREW M10X52 SW13	2

117710410 / C137890412

* NEW PART

X AS REQUIRED

SHOCK ABSORBER DISASSEMBLED

450 XC- F USA 2013

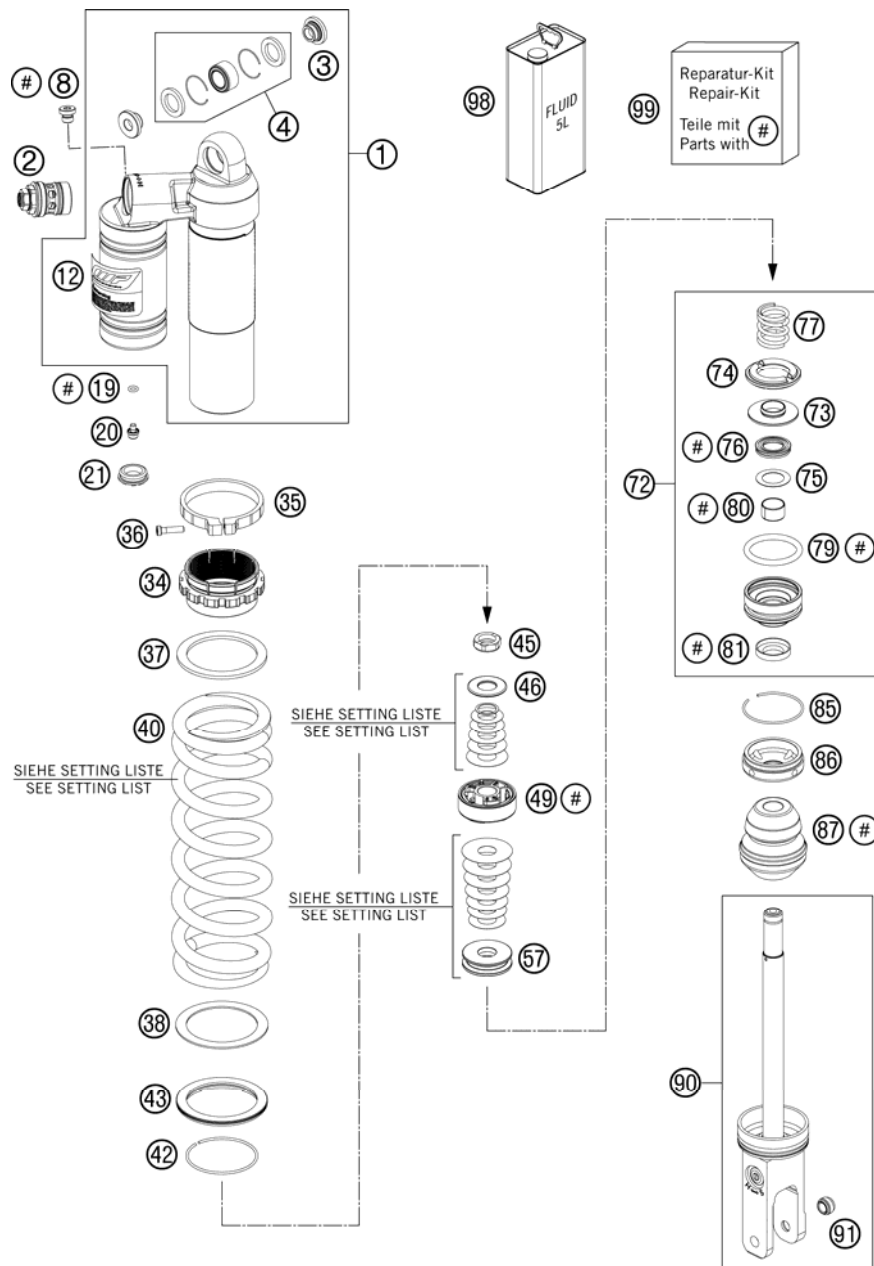


FIG	PART NUMBER	DESCRIPTION	QTY
1	50180944S1	MONOSHOCK UPPER PART CPL.	1
2	50180213S17	DCC COMPR.DAMP.CON. SX 13 USA	1
3	46180010	BUSH KGW 10X24	2
4	R12012	REP. KIT BEAR./SEAL UP. 07	1
8	50180095	BLEED PLUG R 1/8	1
12	52000087	STICKER WP MONOSHOCK	1
19	46810893	O-RING NBR 5,28X1,78	1
20	36120151	SCREW PLUG M5X6	1
21	46811208	RUBBER CAP "DO NOT OPEN"	1
34	50180938	ADJUSTING NUT PLASTIC	1
35	50180937	TENSIONING RING D64 H10	1
36	14460042	ALLENHEAD SCREW M5 L=20 STAINL	1
37	50180965	SPACER RING SPRING 61,3X78X3	1
38	50180793	SPACER RING ADJUSTING NUT	1
40	91210081S	SPRING 260 48 N/MM ORANGE	x
40	91210082S	SPRING 260 51N/MM D11,25 OR.	x
40	91210083S	SPRING 260 54N/MM D11,5 OR.	x
40	91210084S	SPRING 260 57N/MM D11,75 OR.	1
40	91210085S	SPRING 260 45N/MM ORANGE	x
40	91210089S	SPRING 260 60 N/MM ORANGE	x
42	50180273	CIRCLIP 58,2X2	1
43	50180824	VALVE SPRING D80 CLOSED	1
45	50180141	PISTON ROD NUT M16X1	1
46	50180836	REBOUND DISC 16X34 T2 H0	1
49	50180786S	PISTON D50	1
57	50180961	REBOUND DISC D16X43 H12	1
72	50180603SA	ADAPTER D50 H28 CPL.	1
73	50180800	SPRING RING	1
74	50180798	REBOUND RUBBER	1
75	50180604	SHIM D29,75 X D19 X T0,4 08	1
76	50180605S	SEAL D18X30X5 08	1
77	50180780	REBOUND SPRING	1
79	50180103	O-RING 41X5	1
80	50180974	DU-BUSHING 18X20X12	1
81	50180606	DUST SEAL 1828 08	1

125030430 / C137890431

* NEW PART

X AS REQUIRED

SHOCK ABSORBER DISASSEMBLED

450 XC- F USA 2013

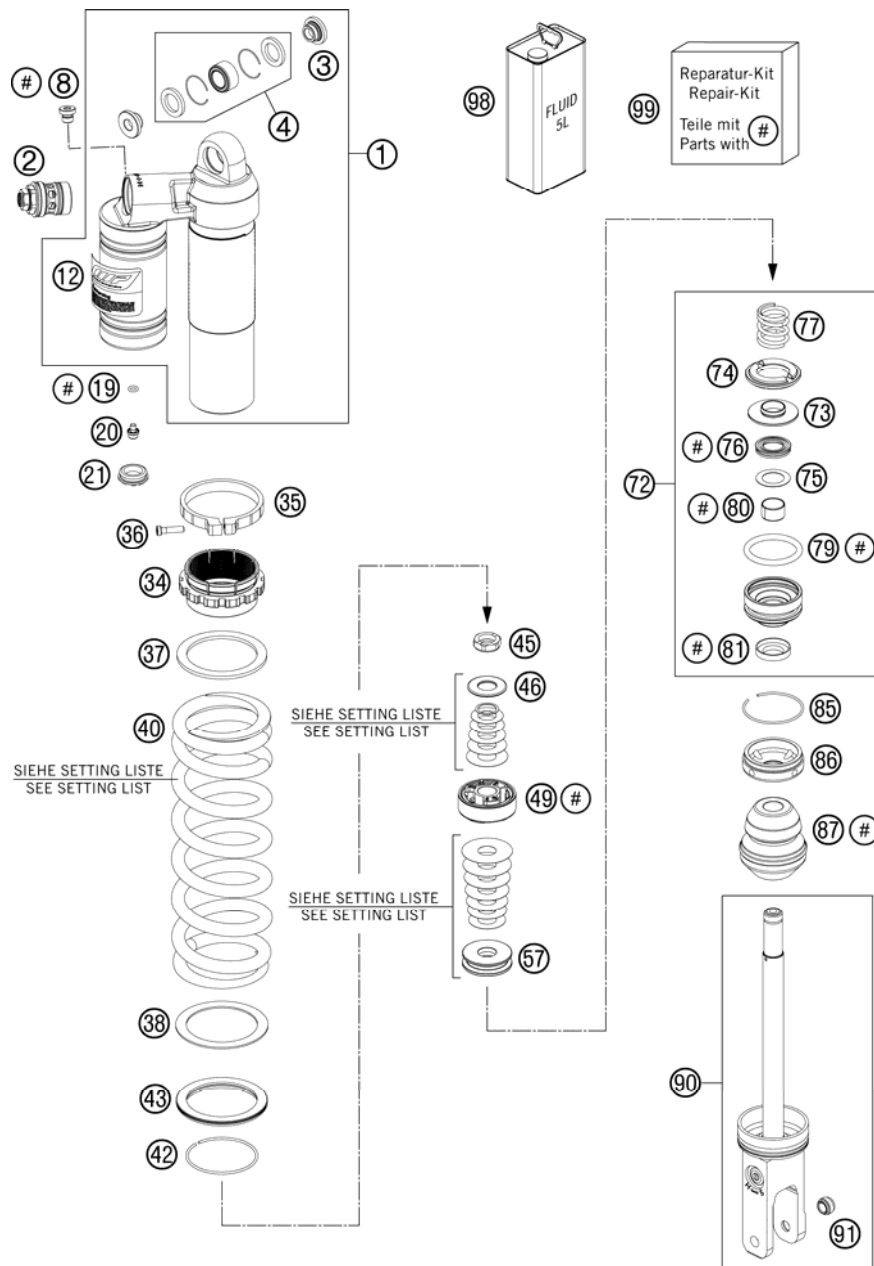


FIG	PART NUMBER	DESCRIPTION	QTY
85	50180126	CIRCLIP 53X1,75	1
86	50180626	RESERVOIR CAP D=50 H=10 09	1
87	50180775	BUMP RUBBER	1
90	50180773SA1	MONOSHOCK BOTTOM PART CPL.	1
91	46811205	ADAPTOR-BUSH M10x1,50, D=15	1
98	50180751S1	SHOCK ABSORBER FLUID 5 LT	1
99	R12020	REPAIR KIT	1

125030430 / C137890431

* NEW PART

X AS REQUIRED

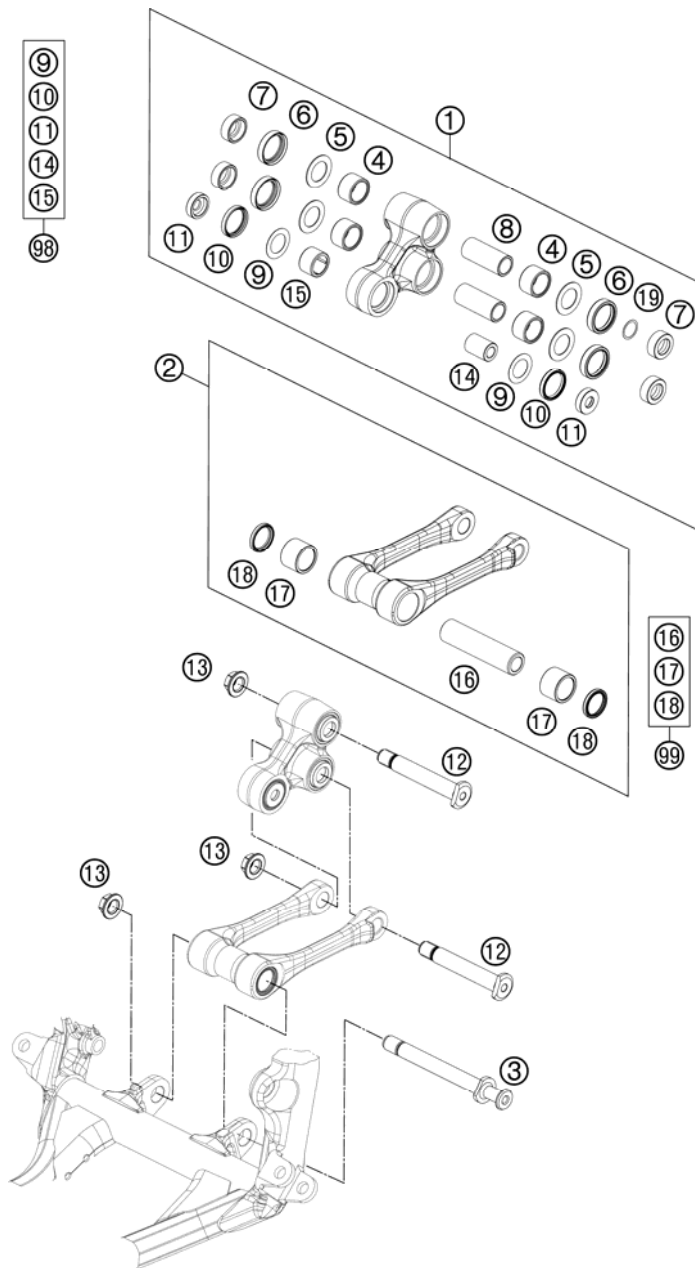


FIG	PART NUMBER	DESCRIPTION	QTY
1	7720408014401	TRIANGLE LEVER CPL. SX 2013	1
2	7720408304401	PULL ROD CPL.	1
3	77204084000	PULL ROD ANCHOR BOLT	1
4	54603097000	NEEDLE BUSH HK 2016	4
5	59033080000	SHIM 20X32X1	4
6	0760253270	SHAFT SEAL RING 25X32X7	4
7	77204080130	BUCKET SHAFT SEAL RING 25X11	4
8	54603081000	BUSHING SLEEVE 15 X 20 X 48	2
9	50180604	SHIM D29,75 X D19 X T0,4 08	2
10	0760243050	SHAFT SEAL RING 24X30X5	2
11	77204080020	BUCKET FOR SHAFT SEAL RING	2
12	77204085000	BOLT FOR CANTILEVER M14	2
13	77204087000	HEX NUT M14X1.5 SW17	3
14	77204080010	BEARING SLEEVE 10X18X25,5	1
15	0618182416	NEEDLE BUSH HN1816 RS 18/24/16	1
16	77204084010	BEARING SLEEVE	1
17	0618222820	NEEDLE BEARING HK2220 22X28X20	2
18	0760222841	SHAFT SEAL RING G22x28x4	2
19	54603090010	STEEL WASHER 15,2X19X0,1	x
19	54603090020	STEEL WASHER 15,2X19X0,2	x
19	54603090030	STEEL WASHER 15,2X19X0,3	x
98	77204080090	TRIANGLE LEVER REP. KIT FRONT	x
99	77204083010	PULL ROD REP. KIT SX/SX-F	x

127890460 / C137890461

* NEW PART

X AS REQUIRED

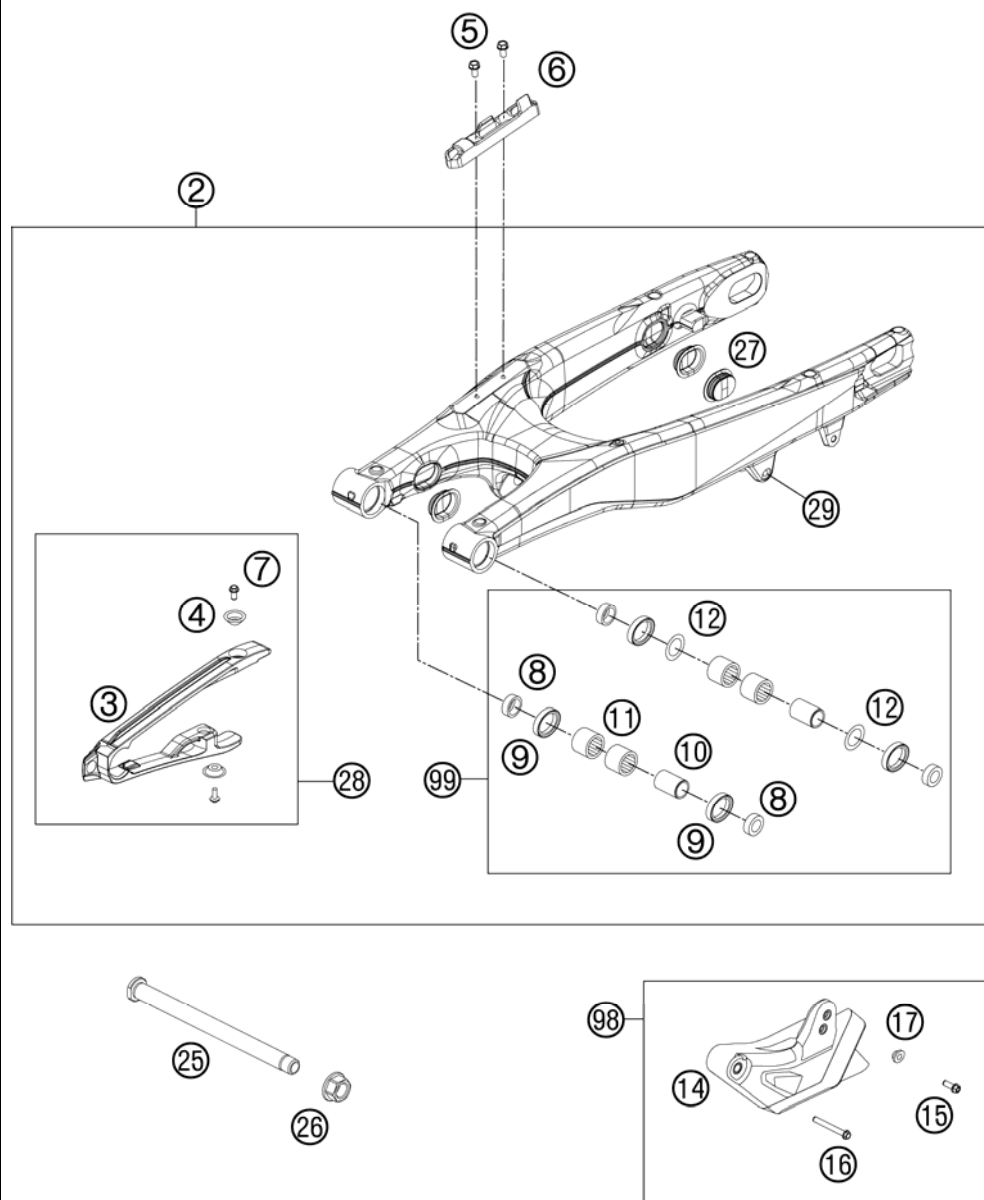


FIG	PART NUMBER	DESCRIPTION	QTY
2	78904030044	SWINGARM CPL. 13	1
3	77204066000	CHAIN SLIDING PROTECTION	1
4	77304066050	BUSHING F. CHAIN SLIDING PR.07	2
5	0009050106	EJOT SPIRAL SCREW SF M5X10-K	2
6	76504042000	BRAKE LINE GUIDE 08	1
7	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	2
8	54804034000	BUCKET F. SHAFT SEAL RING 03	4
9	0760253270	SHAFT SEAL RING 25X32X7	4
10	54804032000	BUSHING SLEEVE F. SWING ARM 03	2
11	58033097000	NEEDLE BEARING HK 2216	4
12	54603036000	STOP DISK 22,2X31,7X1	2
14	77304070100	CHAIN GUIDE REAR CPL. 07	1
15	59009062019	SPECIAL SCREW M6X19 WS=8 10.9	1
16	0025060456	HH COLLAR SCREW M6X45 TX30	1
17	77304070130	BUSH. F. CHAIN FAIL. PROT. 07	1
25	77304037000	SWINGARM BOLT M16X1,5 07	1
26	54804038000	SELF LOCK.NUT M16X1,5 WS=19 03	1
27	77204041000	CLOSING COVER	4
28	77204066010	CHAIN GUARD CPL. 11-12	1
29	54603055051	PRESS IN NUT M6 STEEL ZINC	1
98	77304070210	CHAIN GUIDE KIT REAR 07-11	1
99	54804230210	SWINGARM REPAIR KIT 05-12	x

127890490 / C137890491

* NEW PART

X AS REQUIRED

EXHAUST SYSTEM

450 XC- F USA 2013

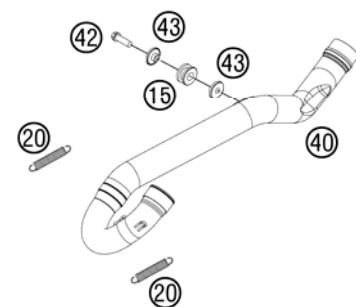
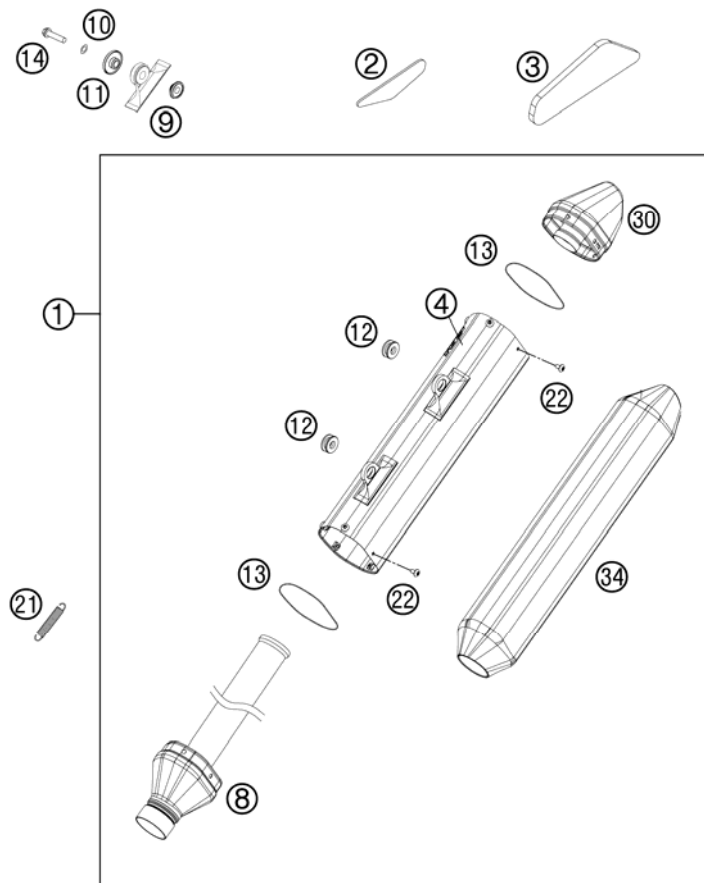


FIG	PART NUMBER	DESCRIPTION	QTY
1	78905079000	SILENCER	1
2	77308013050	THERMAL PROTECTION FOIL 07	1
3	77208013050	THERMAL PROTECTION FOIL	1
4	78905079080	SILENCER JACKET ALUMINIUM	1
8	78905079050	CONNECTING CAP CPL.	1
9	77205169000	BUSHING 7.5x12x28x8.3 11	2
10	0137060003	SPRING WASHER DIN0137-B 6	2
11	77205069000	BUSHING 7.5x12x20x8.2 11	2
12	77205068000	DAMP. COMPON. BLACK	2
13	0770740015	O-RING 74,00X1,50 FKM 75SH	2
14	0025060306	HH COLLAR SCREW M6X30 TX30	2
15	54605068000	EXHAUST BRACKET RUBBER BLACK	1
20	50305016000	TEN.SPRING L=62MM EY.MOVEABLE	2
21	50305116000	TEN.SPRING L=75MM EY.MOVEABLE	1
22	78105081010	SCREW TORX M5X10	10
30	77205079060	ENDCAP CPL.	1
34	78905078700	ROCKWOOL PREFORMED	1
40	78905007000	EXHAUST SX-F	1
42	0025080256	HH COLLAR SCREW M8X25 TX40	1
43	59405069000	BUSHING FOR EXHAUST SUPPORT 03	2

127890510 / C137890511

* NEW PART

X AS REQUIRED

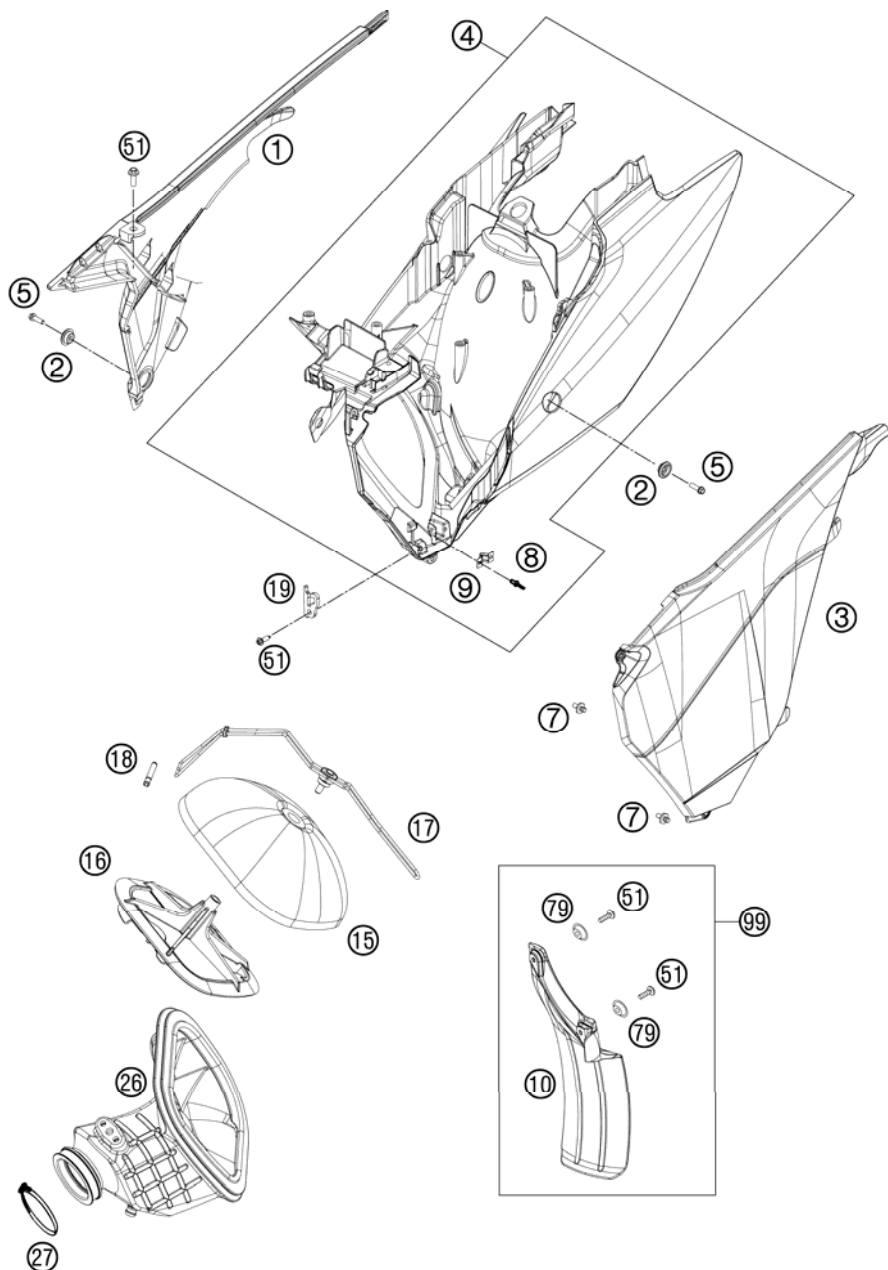


FIG	PART NUMBER	DESCRIPTION	QTY
1	7770600400004A	AIR BOX COVER R/S SX/XC 13	1
2	77308013010	COLLAR BUSH. F.REAR FENDER 07	2
3	7770600300004A	AIR BOX COVER L/S SX/XC 13	1
4	7770600104428	FILTER BOX CPL. WHITE 13	1
5	0025060206	HH COLLAR SCREW M6X20 TX30	2
7	54806008051	QUICK RELEASE-NIPPLE 03	2
8	54806108052	BLIND RIVET 3,3X9,7 GROOVED 04	4
9	54806008050	QUICK RELEASE-SPRING HANGER	2
10	77306010000	FENDER FOR FILTER BOX	1
15	77206015000	AIR FILTER	1
16	77206016000	FILTER CARRIER 11	1
17	77206017000	FILTER SUPPORT CPL. 11	1
18	77306018000	FILTER SUPPORT BUSH 07	1
19	77206019000	FASTEN. DEVICE FILTER S. SX 11	1
26	78906026000	INTAKEBOOT	1
27	78006027000	HOSE CLAMP 45-65MM	1
51	0017060204	EJOT PT SCREW K60X20 ALU WS=6	4
79	77304066050	BUSHING F. CHAIN SLIDING PR.07	2
99	77306010010	SPLASH PROTECTOR KIT SX/EXC	x

127890610 / C137890611

* NEW PART

X AS REQUIRED

TANK, SEAT, COVER

450 XC- F USA 2013

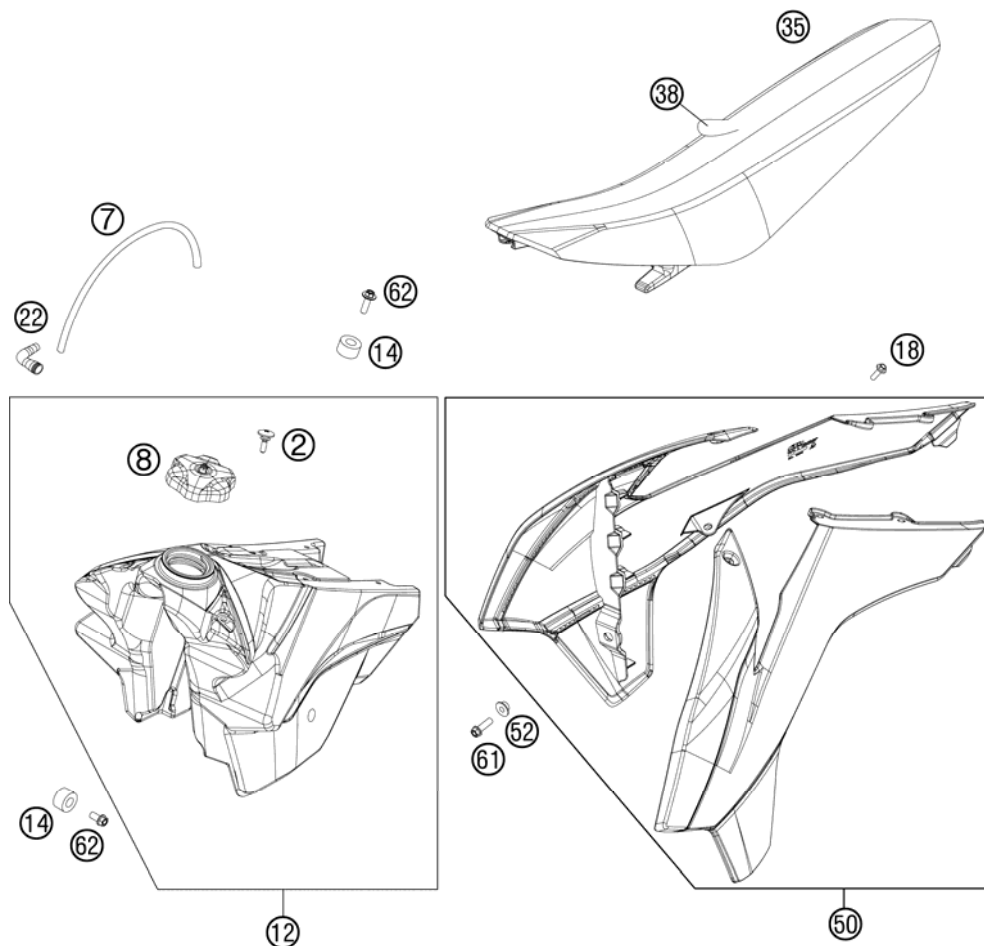


FIG	PART NUMBER	DESCRIPTION	QTY
2	50307011000	SCREW SEAT FASTENING D=6X23/18	1
7	78007000270	PVC-HOSE 5,6X10X270MM	1
8	78007008044X4	TANK PLUG ORANGE/BLACK	1
12	7810701304499	FUELTANK CPL. 9L EFI EXC	1
14	50307014000	TANK ROLLER 12X26X12 '98	3
18	0017060204	EJOT PT SCREW K60X20 ALU WS=6	8
22	51030022000	ANGLE PIECE 90 DEGREE M10X1	1
35	77207040000	SEAT CPL.	1
38	77207040050	SEAT COVER	1
50	7770805400004A	SPOILER KIT SX/XC 2013 WITH DECAL	1
52	50308052000	BUSH FOR SPOILER 6X11X16X5 MM	2
61	0025060206	HH COLLAR SCREW M6X20 TX30	2
62	0025060126	HH COLLAR SCREW M6X12 TX30	3

137890710 / C137890711

* NEW PART

X AS REQUIRED

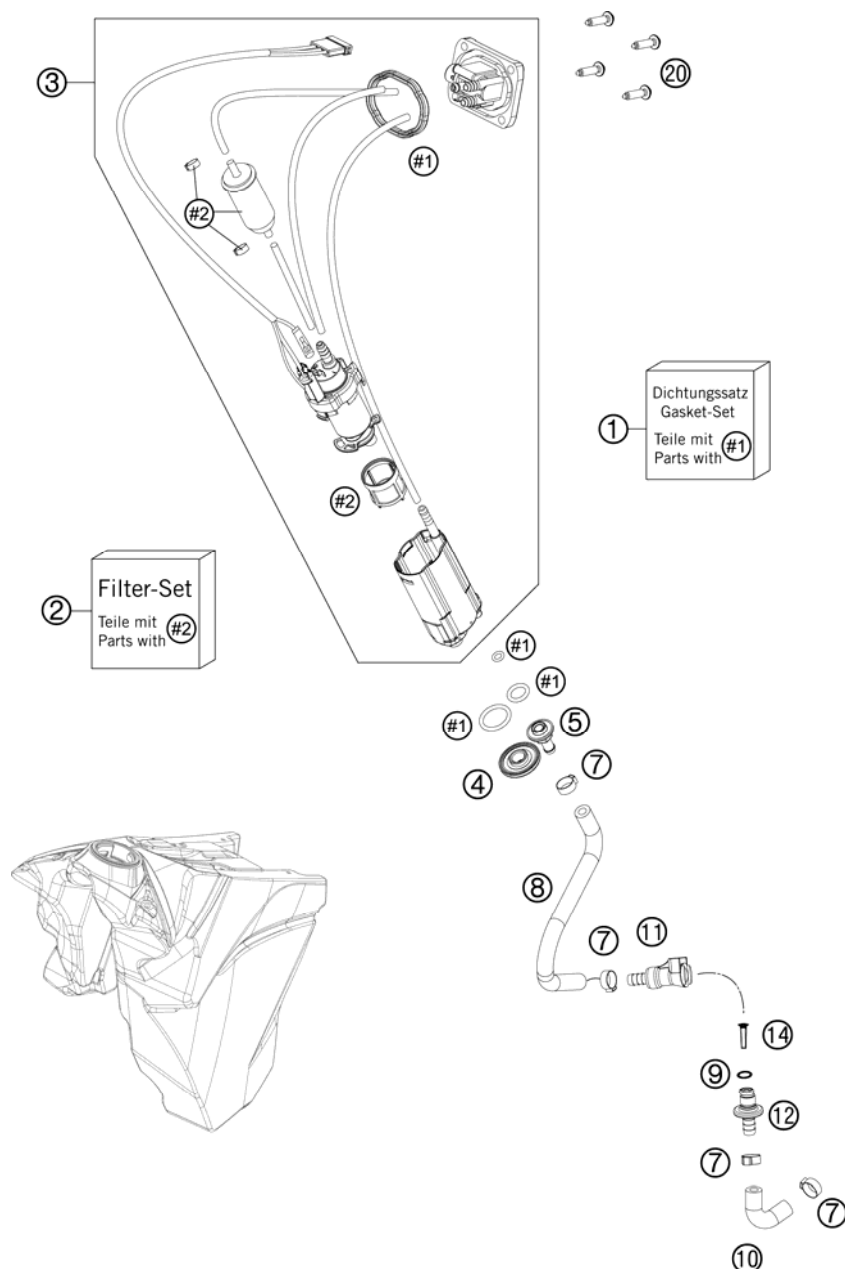


FIG	PART NUMBER	DESCRIPTION	QTY
1	78107089000	GASKET KIT	1
2	81207090000	FILTER KIT	1
3	78107088000	FUEL PUMP CPL. EXC	1
4	78107088014	NUT F. FUEL PUMP M12	1
5	78107088017	FUEL CONNECTOR M8	1
7	00050157706	VARIABLE ONE-EAR CLAMP 15,7MM	4
8	78907116000	FUEL HOSE TANK	1
9	58507012000	O-RING VITON F. PLUG CPC 05	1
10	77707016000	FUEL HOSE PREFORMED THR.BODY	1
11	5850701050030	CLUTCH CPC BLACK 05	1
12	77707010000	CONNECTOR FUEL PUMP	1
14	78141013190	FUEL FILTER	1
20	0017060253	EJOT PT SCREW K60X25-Z SW=6	4

137780731 / C137890731

* NEW PART

X AS REQUIRED

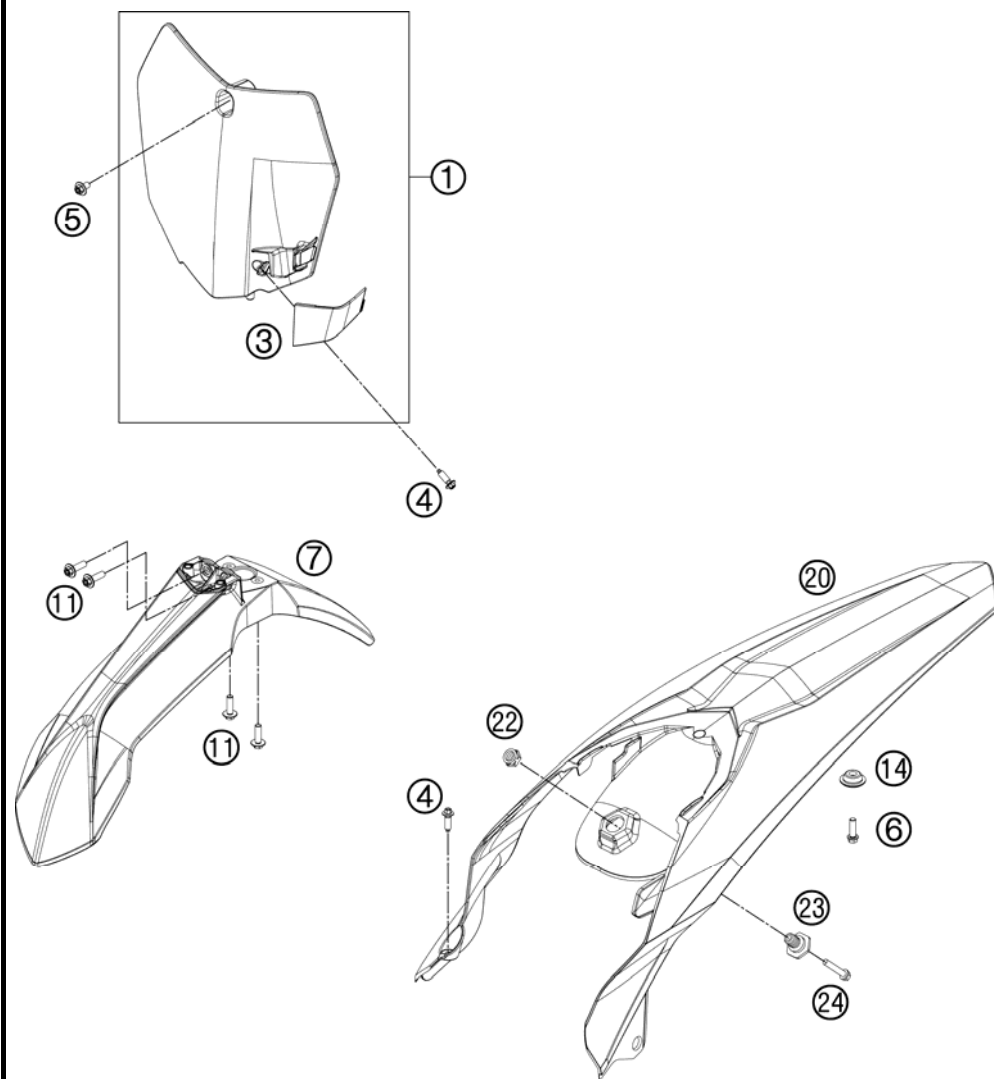


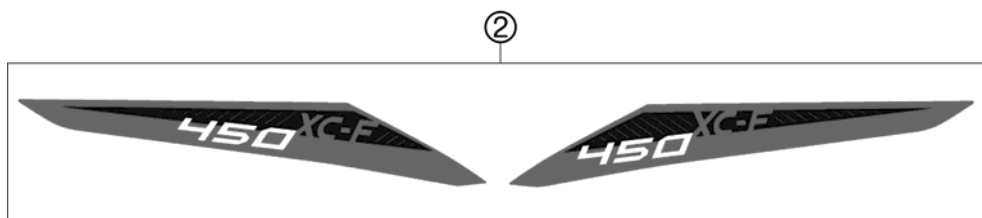
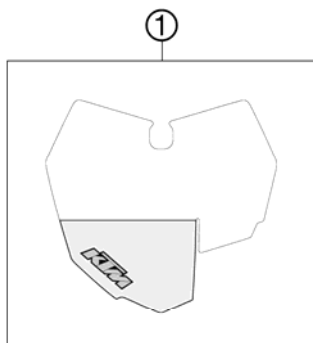
FIG	PART NUMBER	DESCRIPTION	QTY
1	7770800704428	START NUMBER PLATE WHITE SX 13	1
3	7770802200030	BRAKE HOSE GUIDE BLACK 13	1
4	0017060204	EJOT PT SCREW K60X20 ALU WS=6	2
5	0024060106	HH COLLAR SCREW M6X10 TX30	1
6	0025050166	HH COLLAR SCREW M5X16 TX30	2
7	7770801000004	FRONT FENDER ORANGE 13	1
11	0025060166	HH COLLAR SCREW M6X16 TX30	4
14	77308013010	COLLAR BUSH. F.REAR FENDER 07	2
20	7720801300004	REARPART ORANGE SX 11	1
22	50314057050	COLLAR NUT M12X1/WS17 H=5MM	1
23	54807048000	BUSHING FOR SEAT FASTENING 03	1
24	0025060256	HH COLLAR SCREW M6X25 TX30	1

127890810 / C137890811

* NEW PART

X AS REQUIRED

FIG	PART NUMBER	DESCRIPTION	QTY
1	77708098200	DECAL NUMBER PLATE SX/XC 13	1
2	78908098600	DECAL REAR PART 450 XC-F 13	1



137890831 / C137890831

* NEW PART

X AS REQUIRED

FRONT WHEEL

450 XC- F USA 2013

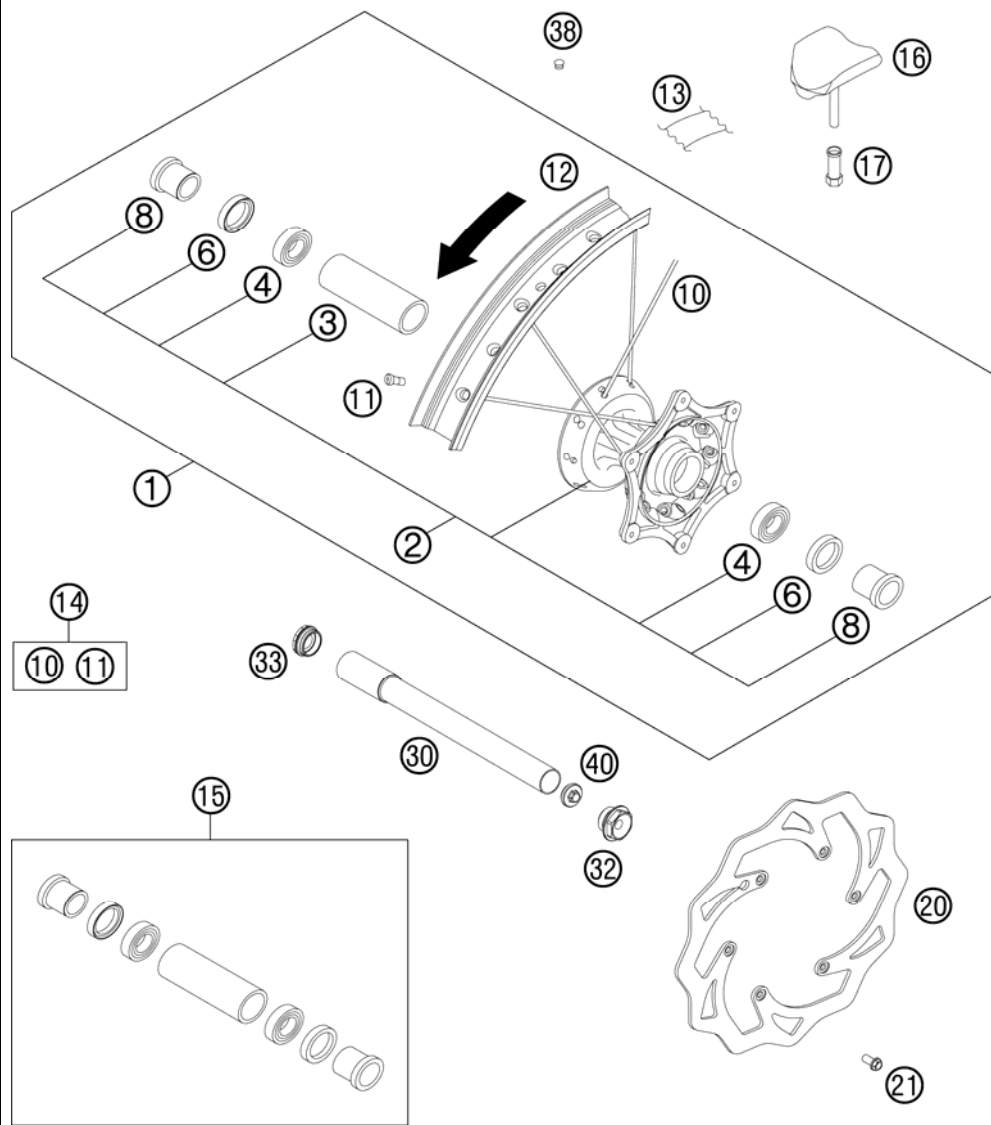


FIG	PART NUMBER	DESCRIPTION	QTY
1	78109001044	FRONT WHEEL CPL. 1,6X21" XC	1
2	78009010144	FRONT WHEEL HUB CPL.	1
3	54809011000	BEA.SPACERTUBE 35X2 L=79,4 03	1
4	0625069068	GR.BALL BEAR.6906 DDU2CG23S6NM	2
6	0760354771	SHAFT SEAL RING 35X47X7 TC	2
8	78009012000	SPACER BUSHING F. FR. WHEEL 08	2
10	7710907122630	SPOKE M4,5X226- 21" BLACK 12	36
11	77109072000	SPOKE NIPPLE M4,5 AL 11	36
12	78109070000	RIM FRONT 1,6X21" EXCEL AL7	1
13	50309073000	RIM BAND 21"	1
14	00050000954	SPOKE KIT FRONT "21" BLACK	x
15	78009015000	FRONT WHEEL REP. KIT	x
16	78109090000	RIM LOCK 1,60"	1
17	77110090050	NUT FOR WHEEL HOLDER	1
20	77309060000	BRAKE DISC FRONT 260	1
21	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	6
30	77309081000	WHEEL SPIN.FR. D=26 M24x1,5 07	1
32	54809082000	SPINDLE SCREW M24X1,5 WS=27 03	1
33	54809081050	PLUG BUSHING WS=27 03	1
38	55003135000	PLUG FOR RIM	x
40	54809081070	AUXILIARY SCREW FRONT 06	1

125150910 / C137890910

* NEW PART

X AS REQUIRED

REAR WHEEL

450 XC- F USA 2013

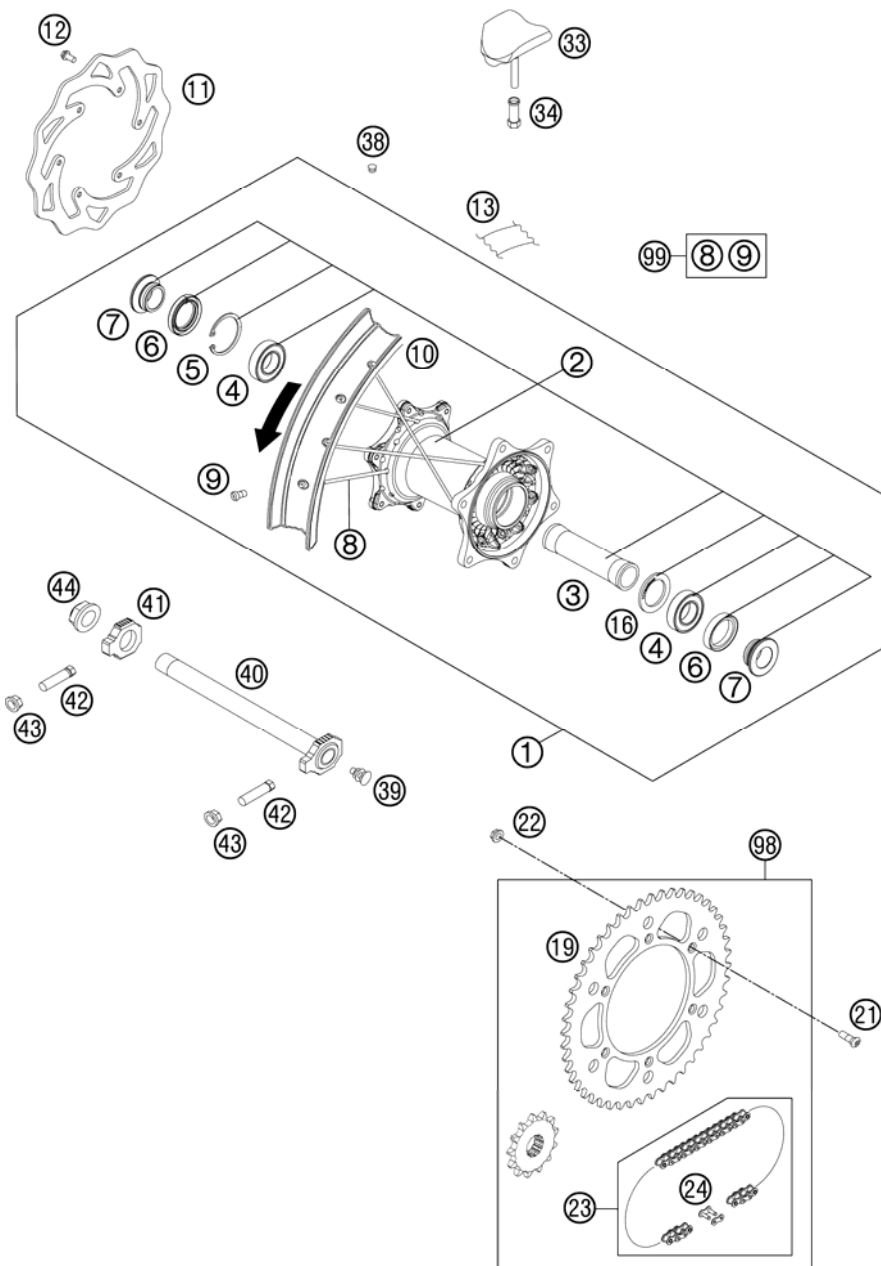


FIG	PART NUMBER	DESCRIPTION	QTY
1	78110001044	REAR WHEEL CPL.2,15X18"XC 2013	1
2	78010010244	REAR WHEEL HUB CPL. 2013	1
3	77710011000	BEARING DISTANCE TUBE 121,5MM	1
4	0625060058	GR.BALL BEAR.6005 DDU2CG23S6NM	2
5	0472047175	CIRCLIP DIN0472-47X1,75	1
6	0760324771	SHAFT SEAL RING 32X47X7 BSL	2
7	77710016000	DISTANCE BUSHING REAR WHEEL	2
8	7711007119330	SPOKE M4,5X193- 18" BLACK 12	36
9	77109072000	SPOKE NIPPLE M4,5 AL 11	36
10	78110070000	RIM REAR 2,15X18"	1
11	77310060000	BRAKE DISC REAR 220	1
12	59009062013	SPECIAL SCREW M6X13 WS=8 10.9	6
13	50310073200	RIM BAND 18" AND 19"	1
15	78010015000	REAR WHEEL REP. KIT	1
16	77710015000	DISTANCE RING	1
19	58310051038	REAR SPROCKET 38-T	x
19	58310051042	REAR SPROCKET 42-T	x
19	58310151040	REAR SPROCKET 40-T	x
19	58310151045	REAR SPROCKET 45-T	x
19	58310151048	REAR SPROCKET 48-T	x
19	58310151049	REAR SPROCKET 49-T	x
19	58310151050	REAR SPROCKET 50-T	x
19	58310151051	REAR SPROCKET 51-T	x
19	58310151052	REAR SPROCKET 52-T	1
21	0019080266S	COUNTER-SUNK SCREW ISA45 M8X26	6
22	06923080003	HEXAGON NUT DIN EN1661 M8 SW13	6
23	78010167118	CHAIN DID 118 ROLLS	1
24	78010166000	CONNECTING LINK F. 78010167118	1
33	78110090000	RIM LOCK 2,15"	1
34	77110090050	NUT FOR WHEEL HOLDER	1
38	55003135000	PLUG FOR RIM	x
39	50210086000	COVERING CAP SFL16	1
40	77710085044	WHEEL SPINDLE CPL. '13	1
41	77710084000	CHAIN TENSIONER R/S	1
42	50304040100	SCREW M10X1,25X50 WS=10	2

137781011 / C137891012

* NEW PART

X AS REQUIRED

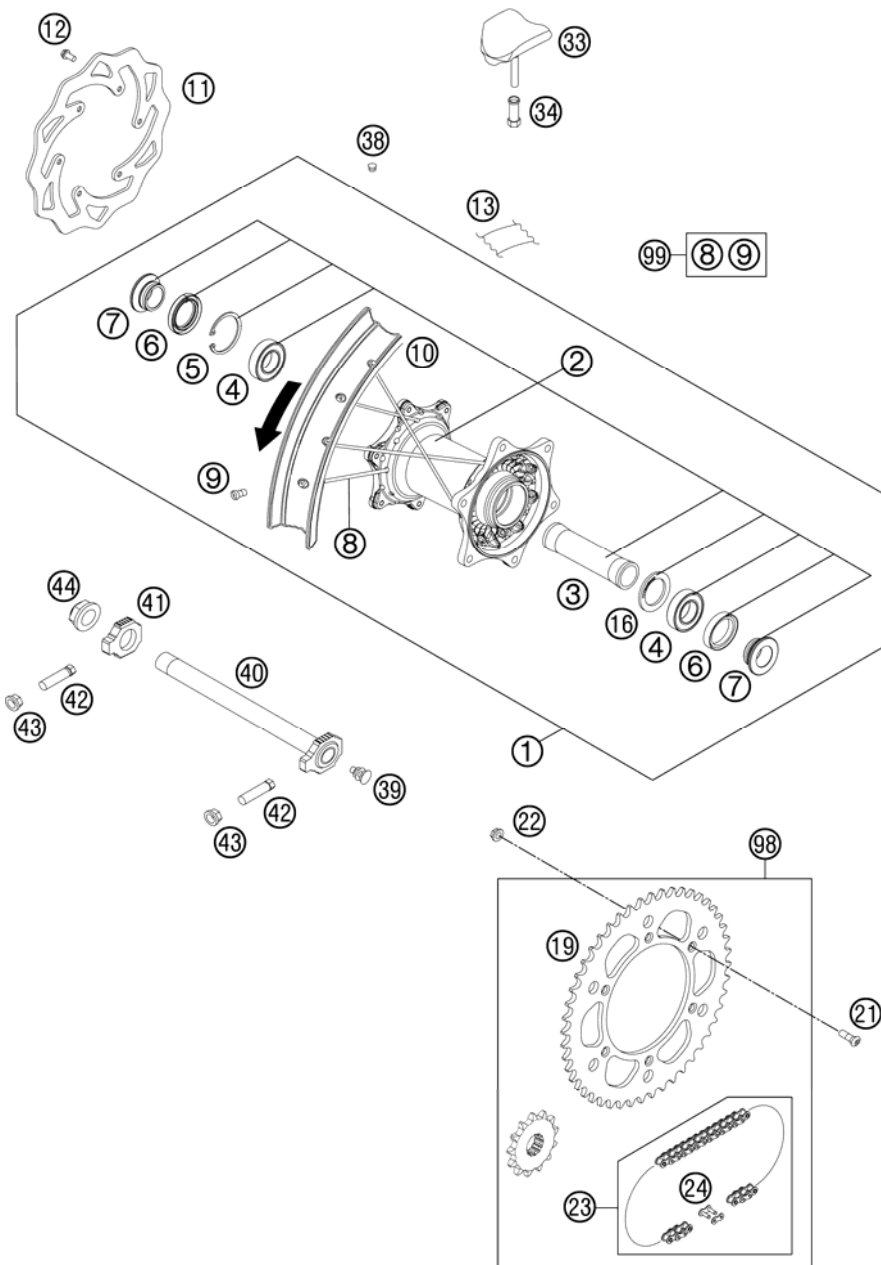


FIG	PART NUMBER	DESCRIPTION	QTY
43	58414030000	HH COLLAR NUT M10X1,25 WS=13	2
44	61010086000	COLLAR NUT M25X1,5 WS=32 05	1
98	00050002009	DRIVETRAIN KIT SX-F 14T/52T	x
99	00050000958	SPOKE KIT REAR 18" BLACK	x

137781011 / C137891012

* NEW PART

X AS REQUIRED

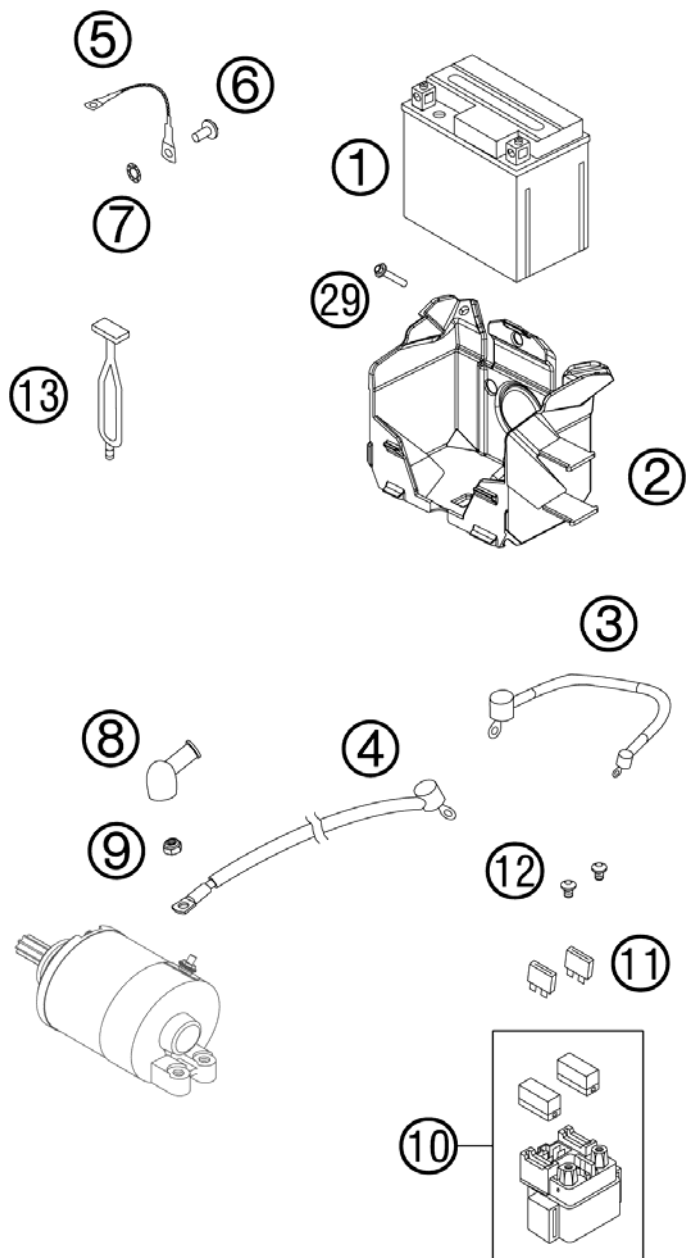


FIG	PART NUMBER	DESCRIPTION	QTY
1	58511053000	BATTERY 12V 4AH YTX5L-BS	1
2	78111055000	BATTERY CASE	1
3	58711086000	WIRING HARNESS BATTERY DUKE'99	1
4	58411059100	STARTERCABLE 700 MM '97	1
5	58411097100	GROUND CABLE D=6MM L=140MM '97	1
6	0009050106	EJOT SPIRAL SCREW SF M5X10-K	1
7	58411098100	CONTACT WASHER M6 VSV-K6	1
8	77240099000	PROTECTION CAP F. STARTER ENG.	1
9	0985060003	SELF LOCK. NUT DIN0985-M 6	1
10	58211058000	STARTER RELAY 12V '99	1
11	58011109110	FUSE 10 A 2000	2
12	0902060083	AH OVAL SCREW ISO 7380 M 6X8	2
13	50303018000	RUBBER L=145MM	2
29	0017060203	EJOT PT SCREW K60X20 WS=6	3

137781130 / C137781130

* NEW PART

X AS REQUIRED

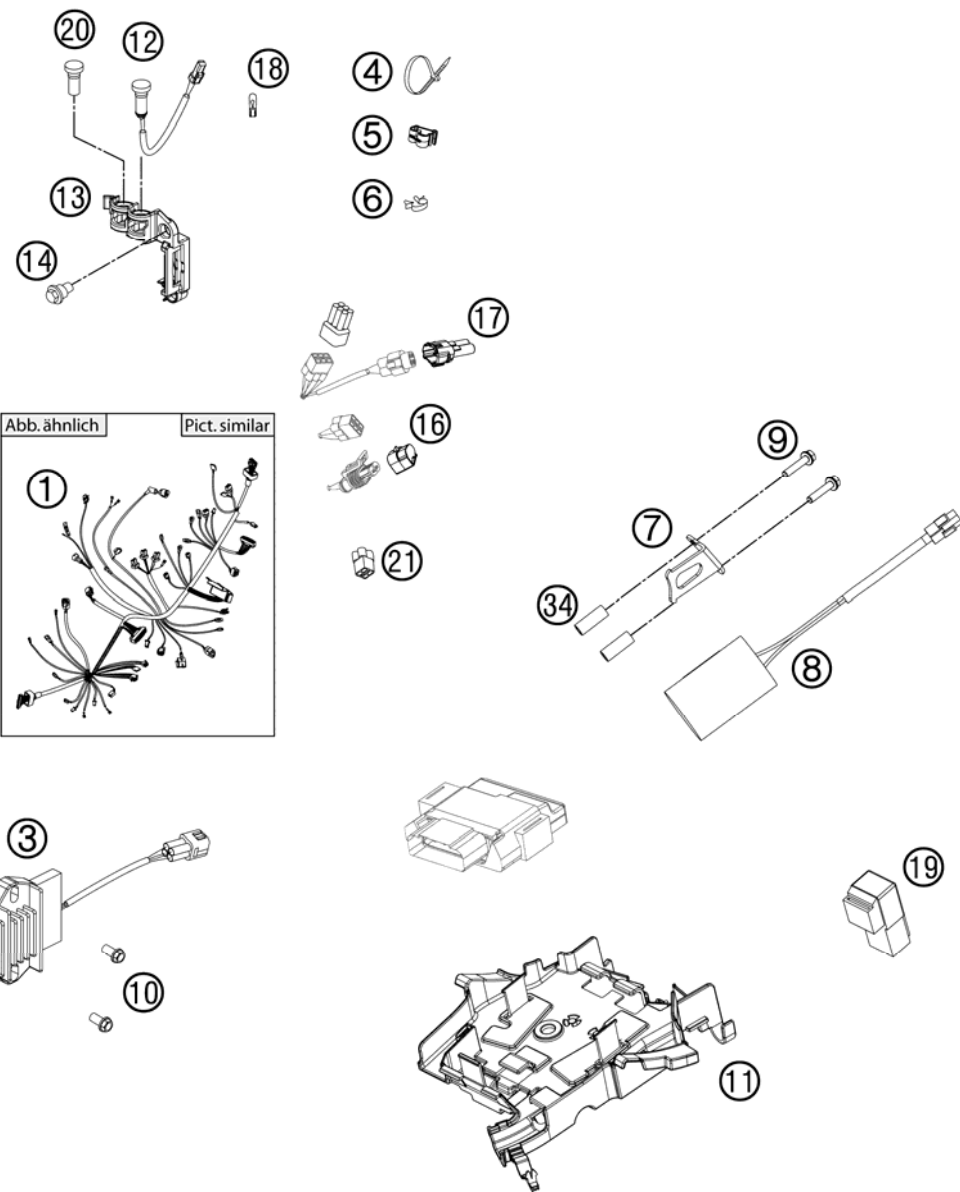


FIG	PART NUMBER	DESCRIPTION	QTY
1	77711075100	WIRING HARNESS XC-F 13	1
3	77211034000	VOLTAGE REGULATOR 09	1
4	44011076140	CABLE TIE 140/2,5MM BLACK	x
4	44011076200	CABLE TIE 200/3,6MM BLACK	x
4	44011076305	CABLE TIE 300/4,8MM BLACK	x
5	83013026000	CABLE GUIDE	2
6	57013072100	WIRING HOLDER 16MM	x
7	77711036000	RETAINING PLATE CONDENSATOR	1
8	77711035000	CONDENSATOR	1
9	0025050306	HH COLLAR SCREW M5X30 TX30	2
10	0025060206	HH COLLAR SCREW M6X20 TX30	2
11	77211094100	ELECTRIC CASE	1
12	81214083000	INDICATOR LIGHT LED YELLOW FI	1
13	77214098100	SUPPORT INDICATOR LIGHT XC	1
14	59001092050	SPECIAL SCREW M6X12,5 WS=8	1
16	77211010050	DUMMY PLUG MAPSELECTSWITCH	1
17	69011040000	END PLUG CAN-BUS 08	1
18	49111425200	BULB 12V 2,3W (W2X4,6D)	1
19	61111057000	RELAY CM1A-R-12V-H80 07	1
20	81214086000	INDICATOR LIGHT RESERVE	1
21	81211096000	DUMMY PLUG AN 4-PIN	1
34	77711036050	BUSHING CONENSATOR BRACKET	2

137781111 / C137891111

* NEW PART

X AS REQUIRED

BRAKE CALIPER FRONT

450 XC- F USA 2013

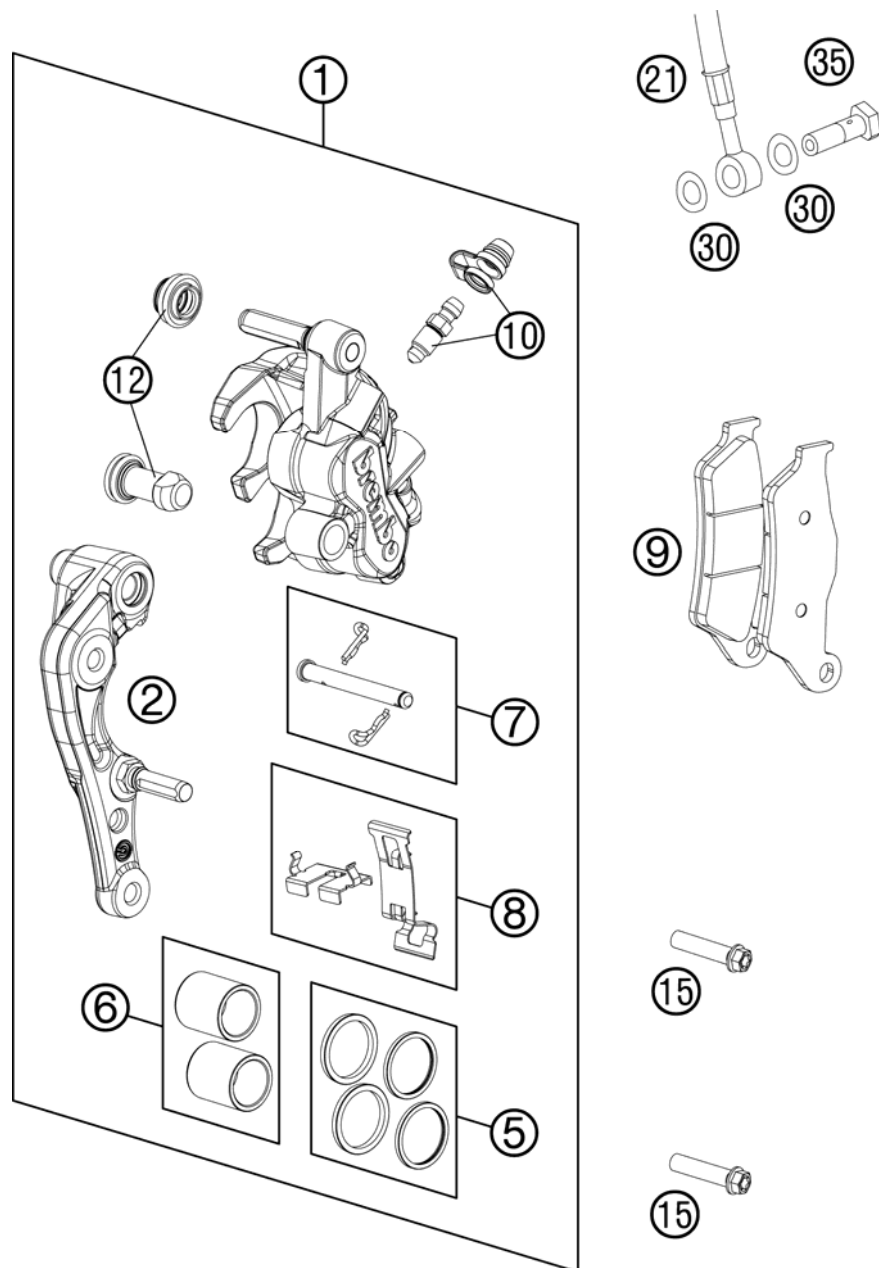


FIG	PART NUMBER	DESCRIPTION	QTY
1	7701301500101	CALIPER NAT. WITHOUT PADS	1
2	77013014000	BRAKE CALIPER SUPPORT FRONT 09	1
5	77013021000	REP. KIT SEALS 24MM	1
6	77013019000	REP. KIT PISTON 24MM	1
7	77013017000	BOLT CPL. 09	1
8	77013018000	RETAINING PLATE SET BREMBO	1
9	77013020000	BRAKE PADS TOYO B153	1
10	61013020100	BLEEDER SCREW WITH CAP	1
12	54613218000	CUP SET SHORT	1
15	0025080356S	HH COLLAR SCREW M8X35 TX40	2
21	59013010000	BRAKEHO. FRONT 1235MM 2000	1
30	0603100141	COPPER GASKET DIN7603-10X14X1	2
35	50213025000	HOLLOW SCREW M10X1X19	1

117711360 / C117711360

* NEW PART

X AS REQUIRED

REAR BRAKE CONTROL

450 XC- F USA 2013

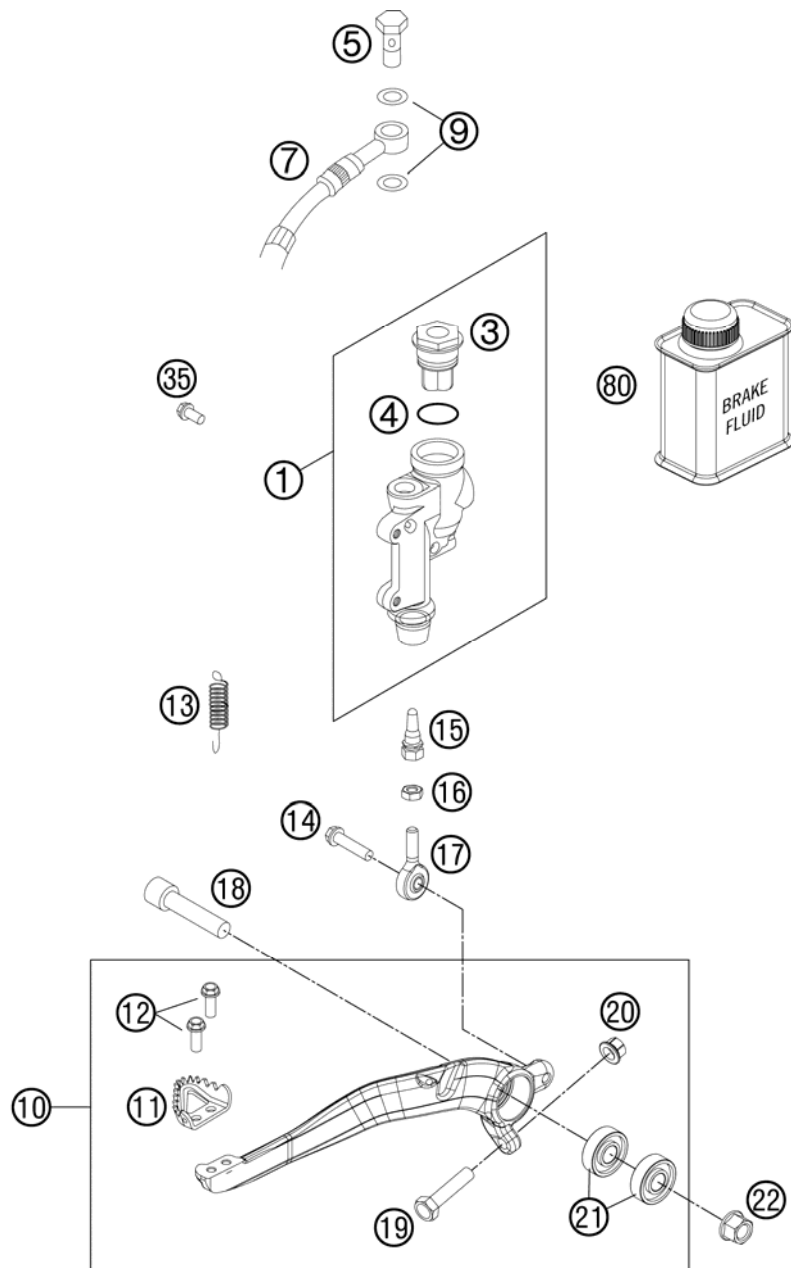


FIG	PART NUMBER	DESCRIPTION	QTY
1	77013060044	REAR BRAKE CYLINDER CPL.SX 09	1
3	54813062100	REAR BRAKE CYL. COVER CPL. 04	1
4	54813063000	FOOT-BRAKE CYL. GASKET SX 03	1
5	54813020100	HOLLOW SCREW BLACK M10X1X19	1
7	77213070000	BRAKE HOSE REAR XXXMM 11	1
9	0603100141	COPPER GASKET DIN7603-10X14X1	2
10	77213050044	FOOT BRAKE LEVER CPL.	1
11	54813051000	STEP PLATE FOR BRAKE LEVER	1
12	0025050126	HH COLLAR SCREW M5X12 TX30	2
13	54603062000	RETURN SPRING FOR BRAKE LEVER	1
14	0025060206S	HH COLLAR SCREW M6X20 TX30	1
15	54813056000	PUSH ROD L=28MM 03	1
16	0985060003	SELF LOCK. NUT DIN0985-M 6	1
17	54813055000	SWIVEL HEAD KA6 03	1
18	0032100406S	AH-COLLAR SCREW M10X40 ISA45	1
19	59001037000	SPECIAL SCREW M8X26 WS=10	1
20	46030045000	COLLAR NUT M8 WS=10	1
21	0625060002	BALL BEARING SKF 6000-2RS1	2
22	54630044000	COLLAR NUT M10 WS=13	1
35	0025060126	HH COLLAR SCREW M6X12 TX30	2
80	00062030000	BRAKE FLUID DOT5.1 0,25L	1

127711330 / C137781330

* NEW PART

X AS REQUIRED

HAND BRAKE CYLINDER

450 XC- F USA 2013

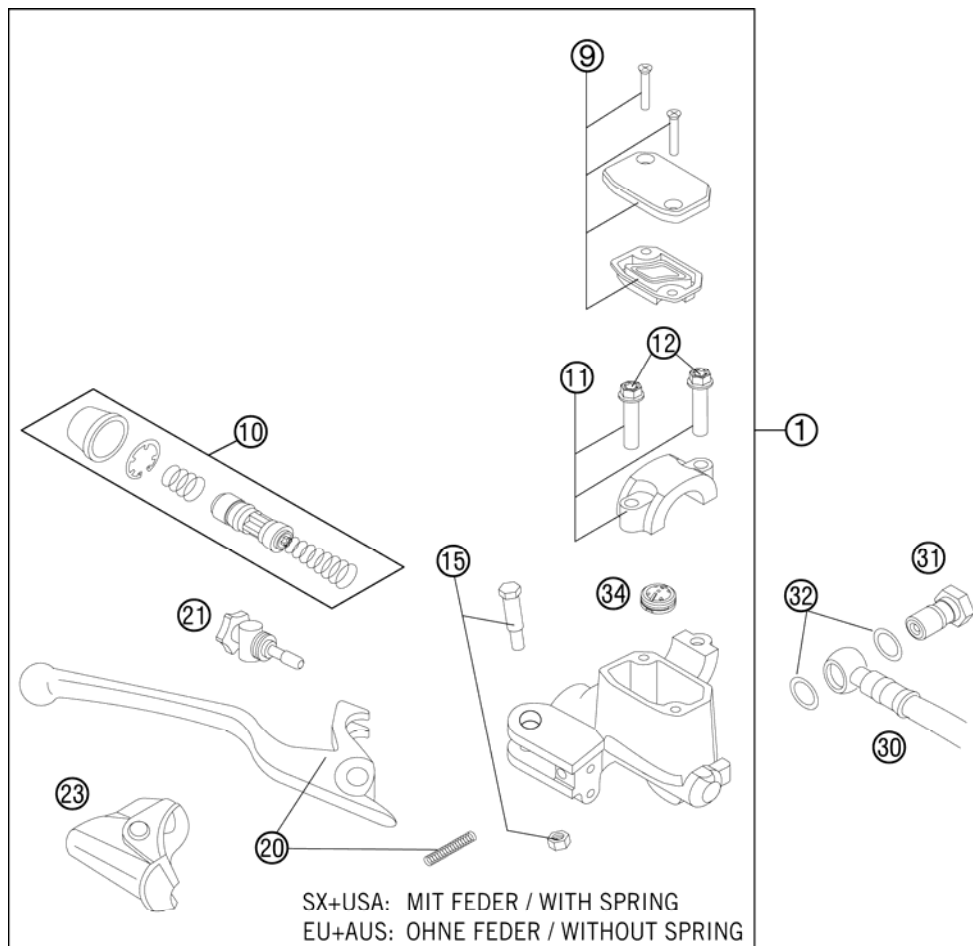


FIG	PART NUMBER	DESCRIPTION	QTY
1	77013001044	HAND BRAKE CYLINDER CPL. SX 09	1
9	50313003000	HANDBRAKE CYL. COVER CPL. NATURE	1
10	54813008300	REP. SET PISTON D=9MM 2009	1
11	50313005000	CLAMP CPL. NATURE	1
12	0025060256	HH COLLAR SCREW M6X25 TX30	2
15	50313006100	LEVER SCREW CPL. 2001	1
20	54813002200	HAND BRAKE LEVER + SPRING 2009	1
21	54813007300	ADJUSTING SCREW CPL. SX 2009	1
23	50313004000	PROTECTION CAP HAND BRAKE CYL.	1
30	59013010000	BRAKEHO. FRONT 1235MM 2000	1
31	54813020100	HOLLOW SCREW BLACK M10X1X19	1
32	0603100141	COPPER GASKET DIN7603-10X14X1	2
34	54802051000	VALVE	1
80	00062030000	BRAKE FLUID DOT5.1 0,25L	1

117711310 / C137891310

* NEW PART

X AS REQUIRED

BRAKE CALIPER REAR

450 XC- F USA 2013

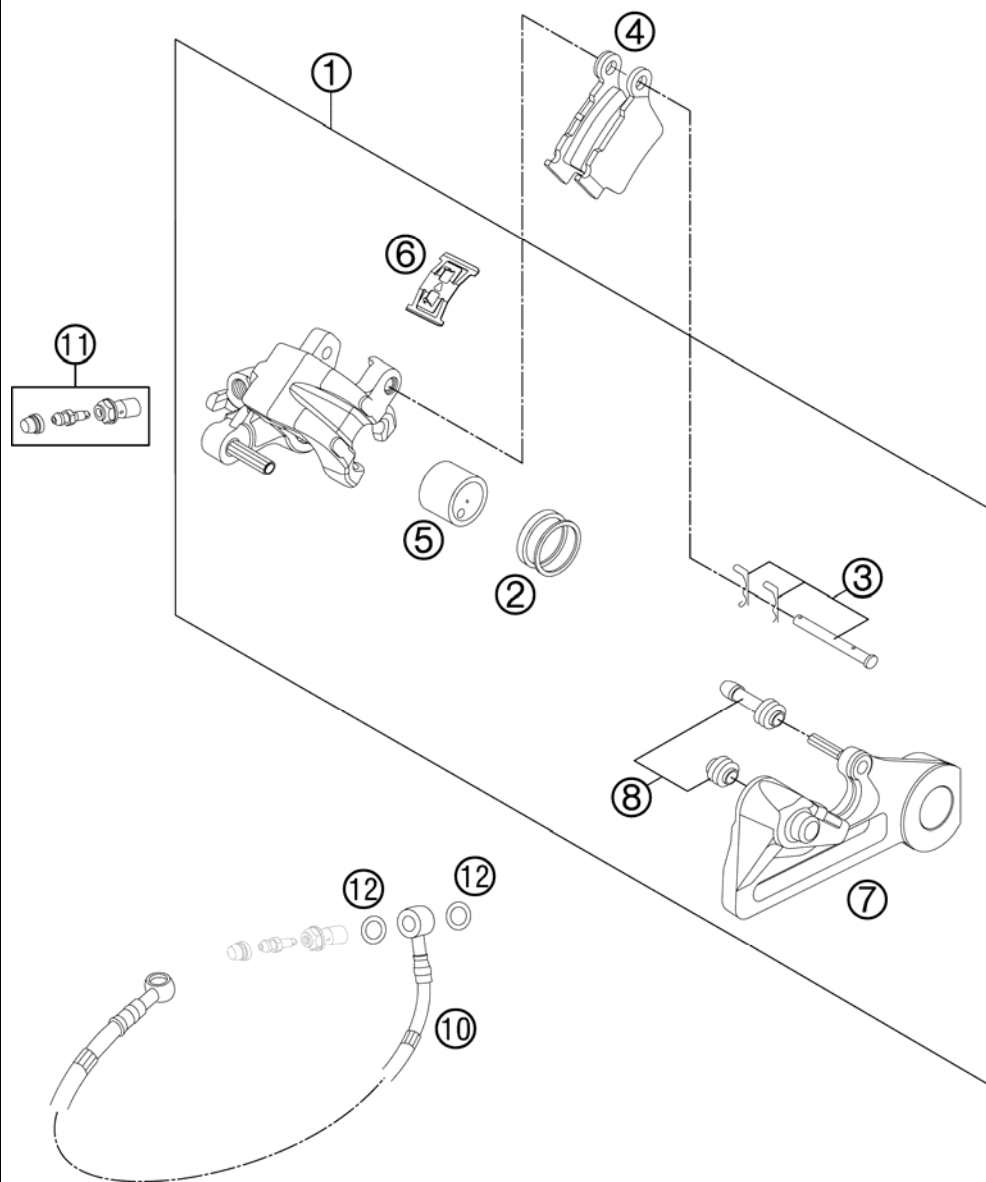


FIG	PART NUMBER	DESCRIPTION	QTY
1	77713080001	BRAKE CAL. REAR - WITHOUT PADS	1
2	50313081200	REPAIR KIT SEALING RINGS 26MM	1
3	54813082000	BOLT SET FOR BRAKE CALIPER 03	1
4	54813090300	BRAKE PAD SET REAR TOYO	1
5	77713083000	BRAKE PISTON 26MM 2013	1
6	77713018000	RETAINING SPRING 2013	1
7	77713075000	BRAKE CALIPER BRACKET REAR	1
8	54613218000	CUP SET SHORT	1
10	77213070000	BRAKE HOSE REAR XXXMM 11	1
11	62513020000	BLEEDER SCREW CPL. 05	1
12	0603100141	COPPER GASKET DIN7603-10X14X1	2

117711390 / C137891390

* NEW PART

X AS REQUIRED

①
OHNE ABBILDUNG
WITHOUT ILLUSTRATION

①
TECHNISCHE DOKUMENTATION
TECHNICAL DOCUMENTATION
DOCUMENTACION TECNICA
DOCUMENTATION TECHNIQUE
NOTE TECNICHE

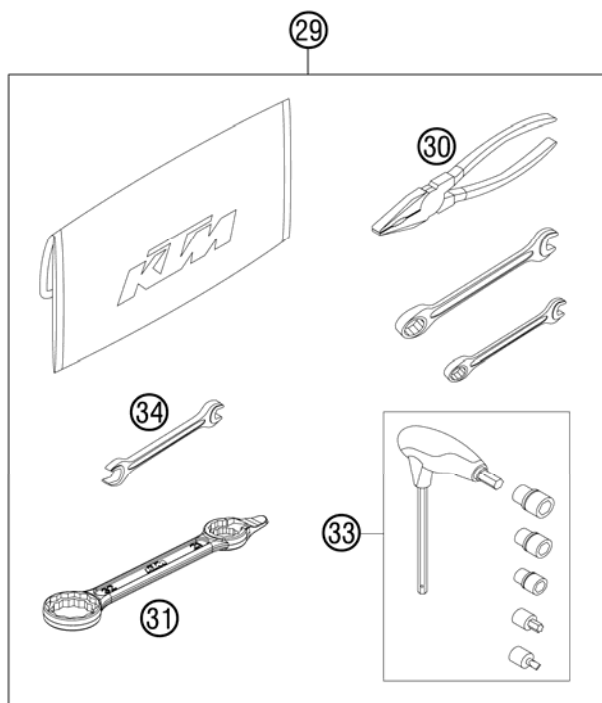


FIG	PART NUMBER	DESCRIPTION	QTY
0	00062030019	AIR FILTER OIL 100ML	1
0	00063004202	PRINT LABEL 60X51 MM	1
0	0025050126	HH COLLAR SCREW M5X12 TX30	2
0	0025060166	HH COLLAR SCREW M6X16 TX30	4
0	312305	DOCUMENTS BAG 2006	1
0	312313	KTM BALLPOINT PEN ORANGE	1
0	3210039	* CUSTOMER WELCOME LETTER	1
0	5030314013390	FOOTPEG L.+R. CPL. 03	1
0	58411098100	CONTACT WASHER M6 VSV-K6	2
0	58511053000	BATTERY 12V 4AH YTX5L-BS	1
0	77203094000	PLASTIC FRAME PROTECTION SET	1
0	77302002000	BAR PAD	1
0	7770801000004	FRONT FENDER ORANGE 13	1
0	78029072000	SPARK PLUG SOCKET	1
0	7810297900004	HANDGUARDS CPL.LE+RI ORANGE 12	1
0	81212016100	WASH CAP SET	1
0	U6912PP0	2012 PP OFFROAD CATALOG USA	1
1	3211860EN	OWN.MAN. 450 SX-F/XC-F 2013	1
29	54829099100	TOOL KIT 2012	1
30	53012028200	GRIP ORANGE B&F	1
31	50329080100	WRENCH SW=17/21/27/32 B&F	1
33	60029070300	T-WRENCH WS=6/8/10/TX45/SK4X1	1
34	50329072000	SPOKE-SPANNER WS 7/10	1

125482000 / C137892001

* NEW PART

X AS REQUIRED



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